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DAIRY, FOOD AND ENVIRONMENTAL

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Vanilla and Other Flavored Milk Shakes Purchased in Consumer Containers from Fast-Food Outlets

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Sidney E. Barnard, Rodney Smeltz, Ruth Bicher, Barbara Miller,	and Annie Pipenhagen

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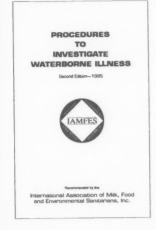
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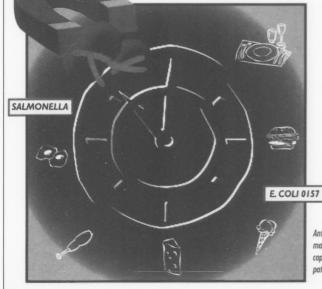


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THOUGHTS

FROM THE PRESIDENT



By F. ANN DRAUGHON, IAMFES President

"Thinking ahead..."

For me, one of the most enjoyable aspects of belonging to IAMFES is looking forward to the Annual Meeting. Each year, I eagerly look over the educational program and think about the friends and colleagues with whom I will have the opportunity to visit.

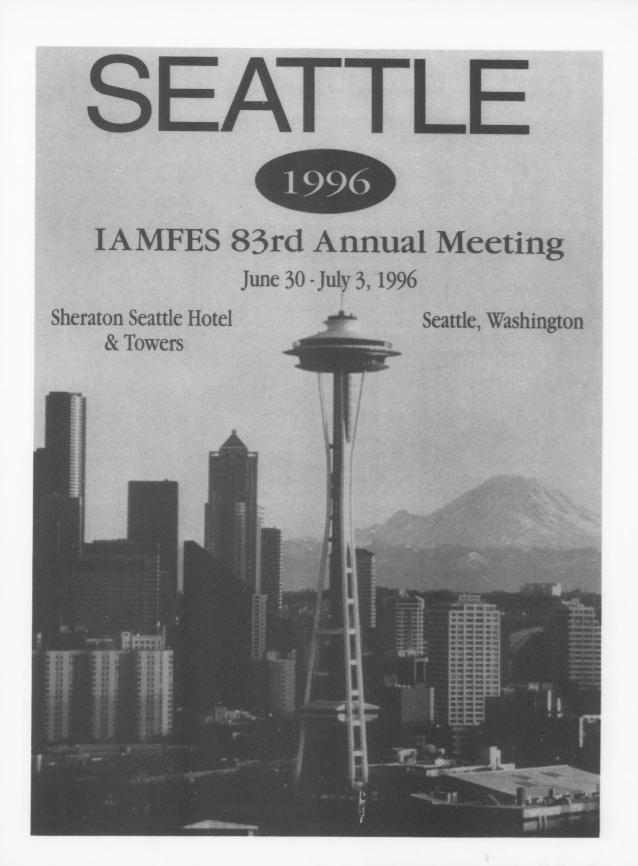
It is easy to forget the tremendous amount of work which the IAMFES volunteers and staff put into the planning and execution of the Annual Meeting. Each year the IAMFES programs seem to get bigger and better. I hear people say over and over "This IAMFES program is really great. From now on this is the meeting for me." This year we will have over 200 topics presented. That's no accident. I believe the improvement in educational programs can be directly traced to the IAMFES **Program Advisory Committee** (PAC) and the involvement of our enthusiastic members. This year's talented PAC is expertly chaired by Dr. John Cerveny and vice-chaired by Dr. Jeff Farber. We are very fortunate to have individuals of this calibre volunteering hundreds of hours to make our program a success. Another major factor which has contributed to the success of our annual meetings is the IAMFES professional development groups, task forces and committees. There were 18 symposia submitted for this year's Annual Meeting, most of which came from one of these groups within IAMFES. This group involvement gives us a vital and dynamic environment in which to learn; an environment that is hard to find elsewhere. If you've not attended an IAMFES Annual Meeting, I hope you'll plan to join us in Seattle. If you have, I know you'll be there if at all possible. Please check this issue and upcoming issues of Dairy, Food and Environmental Sanitation for program information.

It gives me great pleasure to welcome Bill LaGrange, choice of

the Dairy, Food and Environmental Sanitation Management Committee and confirmed by the Board for the position of Scientific Editor for DFES to our team. He officially began his duties as Scientific Editor of DFES January 1st, 1996. He has many ideas for improvement of the journal and is working with our IAMFES staff to implement them.

As many of you know, John Sofos was selected as Scientific Co-Editor of the Journal of Food Protection and his appointment was announced at the Annual Meeting in Pittsburgh; however, John officially took office January 1st, 1996. In September of 1995, John began working with Larry Beuchat, who has been our Scientific Co-Editor since 1994. John succeeds Llovd Bullerman, who was our Scientific Editor for over eight years. During this time, the Journal of Food Protection has gained recognition as the foremost journal in the world on food safety. I would like to welcome Bill and John as they join Larry in continuing to increase the size and quality of our journals and express our appreciation in recognition of the arduous task they have undertaken on behalf of IAMFES.

Thank you! Thank you! I have received an abundance of mail on World Wide Web interest and addresses, and I am currently putting the information together so that we can publish a Networking address book in DFES on Food Safety. We will continue to update so please send more as they become available. Thank you for your support.



PERSPECTIVES...

From the Executive Director



By DAVID M. MERRIFIELD, IAMFES Executive Director

"We have no other mission than to implement the will of our members"

I feel as if I'm taking a sip of water from a fire hose. There's so much coming all at once and there's only so much that can be taken in at one time. I don't know how else to explain how it feels to take over as the new IAMFES Executive Director. To top it off, a board member remarked that they haven't even turned on the hydrant yet!

Officially, I started December 1st, just in time to enjoy the holidays in a new job. Unofficially, and mentally, 1 started the job the day I applied. During my job search, there were only a few positions I truly wanted and this one topped the list.

If there's one thing that my experience has taught me, it's that the lifeblood of a professional association is its membership. It exists because the membership desires its existence. We, the staff, have no purpose without those professionals who band together to create a forum in which to make a difference for their profession. We have no other mission than to implement the will of our members. Membership is our highest priority.

Another high priority is wise and prudent fiscal management. It's often easier to implement programs in a piecemeal fashion than try to see the big picture. Looking at a project over the long term usually proves to be more cost effective even if there may be a greater initial outlay. As a staff we must continually remind ourselves to think of the long term in all we do.

As an educational association, the publication of quality, refereed journals is imperative as well. The more highly regarded the publication, the greater the benefit to our members. IAMFES publications have evolved into respected, authoritative publications which serve the profession well. But there is always room for improvement and our goal must be to continually improve and refine. We can't do this in a vacuum; we need your help.

Finally, a major endeavor for IAMFES should be to expand our involvement in countries that desperately need food safety and sanitation. Taking the lead in this endeavor is vital to our mission and will allow us to provide a true worldwide forum for food safety. This is an ambitious undertaking, but there is abundant talent among our members to devise and implement such a project. We need only to find those willing to serve, then organize and fund the effort.

Through strong IAMFES leadership and staff teamwork, we can seize the moment. I intend to do my part to build yet a stronger organization that will continue to always put membership first. A dedicated staff can only do so much for an association and what distinguishes a strong association from a weak one is its leadership. If you haven't already realized it, your elected board members are great leaders: dedicated to the profession and to you, the member. You have entrusted them with the power to make critical decisions regarding the association's impact on the profession. When decisions are made promptly, decisively, and with resolve, what emerges is a strong and focused organization. Leadership requires making sound decisions, then taking decisive action. It extends down through the entire staff.

As I move up the learning curve, I know I'm going to need your hclp. I will need your help in educating me as to the directions you want your association to take. The best ideas almost always come from members, and I intend to listen. Call me or write me. I want to hear from you.

A final note: I recently attended the Program Advisory Committee meeting in Orlando. What a great group of professionals you have planning the program for the Annual Meeting in Scattle, June 30th-July 3rd! Of the 142 submitted abstracts, 138 were provisionally accepted to be offered as oral or poster presentations, with one session dedicated to nontechnical subjects related to food safety education. Additionally, there will be 17 symposia as well as workshops, a general session, business meeting, awards banquet, and gala. Don't miss this onc!



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Application of HACCP by Small–Scale and Medium– Scale Meat Processors

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SUMMARY

The objective of the project reported here was to train personnel of two red-meat processing plants, one of small-scale and the other of medium-scale, and county extension agents in the principles and in the development of hazard analysis critical control point (HACCP) protocols for meat products. As part of the hazard analysis process, samples of products from the two plants were analyzed for chemical residues (e.g., pesticides, hormones, antibiotics) and microbial contamination. Chemical residue levels were nondetectable or nonviolative, while aerobic mesophilic bacterial counts and total coliform counts varied with plant, product, and sanitary practices. No Salmonella spp. or Listeria monocytogenes were detected in the 44 samples analyzed. The study team assisted the processors in learning about the possible hazards associated with their products, how they could contribute to control or prevention of these hazards, and how they could develop and implement HACCP-based food safety programs in their own plants. The HACCP plans developed for one plant applied to beef slaughter and ground beef production, while the plans for the second plant were for bacon, ham, Canadian bacon, and sausage manufacture. Two training workshops were held to introduce and explain the principles, techniques and advantages of the HACCP system to plant personnel and area agricultural extension agents. The three most common areas of concern identified for all of the products considered were (a) employee hygiene, (b) cross-contamination, and (c) control of heating and storage temperatures. Complete HACCP model plans and record-keeping forms were designed for use by these and other meat plants that may be interested in implementing a comparable program.

INTRODUCTION

Hazard analysis critical control point (HACCP) protocols are sciencebased, preventive, food safety assurance programs that use critical control points (CCP) to prevent, reduce, or potentially eliminate identified hazards in food products (5, 8, 9, 12-14, 16). Application of the HACCP approach involves thorough analysis of the process involved in producing a product so that any point at which a food safety hazard might occur has been identified as a CCP. Unlike most traditional food inspection activities, the HACCP approach is based on an understanding of the factors that contribute to potential outbreaks of foodborne illness. Information gathered through applied research is used to control the presence, multiplication and inactivation of foodborne pathogens or the presence of chemical or physical hazards at each CCP.

The Food Safety and Inspection Service (FSIS) of the United States Department of Agriculture (USDA) has been involved in activities leading to establishment of HACCP protocols as a part of the meat inspection system for several years (8). There are concerns, however, that HACCP systems will be easily implemented by large meat companies, but that small-scale and medium-scale meat processors will have difficulty complying with such regulations (17). For this reason, the objective of the present project was to develop a program to train meat plant personnel and extension agents in the principles of HACCP and to assist small-scale and medium-scale meat processors in development of HACCP models for implementation in their plants.

EXPERIMENTAL

Description of plants

Plant-l

This small-scale plant was a privately owned meat company that slaughtered approximately 600 beef animals, 1200-1400 hogs, and 700-800 lambs per year. The plant also produced annually in excess of 13,600 kg of processed meats. Processed products consisted mostly of summer sausage made from wild game and beef, but also included jerky, salami and pepperoni. About 90% of the processed products were custom processed for the local community, or for big game hunters from all parts of the United States that hunt in the Rocky Mountains of Colorado and Wyoming. This plant also sold frozen beef, pork, lamb and processed meats to the public, and to local restaurants. Although some animals were bought and slaughtered for retail sale, the retail section of the operation was supplied mainly with boxed meat and carcasses purchased from outside suppliers. The operations for which HACCP plans were designed in this plant were the slaughter of animals and the production of ground beef.

Plant-2

This medium-scale processing facility, a division of a larger parent company, produced approximately 140 different cooked and cured, pork and beef products. They produced more than 680,000 kg of product per month, including sausage products, hams and bacon. The bacon, and some of the hams, were sliced and packaged after processing, and most products were vacuum packaged. All product ingredients were shipped to the plant from their suppliers. The products produced at this plant were packaged, boxed and shipped to retail and food-service establishments in the same geographic area as the plant. The products produced in this plant for which HACCP plans were developed include vacuum-packaged smoked bacon, Canadian bacon, vacuum-packaged cooked sausage and vacuum-packaged, smoked honey-glazed ham.

Microbiological and chemical analyses

Samples of beef trimmings (2 samples), ground beef (2 samples), pork fat (2 samples), bacon (11 samples), sausage (9 samples), ham (9 samples) and Canadian bacon (9 samples), collected from the storage coolers of both plants, were analyzed for microbiological contaminants (aerobic mesophilic plate counts, total coliform counts, Salmonella spp., and Listeria spp.), while 1-3 samples of each product were analyzed for chemical residues. Analyses for chemical residues included heavy metals (lead and cadmium); hormones (zeranol and melengestrol acetate); tetracyclines; sulfa-drugs; and a series of pesticides, which have been of concern as present in foods, and include hexachlorobenzene (HCB), lindane, heptachlor, aldrin, dichlorodiphenyldichloroethane (DDE), endrin, dichlorodiphenyltrichloroethane (DDT), mirex, ethyl parathion, malathion, ronnel, trithion, pirimlphos-methyl, alpha-benzene hexachloride (BHC), beta-BHC, delta-BHC, heptachlor epoxide, dieldrin, tetrachlorodiphenylethane (DDD), methoxychlor, diazinon, methyl parathion, disyston, ethion and chlorpyrifos. These analyses were conducted as part of the hazard analysis process of HACCP and in order to teach and demonstrate to plant personnel the value of sanitation. hvgiene and ingredient quality in meat processing operations. The microbiological testing and most of the chemical residue analyses were performed at Warren Analytical Laboratory (Greeley, CO). The heavy metal analyses were performed by Green Meadows Laboratory (Fort Collins, CO), and the hormone, tetracycline and sulfa-drug analyses were performed at Western Scientific Laboratory (Denver, CO).

The meat products (25 samples) were analyzed for aerobic plate counts by the spiral plating method on plate count agar (PCA) (Difco Laboratories, Detroit, MD. The duplicate plates were incubated at 25 °C for 48 h and counted using a laser bacteria colony counter, model 500A with a computer assisted spiral bio-assay data processor with bacterial enumeration program E 2.0 (2, 3, 4, 15). Petrifilm[™] (3M Company, St. Paul, MN) coliform plates were used to analyze the meat products for total coliforms, which were then confirmed in lauryl sulfate tryptose broth and 2% brilliant green bile lactose broth (15). Detection of Salmonella spp. involved use of a micro-ELISA (Salmonella spp.-Tek, Organon Teknika Corp., Durham, NC) method. Any positive results from this test were confirmed with the official culturing method (4). Listeria spp. analysis was conducted using detection and isolation methodology from the Bacteriological Analytical Manual (4).

The lead and cadmium residue levels were determined by graphite furnace atomic absorption spectrometry (GFAAS) and quantified using the method of standard additions (11). Synthetic hormones (zeranol and melengestrol acetate), tetracycline, and sulfa-drug residues were analyzed using solid phase extraction with high performance liquid chromatography (HPLC) analysis (7, 10, 11, 24). The meat samples were analyzed for 25 different pesticide residues using gel permeation chromatography and dual column gas chromatography for final confirmation, with electron capture detection to the limit of 0.05 parts per million (ppm) (1).

RESULTS AND DISCUSSION

Training

A project team was developed and members of the team (university professors, graduate students and

quality control personnel from a large meat processor and a commercial testing laboratory) worked with personnel from the two cooperating plants. Each plant was visited 2-5 times in order to establish flow charts for each product or process selected and to determine areas of concern. In addition, two training workshops (at the beginning and 6 months after initiation of the project) were conducted to teach personnel of each meat processing plant and the agricultural extension specialists/agents to design, implement and monitor HACCP systems specific for each operation. As part of the training process, the trainees visited a large meat processing operation and a commercial laboratory, where they were presented with HACCP activities associated with those operations. Furthermore, model plans were developed for use by agricultural extension personnel in Colorado and in other interested states to assist small-scale and medium-scale meat processors in implementing the HACCP system in food safety assurance programs. The HACCP plans designed for the products selected in each operation were based on models developed and published by the FSIS-USDA and the meat industry and on the uniqueness of each plant studied. A manual was also developed (14) to summarize the work done in this area of food safety.

Results of analyses

The microbial counts from plant-1 were notably higher than those for plant-2. The stored samples analyzed from plant-1 were bacon, fresh beef trimmings, ground beef, and pork fat. The bacon samples had an aerobic mesophilic plate count of 5.6×10^5 colony forming units (CFU)/g, the beef trimmings had a count of 2.7 × 10⁸ CFU/g, the ground beef had a count of 1.2×10^8 CFU/g, and the pork fat had 4.5×10^6 CFU/g. Although sampling was limited, these results were considered typical for the operation (plant-1) which involved one or two individuals performing several tasks which might lead to product cross-contamination. Even if this was merely an isolated incident, these bacterial counts indicated a definite need for improvement in the manner in which product was handled. However, none of the samples analyzed had a detectable level of total coliforms, *Salmonella* spp., or *Listeria* spp.

The chemical residue results were collected from analyses of two samples of pork fat and one sample of beef trimmings (plant-1). The first pork fat sample was analyzed only for pesticides because they accumulate in the adipose tissue, while the beef trimmings sample was tested for heavy metals, hormones, tetracyclines, and sulfa-drugs. The hormones, tetracyclines, and sulfa-drugs were all undetectable at the detection limit of 1 ppm. Residues of one pesticide, endrin, were detected in both pork fat samples but only at the nonviolative level of 0.07 ppm. The pork fat samples contained 0.045 ppm of lead and 0.0068 ppm of cadmium, compared with the beef trimmings which contained 0.57 ppm of lead and 0.04 ppm of cadmium.

Three samples of each product, at three different sampling periods, were analyzed microbiologically from plant-2. The bacon had aerobic plate counts ranging from 2.0×10^2 to $8.0 \times$ 103 CFU/g, while all samples contained less than 1.0×10^1 CFU/g of coliforms and were negative for Salmonella spp. and Listeria spp. The sausage product had slightly higher aerobic plate counts, ranging from 1.4×10^2 to 1.2×10^4 CFU/g. Plate counts for ham ranged from less than 2.0×10^2 CFU/g to 4.0×10^2 CFU/g; while those for packaged Canadian bacon ranged from less than 2.0×10^2 to 1.4×10^4 CFU/g and were highly variable (among sampling times) suggesting potential undercooking and/ or post-cooking contamination. No total coliforms, Salmonella spp. or Listeria monocytogenes were detected in sausage, ham or Canadian bacon samples. One sample of Canadian bacon was positive for Listeria spp., but it was not the pathogenic species of L. monocytogenes.

Three samples of each product from plant-2 were analyzed for chemical residues including heavy metals, synthetic hormones, tetracyclines, sulfa-drugs, and pesticides. The results for all products were below the detection limits for residues of hormones, tetracyclines and pesticides. Residues of the heavy metals, lead and cadmium, were consistently very low, with the highest levels being 0.09 ppm of lead in Canadian bacon, and 0.1 ppm of cadmium in one sample of ham.

Development of the HACCP models

Important parts of a HACCP plan are the critical control points. CCPs are defined as steps or procedures at which control can be applied to prevent, avoid, eliminate or reduce the severity of food safety hazards. The CCP may also be defined as any point in the chain of food production and processing, from raw materials to finished product, at which loss of control can result in an unacceptable food safety risk. In general, CCP deal only with product safety and may apply to sanitation, formulation, control of cross-contamination, cooking, chilling, and employee hygiene. The International Commission on Microbiological Specifications for Foods (ICMSF) has defined two types of CCP (6,18). These include CCP1, which should assure control of a hazard, and CCP2, which minimize the risk, but cannot assure complete control of a hazard. Others divide CCP into process-CCP and CCP, at which action can be taken to avoid deviation. In general, the term CCP has been used more loosely in recent years than it was intended originally, when the HACCP concept was first developed, and CCP meant complete elimination or control of the hazard. The terminology used is not important, but application of the HACCP principles to accomplish the objective of safe food is important. HACCP is a concept based on a logical set of principles; it is not a "canned recipe" for widespread application without modifications or adjustments to fit specific situations or industries (13). Therefore, to avoid confusion, we did not emphasize designating a step in the process as CCP as much as we emphasized the importance of applying the appropriate process controls for production of safe products.

Based on existing FSIS-USDA HACCP models (19-23) and the

uniqueness of each of the two plants and the products/processes examined, we developed HACCP plans along with forms for monitoring and recording the important points in each process. The detailed models and monitoring/record-keeping forms are included in a manual developed as a part of this study (14).

Fresh meat

A common CCP identified for both beef slaughter and ground beef production was pre-operational and operational sanitation. Equipment surfaces should be clean and free of microorganisms and chemical residues. The water used for cleaning following pre-rinsing should be 55-65 °C, and used in combination with, or followed by application of, bactericidal sanitizers on a daily basis. Care should be taken to thoroughly rinse all equipment, and to rotate the sanitizers being used.

Beef slaughter: The steps identified in the slaughtering process included:

Animal holding pens \rightarrow Preoperational and operational sanitation \rightarrow Immobilization \rightarrow Sticking and bleeding \rightarrow Skinning ordehiding \rightarrow Evisceration \rightarrow Carcass splitting \rightarrow Final carcass trimming and washing \rightarrow Carcass chilling

Clean animal holding pens are important to reduce the dirt and fecal material and other contamination carried into the plant on the animal hide. The first point of concern identified inside the plant was the preoperational and operational sanitation of the work environment. Sticking (bleeding) was considered important because of the possibility of allowing contaminants to enter the blood stream through a contaminated knife. The next two critical points of concern were identified as removal of the hide and evisceration of the animals due to the possible introduction of soil and fecal-borne pathogens onto the carcass. By limiting carcass exposure to the contaminated side of the hide, and by keeping the viscera intact, the incidence of contamination can be greatly reduced. The only carcass washing performed involved

spraying with tap water through a hose. Splitting the carcass can result in cross-contamination, which can be limited by applying hot water to the saw, while contamination can also be removed during the final trimming/washing step. Chilling should be prompt to minimize growth of contaminants.

Ground beef production: Major steps identified in the process of producing ground beef were:

Pre-operational and operational sanitation \rightarrow Assembling/ pre-weighing meat \rightarrow Grinding \rightarrow Packaging \rightarrow Storage

The first point of concern was the pre-operational and operational sanitation of the equipment and work environment, especially when grinding took place on several occasions during the same day. Employee hygienic practices before resuming meat handling and grinding are also important. In addition, raw materials should be continuously evaluated for visual quality, odor, appearance and temperature, with unacceptable product being discarded. The room temperature must be kept below 10°C and product temperature should remain at less than 5°C to inhibit microbial growth. In addition, cross-contamination between products from different species should be avoided. Therefore, packaging and storage of the ground beef product were also seen as being very important to product identity and quality. In order to maximize shelf life of ground beef, the processor was instructed to chill the product to less than 5°C and store it cold (<5°C) within two h of processing.

Processed meats

The processed meats studied in plant-2 were vacuum-packaged smoked bacon, vacuum-packaged cooked sausage, smoked vacuumpackaged honey-glazed ham, and Canadian bacon. Steps common in the processing of each of these products were raw material receiving, weighing, packaging/boxing, storage, and shipping. Raw material receiving is very important because the plant has no control over product handling and microbial integrity prior to arrival of raw material. The meat should be organoleptically evaluated, and its condition and temperature recorded upon arrival. The product received should have an internal temperature of 5°C or below and immediately be stored at 5°C or below, and it should be held for no more than four days before being used, in order to minimize bacterial growth and/or chemical deterioration. The processors should obtain letters of guaranty from the suppliers for all ingredients used in the formulation of their products. Unwarrantable ingredients should not be used in processing.

The weighing, packaging/boxing, storage and shipping of these products were all very important points of concern due to the increased amount of product handling during these steps, which increases the potential for contamination and temperature abuse. The weighing and packaging of the bacon are important because they are the last areas where contamination of the product could occur directly. The temperature in the work areas should not exceed 10°C, and proper employee hygiene is essential. Storage temperatures should be kept below 5°C, with storage lasting no longer than 14 days. These procedures should be monitored to eliminate cross-contamination, product mishandling, and temperature abuse. Specific points and concerns for each of the products are discussed below.

Vacuum-packaged smoked bacon: The steps involved in bacon manufacturing at the particular plant studied include:

Receiving raw materials \rightarrow Soaking of bellies \rightarrow Skinning/ trimming \rightarrow Pumping/hanging \rightarrow Smoking \rightarrow Blasting/chilling/ tempering \rightarrow Pulling combs \rightarrow Sorting (grading) \rightarrow Pressing \rightarrow Slicing/grading \rightarrow Weighing \rightarrow Packaging \rightarrow Boxing \rightarrow Storage \rightarrow Shipping

The receiving and handling of raw materials (pork bellies) was determined to be a very important point of concern, because heating of bellies during bacon processing is only

minimal. Belly soaking is a process unique to bacon which is important to monitor. Soaking the belly is intended to raise the product temperature to the proper level needed for pumping and curing. However, it also creates an environment that may allow growth of microorganisms while increasing the chance for cross-contamination. Therefore, it was recommended that soaking time be limited to less than 3 h; the water should be flowing continuously; and the product should not exceed a temperature of 8°C in order to minimize growth of spoilage and pathogenic bacteria. Cross-contamination is a possibility during skinning and trimming of the belly, while brine pumping is of major importance. During pumping, it is essential that the brine does not contain a violative amount of nitrite in order to prevent nitrosamine formation or a direct chemical hazard from excess nitrite in the final bacon product. This is accomplished by verifying that the nitrite concentration in the solution is correct, brine mixing is thorough, and that the belly is pumped to the proper level.

The blasting/chilling/tempering step was seen as a very crucial point of concern. Bacon was smoked to an internal product temperature of 42°C, which is not adequate to inactivate pathogenic bacteria. In fact, the increase in product temperature to 42°C could be considered an incubation period for bacteria proliferation if that temperature is reached slowly. For this reason, it was recommended that the time to achieve the desired smoking temperature should not exceed 2 h. After cooking or smoking, it is essential to reduce the product temperature quickly to inhibit potential growth of bacteria. The time the product is held in the blast chiller can be up to 12 h at a temperature of less than -2 °C. Tempering should be done at a temperature between -4 and -2°C, and should not exceed one week. The sanitation of the cooler is of vital importance at this point because the high air movement in the blast chiller can distribute airborne contamination of psychrotrophic bacteria.

The possible presence of metalcomb teeth in the finished bacon product (that is possible because combs are brittle, and semi-frozen bellies are hard to penetrate) called for visual inspections and metal detector scanning. Cross-contamination during combing, slicing, and to a lesser extent during sorting, should be avoided at all times. Bacterial contamination from the exterior surfaces of the bacon, the slicing equipment, the employees, and even from isolated abscesses that occasionally occur in the pork belly, can be spread throughout the product during these processes. To prevent and inhibit the growth of the bacteria being spread, the room temperature should be maintained below 10°C; product temperature should be maintained at -4°C (time should be controlled); equipment should be sanitized; employees should use proper hygienic practices; and slicing should be monitored to detect abscesses.

Vacuum-packaged cooked sausage: The processing of vacuum-packaged cooked sausage involved:

Receiving raw materials \rightarrow Batching \rightarrow Receiving spice materials \rightarrow Formulating spice mix \rightarrow Grinding \rightarrow Blending \rightarrow Holding overnight \rightarrow Stuffing \rightarrow Cooking \rightarrow Cold showering \rightarrow Blast chilling \rightarrow Cutting \rightarrow Packaging \rightarrow Boxing \rightarrow Storage \rightarrow Shipping

Points of concern for microbiological contamination were established at receiving and storage, along with the point at which batching of the raw materials occurs. Increased product handling during these two stages can result in increased bacterial proliferation and the possibility of cross-contamination. Along with proper employee hygiene, the room temperature should be kept below 10°C, and the internal product temperature should not exceed 5°C for newly received product and should not exceed 8°C for product rework. If these conditions are met, the product will maintain its quality and cooking will be effective in reducing or eliminating contamination.

The potential for accidental inclusion of non-food grade materials in the spice mix resulted in this step being a point of concern. It is impractical for companies to monitor the quality of all received spices, however, periodic tests should be conducted to verify their acceptability. Additionally, letters of guaranty from the suppliers, including certificates of analyses, and conditions for use may also be required.

Blending, overnight holding, stuffing and cooking could also lead to microbiological concerns due to increased handling by employees, which can raise microbial loads. Work area temperatures were recommended to be below 10°C, and cooler temperatures between -1 and 1°C, with storage time no longer than 12 h. Proper sanitation and treatment of equipment and casings is of vital importance during stuffing to minimize contamination. Casings should be kept dry before use; they should be rehydrated in cold water; and they should be used within a short (less than 2 h) period of time to avoid microbial proliferation. Cooking is the most important microbiological CCP if the strict definition of critical control point is followed (8, 9, 13, 14). The critical limit of at least 68°C internal final temperature should be in place to ensure the destruction of pathogenic microorganisms in the product.

Cold showering is a step useful in reducing product temperature before blast chilling. It is essential to decrease the product temperature as quickly as possible to inhibit growth of any microorganisms that were not totally destroyed during heat treatment. For this reason, a -6 to -2°C chill temperature for up to 12 h was suggested to limit microbial growth. The major concern during the peeling and cutting process was post-processing contamination because the product had already been cooked. Equipment sanitation, employee hygiene and a temperature constraint of 10°C in the work area should be enforced to inhibit growth of microorganisms that do reach the product through cross-contamination. Packaging/boxing, storage and shipping were also identified as points of temperature/ time control to avoid microbial multiplication.

Smoked vacuum-packaged honey- glazed ham: Processing of this product followed the sequence of:

Receiving raw materials → Formulating and mixing brine → Pumping and macerating → Tumbling → Holding overnight → Formulating and chopping emulsion → Mixing → Stuffing and racking →Cooking → Chilling → Packaging → Boxing → Storage → Shipping

Raw material receiving was identified as a point of concern as it had been for other products. Formulating and mixing the brine were labeled as points of concern for chemical hazards, while pumping and macerating were labeled as processing steps with the potential of introducing physical hazards. As with bacon, it is very important to ensure proper formulation and mixing of the brine solution to eliminate formation of nitrosamines in the final product. Processing involved maceration with sharp metal teeth which penetrate the muscle, making it possible for metal objects to break off and be present in the product, undetectable by visual inspection. It is crucial to inspect the macerator blades on a regular basis to ensure that they are intact, as well as to expose the product to a metal detector at some point in the process.

The product is held overnight after tumbling, creating another microbiological concern dealing with airborne contamination and/or temperature abuse. This can be controlled by confirming the sanitary condition of the cooler and enforcing a time and temperature constraint during the holding process. The cooler temperature should be kept below 0°C, and the product should not be held for more than 12 h.

Formulating, chopping and cooking, as well as chilling, were identified as points of concern due to potential microbiological contamination. The room temperature in the formulation room should be kept below 10°C, while the meat emulsion temperature during incorporation of trimming and rework should not exceed 5°C. The internal product temperature should reach at least 68°C during heat treatment to ensure destruction of vegetative pathogenic microorganisms. This particular product was glazed with honey, which has the potential for being contaminated with Clostridium botulinum spores. The heat treatment received during the cooking process does not destroy these spores, so it is important that the product not be temperature abused. Product temperature should be reduced rapidly during chilling in order to inhibit the growth of those bacteria not destroyed during the heat treatment. Blast-chilling at temperatures below ·2°C, followed by holding temperatures of 3 to 4°C for less than 12 h, is an effective method of retarding microbial proliferation. As with the bacon and vacuum packaged sausage, packaging/boxing, storage and shipping were identified as microbiological points of concern relative to potential for temperature abuse.

Canadian bacon: Steps identified in processing of Canadian bacon were:

Receiving raw materials \rightarrow Defrosting/tempering \rightarrow Trimming \rightarrow Grinding \rightarrow Mixing \rightarrow Holding overnight \rightarrow Batching and chopping emulsion \rightarrow Mixing \rightarrow Stuffing and hanging \rightarrow Cooking \rightarrow Chilling \rightarrow Peeling \rightarrow Slicing \rightarrow Weighing \rightarrow Packaging/boxing \rightarrow Storage \rightarrow Shipping

The act of receiving raw materials was again labeled as a point of concern. Defrosting, trimming, grinding, mixing, overnight holding, batching, mixing, and stuffing steps were seen as concerns due to the increased handling, and the temperature changes incurred during each procedure. The cooking, chilling, peeling, slicing and weighing steps were also identified as microbiologically important due to increased handling and the possibility of cross-contamination. Internal product temperature during cooking should reach at least 68°C, followed by blast-chilling to quickly reduce the internal temperature to <5°C in a period not exceeding 12 h. Avoidance of crosscontamination during the peeling, slicing and weighing processes can be achieved by ensuring the personal

hygiene of employees; confirming the sanitary condition of equipment through pre-operational inspections; and maintaining work area temperatures below 10°C to inhibit growth of microorganisms. Packaging, boxing, storage and shipping were again identified as points for sanitation, temperature and time control.

CONCLUSION

The causative agents of bacterial foodborne illness attributable to the consumption of meat or meat products are normally those found in the environment of the living meat animal, on the animal's body, or in the alimentary tract of the animal, with the muscle tissues of the healthy living animal being virtually sterile. Sanitary slaughtering operations with antemortem and postmortem veterinary inspection for pathological conditions cannot eliminate bacteria, but are essential in limiting the contamination of the raw meat supply. Therefore, proper hygiene and temperature control should be practiced by everyone from the producer to the consumer to minimize further incorporation of bacteria into the product. Education of food handlers is another vital step in preventing the spread of bacteria in meat products, as is applying new technologies in microbial ecology to avoid the problems related to pathogens.

There are many potential risks and hazards associated with the preparation and storage of foods throughout the supply chain from production to consumption. If these hazards are not identified, shelf life of products will be shortened, and foodborne illness may occur. HACCP is a common sense system that can be used to control any point in this chain that could contribute to a hazardous situation-whether it be a process, a contaminant, or a pathogen. The aim of this project was to help processors of small-scale to medium-scale meat plants and county extension agents learn: (a) about HACCP's benefits, (b) about possible hazards associated with meat products, (c) how to control or prevent these hazards, and (d) how they could implement a HACCP-

based food safety program in a meat plant.

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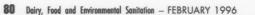
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Vanilla and Other Flavored Milk Shakes Purchased in Consumer Containers from Fast-Food Outlets in Pennsylvania

Sidney E. Barnard, ¹ Rodney Smeltz,² Ruth Bicher, ³ Barbara Miller, ⁴ Annie Pipenhagen, ⁵ Food Science Department, The Pennsylvania State University, University Park, PA

SUMMARY

Over a period of three years, 808 vanilla and other flavored milk shakes were purchased, just as any consumer would buy them, from fast-food outlets. Within 24 h, these shakes were tested in Penn State's Creamery Laboratory. Evaluations were performed in accordance with *Standard Methods for the Examination of Dairy Products*.

Thirty-nine percent of the milk shakes sampled showed less than 1 coliform per g, while 42% contained more than the 10 coliforms per g permitted by regulations of the Pennsylvania Department of Agriculture. In regard to standard plate count, 34% of the samples contained fewer than 1,000 organisms per g, but 26% of the milk shakes exceeded the regulatory maximum of 50,000 organisms per g.

These results would seem to indicate that at least one-third of the freezer barrels had been washed the previous day and sanitized the day of purchase, but at least one-fourth of the freezer barrels probably had not been cleaned for one or more days.

It became obvious that Pennsylvania regulations requiring licensing, inspection, and testing of monthly samples, even when enforced by magistrate citations and cash penalties, do not necessarily lead to a high level of compliance. Late-evening part-time employees must be provided with the know-how and motivated to drain, disassemble, and clean freezer barrels.

INTRODUCTION

Bacterial quality of milk shakes, soft-serve, and yogurt products as purchased from fast-food outlets has been of concern to regulatory agencies and the dairy industry for decades.

Results of monthly regulatory testing, along with surveys conducted by the public media, and an occasional survey by an educational institution have all confirmed the need for concern about the bacterial quality of the product sold to consumers. In many cases the consuming public has not been getting a quality dairy product, and all the educational and punitive programs have seemed to do little to improve the situation.

At Penn State we decided to look at the bacterial quality of milk shakes available to consumers from fastfood outlets, because of complaints and an awareness that some were not up to standard. As we were already visiting many of the geographical areas of the Commonwealth in routine conduct of meetings, assisting processors and dairy producers, and buying milk and dairy producers for quality determination and flavor evaluation, we could visit a number of fastfood outlets without signifiant expenditures of time, travel, or funds.

Pennsylvania is one of those states with a program, as outlined below, in the Foods Division of its Department of Agriculture. Division personnel know of the high level of noncompliance, because they have decades of experience with violations and subsequent punitive actions involving citations and fines levied by local magistrates.

Division regulations involve a program of annual licensing and monthly sampling with testing by approved commercial laboratories. These functions reflect the Commonwealth's intention to gain vendor compliance with bacterial standards of less than 10 coliforms per g, and a standard plate count (SPC) of not more than 50,000 organisms per g.

PURCHASING AND TESTING

We purchased 194 milk shakes from fast-food outlets the first year, in the same way any consumer would purchase a shake. Without a regulator's badge, or identification as an employee of the commercial laboratory paid by the vendor to sample and test, we found out that it was impossible to get a sterile sampling container filled from the outlet valve of the freezer barrel.

Therefore, we settled for milk shakes in paper containers with plastic lids, just as if purchased by a customer. At first, attempts were made to tape over the potential straw hole, and to tape the cover in place. But it was found that the heavy paper trays provided by fast-food outlets for their customers to carry multiple shakes worked very well, keeping the milk shakes upright in the insulated cases. Ice packed around the containers kept the shakes cold. Vanilla and chocolate or one other flavor were the usual purchases from each fast food outlet.

Within 24 h, the milk shakes were delivered to the University Creamery Laboratory for testing. All tests were performed by laboratory director/ supervisory personnel or by trained students. Each was experienced in Table 1. Coliform counts of milk shakes from fast-food operations

(808	samp	les. T	hree	ranges	coli	forms	per	gl)

in the second second	Loomonine ber	91/		
<1	1-10	>10	Total	
61	34	99	194	
195	108	198	501	
51	15	47	113	
307	57	344	808	
(39%)	(19%)	(42%)		
	<1 61 195 51 307	<1 1-10 61 34 195 108 51 15 307 57	61 34 99 195 108 198 51 15 47 307 57 344	<1 1-10 >10 Total 61 34 99 194 195 108 198 501 51 15 47 113 307 57 344 808

Table 2. Standard plate counts of milk shakes from fast-food operations

(808 samples. Four ranges in [1,000 organisms per g])

Year	<1	1-10	11-50	>50	Total	
1988	68	36	32	58	194	
1989	164	156	61	120	501	
1990	42	26	14	31	113	
Total	274	218	107	209	808	
	(34%)	(27%)	(13%)	(26%)		

working with Standard Methods for the Examination of Dairy Products.

Samples for coliform counts or other spoilage bacteria were plated at 1:1 and 1:10 dilutions, while experience quickly confirmed that it was necessary to do SPCs at dilutions from 1:10 to 1:10,000. All samples were weighed out, even though milkfat content would have been in the normal range of milk.

Coliform counts were not confirmed because red pigmented colonies were frequently accompanied by spoilage-type bacteria. The objectives of this study were to determine if the samples were contaminated, to determine compliance, and identify public health hazards.

Not more than two of the total of 808 milk shakes came from the same fast-food outlet. Samples were purchased throughout the year; however, only about one-third were purchased during the warm summer months.

RESULTS AND DISCUSSION

This is a typical survey. Many hundreds of driving hours were spent to purchase sufficient numbers of milk shakes to be of significance to any reader, regulatory agency, or anyone in the dairy industry. Results, because they reflect compliance or noncompliance with regulatory standards, are summarized in Tables 1 and 2.

Fast-food operations with milk shakes containing less than one coliform per g and less than 1,000 SPC per g would appear to have been doing an ideal job of handling mix and cleaning and sanitizing freezer barrels. Because more than one-third of the samples were of ideal bacterial quality, it was believed that milk shakes sold in consumer containers capped with a lid, were similar in bacterial quality to samples drawn directly from the outlet valve of the freezer barrel. Therefore, the sampling procedure would seem to have had little influence on results.

Nor did possible container and lid contamination appear to influence results. The same applies to the SPCs, where one-third of the milk shakes were of ideal bacterial quality, indicating that the freezers sampled had probably been cleaned the previous evening and sanitized that morning. There was some improvement over the three years during which these studies were being conducted.

The challenge to fast-food operators and the dairy industry is to convince management and especially freezer operators that each barrel of every freezer must be emptied, disassembled, and cleaned every day after use. Frequently this means working with school-age and inexperienced employees, who usually will comply with required procedures if they understand the necessity for them. Failure to adequately educate and motivate fast-food workers in regard to the microbiology involved exposes the customers to potential foodborne illness, and the operator to costly lawsuits. The final step is to examine parts and gaskets for cleanliness and condition while assembling each barrel and sanitizing before use each morning, a task usually performed by older workers.

There is plenty of printed and visual material telling people how to clean and sanitize a freezer. It is available from most fast-food chains and fast-food equipment manufacturers. If there is one thing that some of it lacks, it is the microbiological reasons that support careful sanitizing. At least two videotapes (Taylor Freezer Company and McDonalds) have been produced.

With the help of dairy industry representatives, corporate staff of fastfood franchises, and regulatory agency sanitarians, the script for a training video has been completed. It has never been produced because of the concern about its distribution through regulatory agencies or fastfood chains and the efforts necessary to see that it would be shown to fastfood employees. The script emphasizes the reasons why and the how-to of handling mix, and cleaning and sanitizing a freezer; the current bacterial situation; and why prompt corrective action is necessary.

CONCLUSIONS AND RECOMMENDATIONS

The results of a sanitation survey of dairy products dispensed from freezers in fast-food operations should be published. Data regarding bacterial quality of milk shakes from fastfood outlets is generally unavailable because it is in the hands of regulatory agencies and used to determine compliance with public-health requirements.

The corrective actions are relatively simple, but getting them put into practice requires the cooperative action of all involved parties and persons.

Mix must be kept at 40°F or colder and used before the open date marked on the container. All employees must be convinced that disassembly and scrubdown of all freezer barrels after store closing is absolutely essential. Usually this involves young people who are working at after-school jobs, as opposed to older employees who work during school hours. Likewise, before store opening the following day, each freezer barrel must be reassembled and sanitized.

If these operations, though relatively simple, are faithfully carried out, they will prevent unacceptable bacteria counts in fast-food dairy products from freezer barrels, except in the rare instance when contaminated mix is used.

The secret to getting these practices put into action is know-how and motivation. The information required is available, at minimal cost, in most educational media.

Regulatory agencies should take whatever action is necessary to obtain compliance. If monetary fines and bad publicity don't work, then regulatory authorities, in the interests of public health safety, have little choice but to temporarily shutdown the dispensing of dairy products from that fast-food operation.

*Author 2 is a former research assistant and student in the Department; authors 3, 4, and 5 are former students in Food Science.

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First Things First: Supermarket Inspection Priorities

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INTRODUCTION

The "Pareto Principle" states that in love, work, and other things, only about 20% of what we do really matters very much: "the first things." The other 80%—which we often do simply from habit or because we have a little more skill in that area—should be put off until the first things are accomplished.

Or, "first things first." The German poet Goethe remarked, "Things which matter most must never be at the mercy of things which matter least."

Figuratively speaking, you have to capture and tame the elephants the first things problem resolution before chasing after the mice. There are certain inspection techniques that are effective and help bring store staff into the inspection process. The purpose of this article is to share this experience.

Rationale

Some health department inspectors may not want store managers tagging along, asking a lot of questions, and possibly slowing them down during the inspection. These inspectors may feel obligated to complete the visit in the 14 minutes or so of time that some managers believe appropriate. Unfortunately, these health officials often end up marking a few easy to find items such as broken floor tiles or something in the refrigerator not covered. They may accomplish little in the way of meaningful consumer health protection.

Other health department inspectors are confident in their interpersonal skills (2). They have operationrelevant food safety knowledge to share.

They will bring store managers into the inspection process to do a better inspection and help resolve problems when noticed. By combining experience and food safety risk analysis, these health professionals recognize the store practices and conditions—the first things—that deserve more attention (4, 10).

Supermarket Survey Suggestions

Jurisdiction surveys are solidly based upon retail food code regulations and inspection priorities. To provide uniformity, certain areas and practices are covered in a consistent manner for each department. However, the inspection is not limited to these areas when significant violations of other code items are encountered.

"Point and ask" techniques are utilized to establish food safety knowledge and base-lines of sanitation in the store departments.

Deli Department

The deli needs to be inspected first due to the variety of food handled, including the scratch preparation of barbecued chicken and other items. There is some epidemiological association of foodborne illness such as listeriosis to delicatessen items (6).

Ask the manager to point out the location of the department's hand wash sink. If the sink is not blocked and works, personally use the lavatory and demonstrate good handwashing techniques. If they haven't got a sink at all or they point to a scrap of hand soap above a utensil sink, you now have a first things problem to resolve. The manager may state that health inspector after health inspector has "grandfathered" this lack of a lavatory, and besides, everyone washes their hands at home, don't they?

One possible approach: comment that any further grandfathering, and possible consequences have to be reviewed in light of current knowledge of hepatitis A incidence and transmission (9, 12).

Request that they send to the chief medical officer of your jurisdiction a detailed plan on how a serious disease outbreak would be handled, including public warnings and medical treatment such as prophylaxis injections to employees and customers. Would a cash bond be posted to defray possible medical costs in the event of a disease outbreak?

At first, this may seem strange. However, if the store owner really thinks this through, the notion of installing a hand wash sink and encouraging its good use becomes important. Congratulations, you've just captured an elephant!

Our next point and ask inspection step relates to prepared hot-hold items. Point to the chicken in the display. Ask how safe food cooking and holding temperatures are determined. You can even ask staff to demonstrate their safety checks with deli thermometers. If staff are doing a satisfactory job, compliment them. Seldom do store employees receive feedback on good food protection habits.

Explore the potential for crosscontamination with suitable inspection and questions. In addition to checking where the raw chicken is stored in the walk-in refrigerator (not above the potato salad, we hope), ask where it is rinsed and cut. Have staff point out specific sinks, counters and rubber gloves used.

Do you see *any* hand washing going on in the deli? Do they practice good use of disposable gloves?

Since bacteria, such as *Listeria*, can grow at fairly cold temperatures, check displays and ask about stock rotation of luncheon meats and similar foods. If they say, "When it turns green, we trash-can it," you have a 20% problem. Fortunately, the new Food and Drug Administration Food Code has stock rotation criteria.

Don't forget the store salad bar. When does the store use up items such as dressings and clean the salad bar stocking containers?

Point to a product such as tuna salad in the display case and ask, "How do you clean the tuna salad pan?" Follow the employee to the sink to see just how it is cleaned and what chemicals are used.

Point to other pieces of equipment such as the slicer or cutting boards and carefully ask questions on the cleaning and sanitizing, as if it was the first time you have ever seen this equipment. This should elicit in their own words just what the procedure really is in the department. You won't make inaccurate assumptions when you use this technique.

An inspector might say at this point, "Hey, we don't have time to ask all these questions on food preparation. We have the meat, liquor, and all the other departments still to cover before the hour on the parking meter runs out."

Our response might be, "You've just covered Pareto's important 20%. The other 80% can wait—maybe until the next inspection—until you get the deli's first things resolved."

Meat Department

Assuming that the jurisdiction's bean counter gives you more time for the inspection, continue the survey with the meat department. But before starting your inspection, wash your hands at the department's hand wash sink. If this isn't possible, you have a "20% problem."

If the department carries raw shellfish, point to display items and ask to see the certification tags. These are to be kept for 90 days. Note if the shell stock (and other ready-to-cat items) are stored and displayed so as to minimize cross-contamination from raw items such as finfish or chicken.

For the few remaining days fresh fish have when they arrive at the store, a very cold holding temperature is important. Otherwise, your nose will point and inspect! Dr. Robert Price, Ph.D., University of California, Davis in his book *A Guide to California Seafood* recommends for chilled seafoods an *ideal temperature* of 30°F (*3*, 7).

Point to the crab salad bowl and ask where and how is it washed. Are the white polyethylene cutting boards flipped over at night and their backsides brushed? How often is that big Hobart grinder-mixer in the walk-in disassembled and cleaned? Is it done according to the equipment manual? With all the *Escherichia coli* O157:H7 concerns, attention *must* be directed to satisfactory equipment cleaning and cross-contamination prevention (1).

Produce Department

Again, first things first. Find the hand wash sink and use it.

Target chemicals in the produce section. Some produce workers will bring *anything* to the back to kill the pesky fruit flies. These and other strange chemicals end up stored near food preparation areas.

If there is a water spray system over the produce, check it out. Look at the nozzle ends. If not cleaned, they can have ugly, slime-like material hanging out. For the benefit of the manager you could point and make this comparison: "These dirty nozzles are just like little kids with bad colds and runny noses. Each time the kid sneczes, germs spray out. Each time the water spray system turns on, a similar thing happens, with particles of algae and other contaminants sneczed onto the lettuce."

This graphically communicates the importance of a cleaning and sanitizing schedule. There are some ultrasound "fog" systems that need even more attention due to past association with Legionnaire's disease.

The number of potentially hazardous foods (PHF) found in the produce section is on the increase. PHF examples include sprouts, tofu in tub packs, and cut cantaloupes (11). Use your jurisdiction's food code or guide to identify relevant PHF products for temperature checks.

When the produce section prepares items such as salad or fruit trays, we should expect food equipment to have adequate design to be cleanable. The old bathtub placed on concrete blocks just doesn't make it as a produce sink!

Point to equipment used to cut fruit and ask how and where it is cleaned. Some stores have identified attractive salad and fruit packs as highprofit convenience items and have set up exemplary department preparation and display areas. Pass out compliments for well-maintained areas.

Some stores use juice extraction machines to offer fresh orange juice to customers. A very few will use the equipment to get rid of rotten or damaged culls, don't rinse the exterior of fruit in potable water, and may not clean the equipment thoroughly.

Bakery Department

Find the hand wash sink and use it.

Identify what may be PHF products and follow with point and ask techniques on equipment cleaning and temperature control. Sometimes pathogen growth barrier review (pH, A_w, and/or preservative control) is needed to identify if the cream-like filling or pumpkin pic is PHF.

Check the bags of flour for tiny moving creatures (any added protein has to be declared on the label) or mice nests. Occasionally, the crumb boxes of bulk self-service displays have motile "six-legged poppyseeds." Open up and inspect the units.

General Display

First, go to the flour section and inspect the back areas of the gondola shelving for old, excess spillage and verminactivity. Borrow a grocery cart to help remove bags for access. Check out the storage of pasta, rice, and coconut. Why coconut? If there is **anything** at all in the store that a little mouse will run to, it is shredded coconut—they love the stuff!

Review the frozen food displays. Items should be hard to the squeeze, with no high stacking over the loadline mark. Inspect representative stock of packaged deli items to be sure they are cold and not old with mold.

Spot check the canned foods, particularly the large #10 cans, for

swells and leakers. Stores should exercise care with mark-downs to discard severely damaged packages and to exclude toxic items such as hair coloring or insect spray aerosols.

If you dare, check out the open, smelly, leaking dumpster. If it is maggot infested, it catches the 20% first things to be resolved.

We should inspect the employee restrooms. Well-furnished, clean facilities reflect an important management regard for worker welfare and store sanitation. Maybe this should be the first place to start the supermarket inspection!

Closing Thoughts

We have attempted to exchange part of our habit of walking around with a flashlight and check list to that of more involvement with people and food handling.

Certainly, our first things suggestions are not intended to be inclusive. There are other ways to orient inspection focus and cover problem areas. We haven't even mentioned the HACCP (Hazard Analysis Critical Control Point) word (5, 8).

Last, if you listen and are sincere, people will be responsive. You will feel a lot better about yourself and your work.

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Book reviewed by: Bill LaGrange, Ph.D., Iowa State University, Ames IA

Book Review

"Dairy Foods Safety 1994: A Compendium of Abstracts"

Elmer H. Marth Wisconsin Center for Dairy Research

r. Elmer Marth has compiled a very useful set of abstracts on dairy foods safety as influenced by several pathogenic microorganisms into a 273 page soft cover book. Most of the abstracts in the book are from articles published during 1994, a few were published in 1990-1993.

The abstracts cover these subjects: *Aeromonas hydrophila*, aflatoxin, *Bacillus cereus, Brucellae*, *Campylobacter jejuni, Clostridium botulinum, Coxiella burnetti, Escherichia coli, Listeria monocytogenes*, Mycobacteria/tuberculosis, *Mycobacteria paratuberculosis*, salmonellae, *Staphylococcus aureus*, Streptococci, and *Yersinia entercolitica*. Each of these subjects is divided into areas such as dairy foods, other foods, control, testing methods, growth and virulence and other appropriate sub-topics. The first 17 pages of the book include a one sentence review of each of the numbered abstracts in the order they appear under the 15 subjects. Besides being a good review of the literature on the subject of microbiological influenced safety of dairy foods, this book is an extremely handy reference not only because of its completeness but also because of the way in which it is formatted.

On page three, for instance, under the heading Campylobacter jejuni, the reader finds under item one; "during 1981-1990, in the U.S., 20 outbreaks of campylobacteriosis, with 458 cases, occurred in 11 states as a consequence of drinking raw milk during youth activities." Then turning to page 55 under the heading Campylobacter jejuni, and to CI1, the complete abstract of the article on this topic that was published in the Journal of the American Medical Association in 1992 appears. An individual can read a one line summary of the abstract then read the entire abstract. If more information is desired, the reader knows immediately where to find the original article. Dairy Foods Safety 1994: A Compendium of Abstracts is a very useful reference for those interested in dairy foods safety.

For copies of "Dairy Foods Safety 1994: A Compendium of Abstracts":

Mail requests ta: Sarah Quinones, Outreach Pragram Manager, Wiscansin Center far Dairy Research, 1604 Linden Dr., Madisan, WI 53706; phane (608) 262-5970 * fax (608) 262-1578.

IAMFES Secretary Candidates



John J. Guzewich

John J. Guzewich has been chief of the food protection section in the Bureau of Community Sanitation and Food Protection of the New York State Department of Health since 1983. From 1991–1993 he served as director of training for the Center of Environmental Health. In his twenty-five year career he has also worked as assistant director of the Bureau of Food Protection, health program administrator coordinating nursing home inspections, regional sanitarian, and public health sanitarian. He is in the process of being appointed as assistant professor in both the Epidemiology and the Environmental Health and Toxicology Departments in the Graduate School of Public Health, State University of New York at Albany.

Jack developed, and has directed, the department's foodborne disease surveillance program and launched the use of HACCP in their food service program. As training director he led a team that conducted a training needs assessment for all environmental health staff in the state. He then led the development of master training plans for various environmental health titles, and standardized curriculum and lecture outlines for the Basic Environmental Health course.

Jack became a member of IAMFES in 1971. He has served on the IAMFES Program Advisory Committee and Committee on Communicable Diseases Affecting Man where he has participated in the development of all the procedure booklets available through IAMFES.

Jack is a member of other various professional organizations including the New York Society of Professional Sanitarians. He has authored 16 scientific publications, presented numerous papers, lectured at several state and federal training courses, testified at Congressional Subcommittees and mentors graduate students.



Charles D. Price

Charles D. Price serves as senior regional milk specialist for the U.S. Food and Drug Administration (FDA), Midwest region. He is responsible for the administration of the Cooperative State/FDA Program for Certification of Interstate Milk Shipments in the upper seven midwestern states. He conducts audits of Grade A dairy farms and milk processing plants, trains and changes state dairy regulatory and rating officers, provides technical assistance to regulatory agencies and the dairy industry, and evaluates dairy processing equipment for compliance with sanitary design criteria and public health controls. He serves as chairperson of the FDA Milk Specialist, Processing Plant Technical Committee and the committee to set up the 1996 FDA Milk Specialist Training Conference.

Professional involvement for Charles includes being a registered sanitarian since 1970, member of National Mastitis Council, Dairy Practices Council, Chicago Dairy Technology Society, North Central Association of Food and Drug Officials and the Association of Food and Drug Officials. He has also served two terms on the board of Associated Illinois Milk, Food and Environmental Sanitarians (AIMFES), was president in 1978 and 1992, board advisor since 1992, and is newsletter editor.

Charles has been a member of IAMFES since 1971 and has attended all but five annual meetings. He has served as affiliate council chair in 1994, IAMFES national award's chair in 1995, By-laws committee member, and farm methods committee. He also served as local arrangements co-chair for the 1976 and 1990 annual meetings. He received the IAMFES Certificate of Merit in 1989 and the Sanitarian of the Year Award in 1994. Dairy, Food and Environmental Sanitation, Vol. 16, No. 2, Pages 89-106 Capyright© IAMFES, 6200 Aurara Ave., Suite 200W, Des Maines, IA 50322

Holders of 3-A Symbol Council Authorization on February 1996

Questions or statements concerning ony of the holder's outhorizations listed below, model numbers or the equipment fabricated, should be addressed to: Administrative Officer, 3-A Symbol Council, 3020 Bluff Rd., Calumbia, SC 29209; Phone (803) 783-9258; Fax (803) 783-9265.

01-07 Storage Tanks for Milk and Milk Products 2 APV Crepaco, Inc. (5/1/56) 100 South CP Ave. Lake Mills, Wisconsin 53551 28 Waukesha Cherry-Burrell (10/3/56) (A United Dominion Company) 575 E. Mill St. Little Falls, New York 13365 117 DCI, Inc. (10/28/59) P.O. Box 1227, 600 No. 54th Ave. St. Cloud, Minnesota 56301 76 Damrow Company (10/31/57)(A Div. of DEC Int'l., Inc.) 196 Western Ave., P.O. Box 750 Fond du Lac, Wisconsin 54935-0750 127 Paul Mueller Co. (6/29/60) P.O. Box 828 Springfield, Missouri 65801 440 Scherping Systems (3/1/85)801 Kingsley St. Winsted, Minnesota 55395 571 Viatec Process/Storage Systems (8/21/89)500 Reed St. Belding, Michigan, 48809 Walker Stainless Equipment Co., Inc. (10/4/56)31 Elroy, Wisconsin 53929 02-08 Pumps for Milk and Milk Products 63R APV Crepaco, Inc. (4/29/57) 100 South CP Ave

	TOO SOUTH CLAVE.	
	Lake Mills, Wisconsin 53551	
830	APV Fluid Handling-Americas	(5/5/95)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
858	APV Fluid Handling-Americas	(10/30/95)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551-1799	
636	Abel Pumps Corporation	(7/10/91)
	79 North Industrial Park	
	511 North Avenue	
	Sewickley, Pennsylvania 15143-2339	
	(Mfr: Abel Pumps, Buchen, Germany)	

793	Ampco Pumps Co.	(9/14/94)
	4000 W. Burnham St.	
01 (D	Milwaukee, Wisconsin 53215	(2) (20 (20))
214K	Ben H. Anderson Manufacturers Box A	(5/20/70)
	Morrisonville, Wisconsin 53571	
212R	Babson Brothers Company	(2/20/70)
	Dairy Systems Division	
	1400 West Gale	
	Galesville, Wisconsin 54630	
205R	Boumatic	(5/22/69)
	1919 S. Stoughton Rd.	
	P.O. Box 8050	
	Madison, Wisconsin 53716	
739	CSF Inox S.P.A.	(6/25/93)
	Strada per Bibbiano	
	7 · Montecchio E. (RE)	
	Italy	
	(U.S. Rep: Sanchelima Intl.	
	1781-83 N.W. 93rd Avenue	
	Miami, Florida 33172)	
709	Conexiones Inoxidables	(1/18/93)
	de Puebla S.A. de C.V.	
	Vicente Guerrero No. 211	
	Xicotepec de Juarez	
	Edo, Puebla, Mexico	
	(U.S. Rep: Ben Dolphin Consulting,	
	4735 Lansing Drive	
	North Olmsted, Ohio 44070)	
820	Drum Industries, Inc.	(3/17/95)
	2501 Constant Comment Place	
	Louisville, Kentucky 40299	
	(Mfg. by: Alfa Laval Pumps, LTD	
	Easbourne East Sussex	
	England BN 23 6PQ)	
671	Flowtech, Inc.	(4/1/92)
	1900 Lake Park Drive	
	Smyrna, Georgia 30080	
466	Fluid Metering, Inc.	(1/10/86)
	29 Orchard St.	
	Owster Bay New York 11771	

828	Flux Pumps Corp.	(4/13/95)
	4430 Commerce Circle	
	Atlanta, Georgia 30336	
	(Mfg. by: Flux Geraete GmbH	
	Talweg 12	
	D75433 Maulbronn	
	Germany)	
306	Fristam Pumps, Inc.	(5/2/78)
	2410 Parview Road	
	Middleton, Wisconsin 53562	
65R	G & H Products Corp.	(5/22/57)
	7600-57th Avenue	
	P.O. Box 1199	
	Kenosha, Wisconsin 53141	
325	Johnson Pumps (U.K.) Ltd.	(8/16/90)
547	Highfield Industrial Estate	(0/ - 0/ / 0/
	Edison Road, Eastbourne	
	East Sussex, England BN23 6PT	1
	(U.S. Rep: Johnson Pump of America,	Inc.
	4825 Scott Street, Suite 306	
	Schiller Park, Illinois 60176)	
145R	ITT Jabsco Products	(11/20/63)
	1485 Dale Way	
	Costa Mesa, California 92626	
	(Mfg. by: ITT Jabsco, England)	
502	Inoxpa, s.a.	(9/16/92)
,	C/. Telers, 54	()/=0//=/
	17820 Banyoles	
	Gerona, Spain	
314	Len E. Ivarson, Inc.	(12/22/78)
	3100 W. Green Tree Rd.	
	Milwaukee, Wisconsin 53209	
603	Johnson Pumps (U.K.) Ltd.	(8/16/90)
	Highfield Industrial Estate	(
	Edison Road, Eastbourne	
	East Sussex, England BN23 6PT	
	(U.S. Rep: Johnson Pump of America	
	4825 Scott St.	
	Schiller Park, Illinois 60176)	
604	Johnson Pumps (U.K.), Ltd.	(8/16/90)
	Highfield Industrial Estate	
	Edison Road, Eastbourne	
	East Sussex, England BN23 6PT	
	(Not available in the U.S.A.)	
841	Johnson Pumps (U.K.), Ltd.	(8/18/90)
041		(0/10/90)
	Highfield Industrial Estate	
	Edison Road, Eastbourne	
	East Sussex, England BN23 6PT	
	(Not available in the U.S.A.)	
792	KSB. Inc.	(9/14/94)
	4415 Sarellen Road	
	Richmond, VA 23231	
	(Mfg. by: KSB AK Tiengesellschaft	
	Frankenthal, Germany)	
673	Alfa Laval Pumps, Inc.	(4/16/92)
015	9201 Wilmot Road	(1/10//2)
1=1	Kenosha, Wisconsin 53141-1426	(10.00.01)
654	1	(10/22/91)
	Martin Street	
	Audenshaw, Manchester	
	England M34 5DQ	
	(U.S. Rep: MonoFlo, Dresser Pump Di	vision
	Dresser Industries	
	821 Live Oak Drive	
	Chesapeake, Virginia 23320-2601)	

1

400	Netzsch Incorporated 119 Pickering Way	(8/15/83)
810	Exton, Pennsylvania 19341-1393 O.M.A.C. SRL Pompe Via G. Bernini 4, 1-42043 Rubiera (RE) Italy	(1/2/95)
	(U.S. Rep: Sanchelima International In 1783 N.W. 93rd Avenue	с.
827	Miami, Florida 33172 PACKO Diksmuide NV Cardijnlaan 10	(4/14/95)
684	B8600 Diksmuide, Belgium (Not available in the USA) PCM.POMPES 17 Rue Ernest Laval	(7/9/92)
	B. P. 35 · 92173 Vanves Cedex, France (U.S. Rep: Alfa Laval Pumps, Inc. 9201 Wilmot Road	
701	Kenosha, Wisconsin 53141-1426) Pierre Guerin SA BP. 12 - 79210 Mauze-Sur-Le-Mignon	(10/27/92)
	France (U.S. Rep: Alfa Technical Group, Inc. 601 Thompson Road N.	
241	Syracuse, New York) Puriti, S.A. de C.V. Alfredo Nobel 39	(9/12/72)
	Industrial Puente de Vigas Tlalnepantla, Mexico (U.S. Rep: Waukesha Cherry-Burrell	
148R	611 Sugar Creek Road Delavan, WI 53115) Moyno Industrial Products A Division of Robbins & Myers, Inc.	(4/22/64)
364	1895 W. Jefferson St. Springfield, Ohio 45501-0960 Roper Pump Company P.O. Box 269	(7/28/82)
595	Commerce, Georgia 30529 Seepex, Inc.	(3/16/90)
	(Formerly Pumpen-und Maschinenbau 1834 Valley Street Dayton, Ohio 45405	1)
568	Shanley Pump & Equipment, Inc. 2525 S. Clearbrook Dr. Arlington Heights, Illinois 60005	(5/15/89)
678	(Mfg. by: Allweiler, West Germany) Shanley Pump & Equipment, Inc. 2525 S. Clearbrook Dr. Arlington Heights, Illinois 60005	(5/11/92)
507	(Mfg. by Allweiler, West Germany) Sine Pump c/o Sundstrand Fluid Handling 14845 West 64th St.	(7/21/87)
567	Arvada, Colorado, 80004 Stainless Products, Inc. 1649-72nd Ave.	(4/4/89)
860	P.O. Box 169 Somers, Wisconsin 53171 Sudmo North America 4403 First Avenue SE, Suite 500 Cedar Rapids, Iowa 52402 (Mfg. by: Sudmo Schleicher AG Industiestr. 7	(11/28/95)
	D-73469, Reisburg Germany)	

72R	L.C. Thomsen Inc.	(9/14/57)
	1303-43rd St.	
	Kenosha, Wisconsin 53140	
26R	Tri-Clover, Inc.	(9/29/56)
	9201 Wilmot Road	
	Kenosha, Wisconsin 53141	
609	Tuthill Corp.	(12/12/90)
	Tuthill Pump Division	
	12500 S. Pulaski Road	
TOD	Alsip, Illinois 60658	(10.01.00)
52R	Viking Pump, Inc.	(12/31/56)
	A Unit of IDEXX Corporation	
	406 State St., P.O. Box 8	
	Cedar Falls, Iowa 50613	
	(Mfg. by: Johnson Pump	
	Highfield Ind. Estate, Edison Road Eastbourne, E. Sussex	
	UK BN 23 6PT)	
29R	Waukesha Cherry-Burrell	(10/2/76)
29R	611 Sugar Creek Road	(10/3/76)
	Delavan, Wisconsin 53115	
	Delavan, wisconshi 55115	
	04-03 Homogenizers and High Pres	auro Dumana
	of the Plunger Type	sore Pomps
	5 /1	
37	APV Crepaco, INC.	(10/19/56)
	100 South CP Ave.	
	Lake Mills, Wisconsin 53551	11 10 1 10 10
75	APV Gaulin, Inc.	(6/26/57)
	500 Research Dr.	
200	Wilmington, Massachusetts 01887	(7/10/70)
309	APV Homogenizer, Div., Rannie Prod. (Formerly APV Rannie, Inc.)	(//19//8)
	445 Etna Street, Suite 57	
	St. Paul, Minnesota 55106	
722	APV Rannie AS	(3/23/93)
122	Roholmsvej 8, DK-2620	(3/23/93)
	Albertslund, Denmark	
	(U.S. Rep: APV Crepco, Inc.	
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551)	
390	American Lewa, Inc.	(6/9/83)
575	132 Hopping Brook Road	(-1)1-0)
	Holliston, Massachusetts 01760	
	(Mfg. by: Lewa, Germany)	
247		(4/14/73)
	1025 Busch Parkway	
	Buffalo Grove, Illinois 60015	
486	Fowler Products Company	(11/18/86)
	150 Collins Industrial Blvd.	
	P.O. Box 80268	
	Athens, Georgia 30608-0268	
657	Microfluidics Corp.	(11/4/91)
	P.O. Box 9101	
	30 Ossipee Road	
	Newton, Massachusetts 02164-9101	
558	A A A A A A A A A A A A A A A A A A A	(1/3/89)
	43100 Parma (Italy)	
	VIA M. Da Erba Edoari, 29/A	
	Distributed in the U.S. by	
	Niro Hudson, Inc.	
	1600 Country Road F	
0/=	Hudson, Wisconsin 54016	
847	Stork Food Machinery	(9/7/95)
	Airport Parkway Box 1258	
	Gainesville, Georgia 30503	
	Gamestine, Ocorgia JUJUJ	

	(Mfg. by: Stork Amsterdam B.V. Ketelstraat 2		
	021 JX Amsterdam		
	The Netherlands)		
770	Tetra Pak Processing Systems	(6/13/94)	
	8400 Lakeview Parkway, Ste. 500		
	Pleasant Prairie, Wisconsin 53158		
	(Mfg. by: Tetra Pak-Stainless Equipm	ient AB	
	Lund, Sweden)		
714	Union Homogenizer	(2/25/93)	
	4600 W. Dickman Road		
	Battle Creek, Michigan 49015		
87	Waukesha Cherry-Burrell	(12/29/57)	
	(Fluid Handling Division)		
	611 Sugar Creek Road		
	Delavan, Wisconsin 53115		

05-14 Stainless Steel Automotive Milk Transportation Tanks for Bulk Delivery and/or Farm Pick-up Service

379	Bar-Bel Fabricating Co., Inc. N. 3760 Hwy. 12 & 16	(3/15/83)
	Mauston, Wisconsin 53948	
756	Beall Trailers of California	(2/21/94)
	9801 Moffat Blvd.	(-///
	Manteca, California 95336	
70R		(8/5/57)
/ 014	450 Arlington Ave., P.O. Box 670	(0)))))
	Fond du Lac, Wisconsin 54936	
40	Hills Stainless Steel & Equipment	
10	Co., Inc.	(10/20/56)
	505 W. Koehn Street	(10/20/00)
	Luverne, Minnesota 56156	
201	Paul Krohnert Mfg. Ltd.	(4/1/68)
201	811 Steeles Ave., P.O. Box 126	(4/1/00)
	Milton, Ontario, Canada L9T 2Y3	
	(Not available in U.S.A.)	
513	Nova Fabricating, Inc.	(8/24/87)
515	404 City Rd.	(0/24/0/)
	404 Chy Kd. P.O. Box 231	
05	Avon, Minnesota 56310	(12/20/57)
85	Polar Tank Trailer, Inc.	(12/20/57)
100	Holdingford, Minnesota 56340	(10/10/01)
653	Tremcar	(10/10/91)
	1, Tougas Street	
	Iberville, Quebec, Canada J2X 2P7	
	(U.S. Rep: Bay State Tr. & Tr.	
	527 Winthrop	
	Rehobeth, Massachusetts 02769)	10 100 100
25	Walker Stainless Equip. Co., Inc.	(9/28/68)
	625 State Street	
	New Lisbon, Wisconsin 53950	
623	1 /	(3/28/91)
	560 E. Burleigh Blvd.	
	P.O. Box 358	
	Tavares, Florida 32778	
437	West-Mark	(11/30/84)
	2704 Railroad Ave., P.O. Box 418	
	Ceres, California 95307	

09-09 A1 Instrument Fittings and Connections Used on Milk and Milk Products Equipment

32 AB3 Kent-Taylor, Inc. (10/4/56) (Formerly Taylor Instruments) P.O. Box 20550 Rochester, New York 14602-0550

428	ARI Industries, Inc. 381 ARI Court Addison, Illinois 60101	(9/12/84)
747	Alloy Engineering Co., Inc. 304 Seaview Avenue Bridgeport, Connecticut 06607	(1/11/94)
321	Anderson Instrument Co., Inc. 156 Auriesville Road	(6/14/79)
851	Fultonville, New York 12072 Chicago Stainless Equipment 511 Weston Ridge Drive Naperville, Illinois 60563	(9/28/95)
586	Naperville, linnois 60565 Diversey Equipment Tech. 151 Harvey West Blvd. Santa Cruz, California 95060	(12/14/89)
315	Burns Engineering, Inc. 10201 Bren Rd., East	(2/5/79)
763	Minnetonka, Minnesota 55343 EG & G Berthold Laboritorium Prof. Berthold GmbH & Co. KGCalmbacher D-7547 Bad Wildbad 1, Germany	
	(U.S. Rep: Berthold Systems, Inc. 101 Corporation Drive Aliquippa, Pennsylvania 15001-4863)	
206	The Foxboro Company 33 Commercial Street Foxboro, Massachusetts 02035	(8/11/69)
592	Claud S. Gordon Co. 5710 Kenosha St. P.O. Box 500	(2/27/90)
620	Richmond, Illinois 60071 Larad Equipment 26 Pearl Street Bellingham, Massachusetts 02019	(2/25/91)
794	Leeds and Northrup Co. 795 Horsham Road P.O. Box 1010	(9/14/94)
588	Horsham, Pennsylvania 19044-8010 Minco Products, Inc. 7300 Commerce Lane	(12/20/89)
487	Minneapolis, Minnesota 55432 Pyromation, Incorporated 5211 Industrial Road Fort Wayne, Indiana 46825	(12/16/86)
367	RDF Corporation 23 Elm Ave. Hudson, New Hampshire 03051	(10/2/82)
495	Rosemount Analytical Division 2400 Barranca Pkwy. Irvine, California 92714	(2/13/87)
826	Rosemount, Inc. 12001 Technology Drive Eden Prairie, Minnesota 55344	(4/6/95)
732	SensorTec, Inc. 16335-7 Lima Road Huntertown, Indiana 46748	(5/18/93)
420		(4/17/84)
32	ABB Kent-Taylor 1175 John Street P.O. Box 20550	(10/4/56)
690	Rochester, New York 14602-0550 Texas Thermowell, Inc. P.O. Box 1535 Hwy. 96 North Silsbee, Texas 77656	(8/25/92)

444	Tuchenhagen North America, Inc.	(6/17/85)	
	196 Western Avenue		
	Fond du Lac, Wisconsin 54936-1458		
836	Valmet Automation	(7/2/95)	
	30 Thomas Drive		
	Westbrook, Maine 04092		
	(Mfg. by: Valmet-Finland		
	P.O. Box 237 SF-33101		
	Tampere, Finland)		
612	Viatran Corp & Haenni Druckmittler	(12/13/90)	
	300 Industrial Drive		
	Grand Island, New York 14072		
779	Wahl Inst., Inc.	(8/10/94)	
	5750 Hannum Ave.		
	Culver City, California 90231		
522		(12/28/87)	
	707 Jeffrey Way		
	Round Rock, Texas 78664		

10–03 Milk and Milk Products Filters Using Disposable Filter Media, as Amended

	riller media, as Allena	aed
593	Filtration Systems	(3/2/90)
	Div. of Mechanical Mfg. Corp.	
	10304 N.W. 50th St.	
	Sunrise, Florida 33351	
704	Pall Trinity Micro Corp.	(11/6/92)
	3643 State Route 281	
	Cortland, New York 13045-0930	
720	R-P Products	(3/19/93)
	Box 388, 407 Jefferson Street	
	Three Rivers, Michigan 49093	
435	Sermia International	(11/27/84)
	740-212 Boul. Industrial	
	Blainville, Quebec	
	Canada J7C 3V4	
	(U.S. Rep: United Dairy	
	Machinery Corp.	
	301 Meyer Road	
	Buffalo, New York 14224)	
296	L. C. Thomsen, Inc.	(8/25/77)
	1303 43rd St.	
	Kenosha, Wisconsin 53140	
35	Tri-Clover, Inc.	(10/15/56)
	9201 Wilmot Road	
	Kenosha, Wisconsin 53141	

11-05 Plate-type Heat Exchangers for Milk and Milk Products

365	APV Heat Exchanger AS	(9/8/82)
	Platinvej, 8	
	P.O. Box 329	
	DK-6000 Kolding	
	Denmark	
	(Not available in U.S.A.)	
20	APV Crepaco, Inc.	(9/4/56)
	395 Fillmore Ave.	
	Tonawonda, New York 14150	
120	Alfa-Laval, Agri, Inc.	(12/3/59)
	11100 No. Congress Ave.	
	Kansas City, Missouri 64153	
17	Tetra Pak Processing	(7/28/82)
	8400 Lake View Parkway	
	Pleasant Prairie, Wisconsin 53158	

718	Babson Bros. Co. Dairy Systems Div. 1400 West Gale Avenue	(3/8/93)	248	Allegheny Bradford Corp. P.O. Box 200, Route 219 South Bradford, Pennsylvania 16701	(4/16/73)
	Galesville, Wisconsin 54630		243 Babson Brothers Company		(10/31/72)
30	Cherry-Burrell Corp.	(10/2/56)		Dairy Systems Division	
	Process Equipment Division			140 West Gale	
	P.O. Box 35600			Galesville, Wisconsin 54630	
1.4	Louisville, Kentucky 40232-5600	10 13 8 18 ()	734	The Diversified-Berdell Group, Inc.	(5/19/93)
14	Chester-Jensen Co., Inc.	(8/15/56)		1710 Flushing Ave.	
	5th & Tilghman Sts., P.O. Box 908 Chester, Pennsylvania 19016		605	Ridgewood, New York 11385 Cherry-Burrell	(9/20/00)
791	The Coburn Co., Inc.	(9/14/94)	00)	Process Equipment Division	(8/30/90)
//*	834 E. Milwaukee St., Box 147	(// * */ / *)		P.O. Box 35600	
	Whitewater, Wisconsin 53190			Louisville, Kentucky 40232-5600	
	(Mfg. by: Elmega S./L.		103	Chester-Jensen Co., Inc.	(6/6/58)
	Apartado De Cerros, 1			5th & Tilghman Sts., P.O. Box 908	
	Camino Vrejo De Mourelle, S/N			Chester, Pennsylvania 19016	
	15840 [Santa Comba] La Coruna		824	DASI Industries, Inc.	(3/17/95)
110	Spain)	101010		1414 - 5th Ave. SE	
468	, 1	(2/2/86)		Decatur, Alabama 35601	
	9165 Rumsey Road Columbia, Maryland 21045-1991			(Mfg. by: Sacome Incapsa 30001 Murcia Spain)	
622	ITT Standard	(2/25/91)	613	Efrex Corp.	(12/27/90)
Veee	175 Standard Parkway		015	11 Kitty Hawk Drive	(14/4// /0)
	Cheektowaga, New York 14227			Pittsford, New York 14534-1620	
	P.O. Box 1102		712	Energuip, Inc.	(2/24/93)
	Buffalo, New York 14240-1102			611 North Road	
15	Kusel Equipment Co.	(8/15/56)		P.O. Box 368	
	820 West St., P.O. Box 87			Medford, Wisconsin 54451	
	Watertown, Wisconsin 53094		298	Feldmeier Equipment, Inc.	(1/28/85)
360	Laffranchi Wholesale Co.	(7/12/82)		6800 Town Line Road	
	P.O. Box 1273			P.O. Box 474	
414	Ferndale, California 95536 Paul Mueller Co.	(12/13/83)	307	Syracuse, New York 13211 G & H Products Corp.	(5/2/78)
414	P.O. Box 828	(12/15/05)	507	7600-57th Avenue	()/2/70)
	Springfield, Missouri 65801			P.O. Box 1199	
279	The Schlueter Company	(8/30/76)		Kenosha, Wisconsin 53141	
	3410 Bell Street, P.O. Box 548		217	Girton Manufacturing Co.	(1/31/71)
	Janesville, Wisconsin 53547-0548			Millville, Pennsylvania 17846	
	(Mfg. by: Samuel Parker, New Zeala	nd)	616	ITT Standard	(1/4/91)
650		(10/3/91)		175 Standard Pkwy	
	20475 Woodingham Drive			P.O. Box 1102	
(=0	Detroit, Michigan 48221	(11100)		Buffalo, New York 14240-1102	(2)2(102)
670	Skellerup Engineering, Ltd. 2 Robert Street	(4/1/92)	711	Kusel Equipment Co.	(2/24/93)
	P.O. Box 11-020			820 West Street Watertown, Wisconsin 53094	
	Ellerslie, Auckland 5		238	Paul Mueller Co.	(6/28/72)
	New Zealand		250	P.O. Box 828	(0/20//2)
	(U.S. Rep: Masport, Inc.			Springfield, Missouri 65801	
	6140 McCormick Drive		96	C. E. Rogers Co.	(3/31/64)
	Lincoln, Nebraska 68507)			So. Hwy #65, P.O. Box 118	
658	Thermaline	(11/15/91)		Mora, Minnesota 55051	
	180-37th Street		532	Scherping Systems	(6/8/88)
1	Auburn, Washington 98001	(1.2.11.2.10.0)		801 Kingsley St.	
610	Universal Dairy Equipment	(12/13/90)	202	Winsted, Minnesota 55395	(6/0/92)
	Auckland, New Zealand		392	Stork Food Machinery, Inc. (Mfg. by: Stork, Netherlands)	(6/9/83)
	11100 N. Congress Avenue Kansas City, Missouri 64153			P.O. Box 1258/Airport Parkway	
	(Mgr. Skellerup Engineering,			Gainesville, Georgia 30503	
	Ellersie, Auckland 5,		614	Tetra Pak Processing Systems	(12/27/90)
	New Zealand)			P.O. Box 179	
				8400 Lake View Parkway, Suite 500	
	12-05 Tubular Heat Excha	-		Pleasant Prairie, Wisconsin 53158	
	for Milkand Milk Produ	ucts		(Mfg. by: Tetra Pak Stainless Equipm	ent AB,
438	APV Heat Transfer Tech.	(12/10/84)		P.O. Box 64	
	395 Fillmore Avenue			Bruggaregatan 23, S-221 00	
	Tonawanda, New York 14150			Lund, Sweden)	

591	Thermotech/Div. of Fristam Pumps, I 2410 Parview Rd.	nc. (2/8/90)
	Middleton, Wisconsin 53562	
632	Yula Corporation	(6/4/91)
	330 Bryant Avenue	
	Bronx, New York 10474	
	13-09 Farm Milk Cooling and Hol	ding Tanks
802	Agroequcpos Heker, S.A.	(11/10/94)
	De C.V. Ind. Torreon, Coah, MEXICO	
	(U.S. Rep: James Read	
	M. E. Stainless	
	601 High Plain Dr.	
	Bel Air, Maryland 21014)	
49R		(12/5/56)
	11100 North Congress Ave.	
	Kansas City, Missouri 64153	
240	Babson Brothers Company	(9/6/72)
	Dairy Systems Division	
	1400 West Gale	
-	Galesville, Wisconsin 54630	11 10 0 10 10
4R	Dairy Equipment Co.	(6/15/56)
	1919 S. Stoughton Rd.	
1700	Madison, Wisconsin 53716	(2101(6)
1/9K	Heavy Duty Products (Preston) Ltd. 1261 Industrial Rd.	(3/8/66)
	Cambridge (Preston)	
	Ontario, Canada N3H 4W3	
	(Not available in U.S.A.)	
12R	Paul Mueller Co.	(7/31/56)
	1600 W. Phelps, P.O. Box 828	
	Springfield, Missouri 65801	
611	Universal Dairy Equipment	(12/13/90)
	11100 N. Congress Avenue	
	Kansas City, Missouri 64153	
	16-05 Evaporators and Vacuu for Milk and Milk Produ	
132	APV Anhydro	(10/26/60)
	182 Wales Ave.	
777	Tonawanda, New York 14150 Contherm, Inc.	(8/19/76)
2//	P.O. Box 352, 111 Parker St.	(0/19/70)
	Newburyport, Massachusetts 01950	
500	Dedert Corporation	(4/9/87)
	20000 Governors Drive	(
	Olympia Fields, Illinois 60461	
186R	Marriott Walker Corp.	(9/6/66)
	925 E. Maple Rd.	
	Birmingham, Michigan 48011	
273	Niro Evaporators, Inc.	(5/20/76)
	(Formerly Niro Atomizer	
	Food and Dairy)	
	9165 Rumsey Road	
(20	Columbia, Maryland 21045	(7110 (01)
639		(7/10/91)
	421-6th Street South	
1070	Winsted, Minnesota 55395 C.E. Rogers Co.	(7/21/20)
10/K	So. Hwy #65, P.O. Box 118	(7/31/58)
	Mora, Minnesota 55051	
299	Stork Food Machinery, Inc.	(11/16/77)
	P.O. Box 1258, Airport Parkway	(/-0///)
	Gainesville, Georgia 30503	

	Containers for Milk and Milk P	roducts
366	Autoprod, Inc. 5355 115th Avenue N.	(9/15/82)
	Clearwater, Florida 34620	
382	Combibloc, Inc.	(4/15/83)
	4800 Roberts Rd.	
	Columbus, Ohio 43228	
	(Mfg. by: Jagenberg, West Germany)	
192	Evergreen Packaging	(1/3/67)
	2400-6th St. S.W., P.O. Box 3000	
	Cedar Rapids, Iowa 52406	
488	Fords Holmatic, Inc.	(12/22/86)
	1750 Corporate Dr., Suite 700	
(10	Norcross, Georgia 30093	(2)22(01)
619	Hassia Verpackungsmaschinen GmbH	(2/22/91)
	63691 Ranstadt 1/Hessen Germany	
	(Hassia U.S.A., Inc. 39 Plymouth St.	
473	Fairfield, New York 07007) International Paper Company	(6/12/86)
4/3	Extended Shelf-Life Division	(0/12/00)
	4020 Stirrup Creek Drive, Bldg. B200	
	Durham, North Carolina 27703	
735	Kvalitetsproduktion AB	(6/11/93)
137	S-693 29 Degerfors, Sweden	(0//)))
	(U.S. Rep: Flowtech, Inc.	
	1900 Lake Park Drive, Ste. 345	
	Smyrna, Georgia 30080)	
731	LIEDER-Maschinenbau Gmbh & Co. KG	(5/18/93)
	Postfach 1252/Im Laab 3	
	3033 Schwarmstedt, Germany	
743	Liqui-Box Corporation	(11/16/93)
	6950 Worthington-Galena Road	
	Worthington, Ohio 43085	
330	Milliken Packaging	(8/26/80)
	White Stone, South Carolina 29353	
442	(Mfg. by: Chubukkikai, Japan)	(2)21/95)
442	Milliken Packaging	(2/21/85)
137	White Stone, South Carolina 29386 Elopak, Inc.	(10/17/62)
13/	30000 South Hill Road	(10/1//02)
	New Hudson, Michigan 48165	
281	Purity Packaging Corp.	(11/8/76)
	800 Kaderly Road	(
	Columbus, Ohio 43228	
723	James River Corporation	(3/26/93)
	One Better Way Road	
	Milford, Ohio 45150	
	(Mfg. by: Thimonnier, France)	
746	Septipack, Inc.	(1/11/94)
	2313 Benson Mill Rd.	
	Sparks, Maryland 21152	
	(Mfg. by: Remy Equipment, Druex, Fr	
848	Septipack, Inc.	(9/24/95)
	2313 Benson Mill Road	
	Sparks, Maryland 21159	
	(Mfg. by: ARCII	
	4, avenue de l'europe	
	ZAC des Hawks de Chatou	
100	78402 Chatou Cedex, France)	(0.105.10)
482	Serac, Inc.	(8/25/86)

300 Westgate Drive Carol Stream, Illinois 60188

17-07 Formers, Fillers and Sealers of Single Service

681	Shikoku Kakoki Co., Ltd.	(6/8/92)
	No. 10-01 Nishinokawa	
	Tarohachisu, Kitajima-Cho	
	Itanogun, Tokushima, Japan	
	(U.S. Rep: Elopak, Inc.	
	30000 South Hill Road	
	New Hudson, Michigan 48165)	
351	Tetra Pak, Inc.	(1/7/82)
	909 Asbury Drive	
	Buffalo Grove, Illinois 60089	
220	(Mfg. by: A. B. Tetra, Italy)	(4)04 =1
220	Tetra Rex Packaging Systems	(4/24/71)
	(Formerly TetraPak/EquipUS)	
	909 Asbury Drive Buffalo Grove, Illinois 60090	
694	IPS	(9/23/92)
094	7700 Camino Real, Suite 202, Bldg. D	(9/23/92)
	Miami, Florida 33143	
	(Mfg. by: Time Pack	
	GmbH, Weissensburg	
	Germany)	
19	-04 Batch Continuous Freezers for I	ce Cream, Ices,
	and Similarly Frozen Dairy Foods, a	as Amended
141	APV Crepaco, Inc.	(4/15/63)
	100 South CP Ave.	(-//-0/
	Lake Mills, Wisconsin 53551	
146	Cherry-Burrell Corp.	(12/10/63)
	P.O. Box 35600	
	Louisville, Kentucky 40232-5600	
286	Tetra Laval Food Hoyer, Inc.	(12/8/76)
	7711 95th St., P.O. Box 0902	
	Pleasant Prairie, Wisconsin 53158-090	2
11-	(Mfg. by: O. G. Hoyer A/S, Denmark)	
465	Leon's Frozen Custard	(12/17/85)
	3131 S. 27th Street	
F70	Milwaukee, Wisconsin 53151	(0.120.100)
573	Processing Machinery & Supply Co. 1108 Frankford Ave.	(9/28/89)
	Philadelphia, Pennsylvania 19125	
	(Mfg. by: PMS Italiana, Italy)	
355	Emery Thompson Machine & Supply C	(3/9/82)
577	1349 Inwood Ave.	()//()_/
	Bronx, New York 10452	
	22-05 Silo-type Storage Tan	
	Milk and Milk Products	
154	APV Crepaco, Inc.	(2/10/65)
	100 South CP Ave.	
	Lake Mills, Wisconsin 53551	
168	Cherry-Burrell Corp.	(6/16/65)
	(A Unit of AMCA Int'l, Inc.)	
	575 E. Mill Street Little Falls, New York 13365	
160	DCI, Inc.	(4/5/65)
100	P.O. Box 1227, 600 No. 54th Ave.	(4/)/(0))
	St. Cloud, Minnesota 56301	
181	Damrow Co.	(5/18/66)
	(Div. of DEC Int'l., Inc.)	
	196 Western Ave., P.O. Box 750	
	Fond du Lac, Wisconsin 54935-0750	
312	Feldmeier Equipment, Inc.	(9/15/78)
	6800 Town Line Road	
	P.O. Box 474	
	Syracuse, New York 13211	

439	JV Northwest, Inc. 28120 S.W. Boberg Rd.	(1/22/85)
702	Wisonville, Oregon 97070 Paul Krohnert Manufacturing, Ltd.	(11/6/92)
	P.O. Box 126 811 Steeles Avenue Milton, Ontario, Canada L9T 2Y3	
	(Not available in the U.S.A.)	
155	Paul Mueller Co.	(2/10/65)
	1600 W. Phelps, P.O. Box 828	
503	Springfield, Missouri 65801 Ripley Stainless, Ltd.	(5 /1 /07)
505	RR #3, Site 41	(5/1/87)
	Summerland, British Columbia V0H 12	ZO
	(Not available in U.S.A.)	
479	Scherping Systems	(8/3/86)
	801 Kingsley Street Winsted, Minnesota 55395	
675		(4/22/92)
015	4455 W. Kearney	(1/22//2)
	Springfield, Missouri 65803	
165	A A .	(4/26/65)
	Elroy, Wisconsin 53929	
23-	02 Equipment for Packaging Viscou	s Dairy Products
	APV Crepaco, Inc.	(9/28/65)
.,.	Filling & Wrapping Systems Div.	()/ =0/0))
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551	
209		(7/23/69)
	869 S. Knowles Ave.	
853	New Richmond, Wisconsin 54017 Elmar Industries	(10/11/95)
0,0	200 Gould Ave., PO. Box 245	(-0//)))
	Buffalo, New York 14043-0245	
674		(4/20/92)
	5300 Highway 42 North	
	P.O. Box 571 Sheboygan, Wisconsin 53082-0571	
447		(7/22/85)
**/	434 Devon Park Drive	(//==/0))
	Wayne, Pennsylvania 19087	
343	Tetra Laval Food Hoyer, Inc.	(7/6/81)
	7711 95th St., P. O. Box 0902	
	Pleasant Prairie, Wisconsin 53158-090	2
(70	(Mfg. by: Alfa Hoyer, Denmark)	(6/1/02)
679	Ice Cream Novelties Division of Popsicle Inc., Ltd.	(6/1/92)
	5305 Harvester Road	
	P.O. Box 610	
	Burlington, Ontario, Canada L7R 3Y5	
	(U.S. Rep: Sunshine Biscuits 100 Woodbridge Center Drive	
	Woodbridge, New Jersey 07095-1196	i)
635	Interbake Dairy Ingredients Div.	(7/10/91)
	2821 Emerywood Parkway	
	Suite 210 Richmond Vistinia 23204	
760	Richmond, Virginia 23294 Jordan Manufacturing, Inc.	(2/23/94)
	Rt. 1, Box 42 A 1	
	Crossville, Alabama 35962	
537	Osgood Industries, Inc.	(7/19/88)
	601 Burbank Rd. Oldszmar, Florida 34677	
	Orusemar, Fiorida J40//	

666	Rapidpak	(3/5/92)
	1725 West 8th Street	
	Appleton, Wisconsin 54911	
740	Raque Food Systems, Inc.	(6/25/93)
	11002 Decimal Drive	
000	Louisville, Kentucky 40299	(11/16/71)
222		(11/15/71)
	(Formerly Fort Howard Pkg. Corp.) 10100 Reistertown Road	
	Owing Mills, Maryland 21117	
	owing mins, mary and array	
	24-02 Non-coil Type Batch Pas	teurizers
158		(3/24/65)
1)0	100 South CP Ave.	()/=1/0))
	Lake Mills, Wisconsin 53551	
161	Cherry-Burrell Corp.	(4/5/65)
	(A Unit of AMCA Int'l., Inc.)	
	575 E. Mill St.	
	Little Falls, New York 13365	
187	DCI, Inc.	(9/26/66)
	P.O. Box 1227, 600 No. 54th Ave.	
	St. Cloud, Minnesota 56302	
819	JayBee Precision, Inc.	(3/17/95)
	Kirk Pasture Road, P.O. Box 231	
111	Bristol, New Hampshire 03222-0231	14136165
166	Paul Mueller Co. P.O. Box 828	(4/26/65)
	Springfield, Missouri 65801	
	springheid, missouri 03001	
	25-02 Non-coil Type Batch Pro	ocessors
	for Milk and Milk Produ	
159	APV Crepaco, Inc.	(3/24/65)
	100 South CP Ave.	
	Lake Mills, Wisconsin 53551	
162		(4/5/65)
	(A Unit of AMCA Int'l., Inc.)	
	575 E. Mill St.	
100	Little Falls, New York 13365	10/0/11/1
188	DCI, Inc.	(9/26/66)
	P.O. Box 1227, 600 No. 54th Ave.	
705	St. Cloud, Minnesota 56301 Inox-Tech, Inc.	(4/14/02)
123	6705 Route 132	(4/14/93)
	Ville Ste-Catherine	
	Quebec, Canada JOL 1E0	
	(U.S. Rep: Michael Ripka, Pres., Bion	AV
	12615 E. Meridian Avenue	ICA
	Payallup, Washington 98373)	
710	Lee Industries, Inc.	(2/10/93)
/	P.O. Box 687	(4/10//))
	514 West Pine Street	
	Phillipsburg, Pennsylvania 16866	
167	Paul Mueller Co.	(4/26/65)
	P.O. Box 828	(-//->/
	Springfield, Missouri 65801	
687		(8/3/92)
	528 North Street	
	Stratford, Wisconsin 54484	
448	Scherping Systems	(8/1/85)
	801 Kingsley Street	
	Winsted, Minnesota 55395	
520	Stainless Fabrication, Inc.	(12/8/87)
	4455 W. Kearney	
	Springfield, Missouri 65803	

837	Viatec Process/Storage Systems 500 Reed Street Belding Michigan 48809	(7/10/95)
202	Walker Stainless Equip. Co., Inc. 625 State St., P.O. Box 202	(9/24/68)
	New Lisbon, Wisconsin 53950-0202	
	26-03 Sifters for Dry Milk and Dry M	Ailk Products
752	Andritz Sprout-Bauer Sherman Street Muncy, Pennsylvania 17756	(1/28/94)
363	Kason Corp. 1301 East Linden Ave.	(7/28/82)
430	Linden, New Jersey 07036 Midwestern Industries, Inc. 915 Oberlin Rd., P.O. Box 810	(10/11/84)
185	Massillon, Ohio 44648-0810 Rotex, Inc. 1230 Knowlton St.	(8/10/66)
656	Cincinnati, Ohio 45223 Separator Engineering, Ltd. 810 Ellingham Street	(11/4/91)
	Pointe Clair, Quebec, Canada H9R 384 (U.S. Rep: Kason Corp. 1301 E. Linden Avenue Linden, New Jersey 07036)	í
172	Sweco, Inc. (Division of Emerson Electric Compan 7120 Buffington Rd. Florence, Kentucky 41042	(9/1/65) y)
	27-02 Equipment for Packaging and Dry Milk Products	Dry Milk
353	All-Fill, Inc.	(3/2/82)
555	418 Creamery Way	(3/2/02)
	Exton, Pennsylvania 19341	
831	Custom Equipment Design 1057 Highway 80 East, P.O. Box 4807 Monroe, Louisiana 71203	(5/9/95)
618		(2/18/91)
625	Sheboygan, Wisconsin 53082-0571 (Manufactured by Yamato Scale Co. Akasi, 673, Japan) Ishida Scales Mfg. Co., Inc.	(4/2/91)
02)	44, Sanno-Cho, Shogoin Sakyo-Ku, Kyoto, Japan (U.S. Rep: Heat & Control 225 Shaw Rd.	(4/91)
409	S. San Francisco, California 94080) Mateer-Burt Co. 436 Devon Park Dr.	(10/31/83)
	Wayne, Pennsylvania 19087	
816	Pacmac Inc. 1611 Armstrong Ave., P.O. Box 360 Fayetteville, Arkansas 72702-0360	(2/24/95)
497		(2/26/87)
	28-02 Flow Meters for Milk and M	ilk Products

Rochester, New York 14602-0550

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272	Accurate Metering Systems, Inc. 1651 Wilkening Court	(4/2/76)
	Schaumburg, Illinois 60173	
253	Badger Meter, Inc.	(1/2/74)
	4545 W. Brown Deer Road	(1/2//1)
	P.O. Box 23099	
	Milwaukee, Wisconsin 53223	
359	Brooks Instruments	(6/11/82)
	407 West Vine St.	(-//
	Hatfield, Pennsylvania 19440	
660	Danfoss A/S	(11/20/91)
	DK-6430	
	Nordborg, Denmark	
	(U.S. Rep: Danfoss Electronics	
	2995 Eastrock Drive	
	Rockford, Illinois 61109)	
692	Endress & Hauser Flowtec AG	(9/14/92)
	Kägenstrasse 7	
	CH - 4153 Reinach, Switzerland	
	(U.S. Rep: Endress & Hauser, Inc.	
	2350 Endress Place	
	Greenwood, Indiana 46143)	(10/10/04)
797	Endress & Hauser, Inc.	(10/10/94)
	2350 Endress Place, P.O. Box 246	
	Greenwood, Indiana 46142	10
	(Mfg. by: Endress & Hauser Flowtec	AG
	Kägenstrasse 7 CH - 4153 Reinach	
	Switzerland)	
500	Euromatic Machine & Oil	(4/26/95)
377	CO (UK) LTD	(4/20/9))
	Westcroft Industrial Estate	
	Rhodes, Middleton, Manchester	
	M24 4GJ England	
	(Not available in the U.S.A.)	
226	Fischer & Porter Co.	(12/9/71)
	125 E. County Line Rd.	
	Warminster, Pennsylvania 18974	
477	Flowdata, Inc.	(7/31/86)
	1817 Firman Drive	
	Richardson, Texas 75081-1826	
506	E G & G Flow Technology, Inc.	(6/17/87)
	4250 East Broadway Road	
	Phoenix, Arizona 85040	
224	The Foxboro Company	(11/16/71)
	33 Commercial Street	
	Foxboro, Massachusetts 02035	(2) ((02)
717	Gemu Valves, Inc.	(3/4/93)
	3800 Camp Creek Parkway	
	Ste. 102, Bldg. 2400	
649	Atlanta, Georgia 30331 Geo Technology	(10/2/91)
049	12312 E. 60th Street	(10/2/91)
	Tulsa, Oklahoma 74146	
661	G/H Products Corp.	(11/21/91)
001	7600-57th Avenue	(11/21//1)
	P.O. Box 1199	
	Kenosha, Wisconsin 53142	
562	Great Lakes Instruments, Inc.	(2/6/89)
	9020 West Dean Road	
	Milwaukee, Wisconsin 53224-0056	
630	Halliburton Services	(5/28/91)
	Drawer 1431	
	Duncan, Oklahoma 73536-0346	

574	Hersey Measurement Co., Inc.	(10/12/89)
	150 Venture Blvd.	
	P.O. Box 4585 Spartanburg, South Carolina 29305	
512	Hoffer Flow Controls, Inc.	(8/17/87)
	107 Kitty Hawk Lane	(0/1//0/)
	Elizabeth City, North Carolina 27909	
744	Honeywell	(11/16/93)
	Industrial Controls Div.	
	1100 Virgina Drive Fort Washington, Pennsylvania 19034	
733		(5/18/93)
155	16404 Black Canyon Highway	()/ 10/ /)/
	Phoenix, Arizona 85023-3095	
265	GH Flow Automation	(3/10/75)
	9303 Sam Houston Parkway	
	Houston, Texas 77099-5298	
535	Invalco, Inc.	(7/22/88)
	(A subsidiary of Smith Meter, Inc.)	
	P.O. Box 1183 Hutchinson, Kansas 67504	
764	Johnson Yokogawa	(4/22/94)
/01	4 Dart Road	(1/ 44/ / 1)
	Newnan, Georgia 30265-1040	
	(Mfg. by: Yokogawa Electric Corp.	
	2-9-32 Nakacho	
	Musashino-shi, Tokyo,	
840	180 Japan) KOBOLD Instr. Inc.	(7/17/95)
040	1801 Parkway View Drive	(//1//93)
	Pittsburgh, Pennsylvania 15205	
	(Mfg. by: KOBOLD Messring GmbH	
	Frankfort HRB 29376	
	Germany)	
529	Krohne America, Inc 7 Dearborn Road	(5/18/88)
	Peabody, Massachusetts 01960	
	(Mfg. by: Altometer, Holland)	
755	Liquid Controls Corporation	(2/21/94)
	105 Albrecht Drive	
	Lake Bluff, Illinois 60044	
	(Mfg. by: Processautomatic	
	Box 117, 61070 Vagnharad, Sweden)	
778	-	(7/27/94)
110	5300 Belmont Road	(
	Downers Grover, Illinois 60515	
378		(2/16/83)
	7070 Winchester Circle	
729	Boulder, Colorado 80301 Peek Measurement, Ltd.	(4/14/93)
129	Kings Worthy, Winchester	(4/14/93)
	Hampshire, England S023 7QA	
	(U.S. Rep: Peek Measurement	
	10335 Landsbury, Ste. 300	
	Houston, Texas 77099-3407)	
490	Rosemount, Inc.	(1/8/87)
	12001 Technology Dr. Eden Prairie, Minnesota 55344	
585	Solartron	(12/7/89)
	11321 Richmond Ave.	
	Houston, Texas 77082-2615	
507	(Mfg. by: Solartron, England)	(12/10/00)
587	Schlumberger Ind., Measurement Div. 1310 Emerald Rd.	(12/10/09)
	Greenwood, South Carolina 29646	
	(Mfg. by: Schlumberger, France)	

550	Sparling Instruments Co., Inc. 4097 N. Temple City Blvd.	(10/26/88)
	P.O. Box 5988	
715	El Monte, California 91731 Thermal Instrument Co.	(2/25/93)
/15	217 Sterner Mill Road	(2/2)/93)
	Trevose, Pennsylvania 19053	
386	Turbo Instruments, Inc.	(5/11/83)
500	4 Vashell Way	(2) = = (00)
	Orinda, California 94563	
	(Mfg. by: Turowerk, West Germany)	
803	Turck, Inc.	(11/18/94)
	3000 Campus Dr.	
	Plymouth, Minnesota 55441-2656	
	(Mfg. by: EGE - Eletronik	
	Ravensberg 34	
	D-24214 Gehorf	
	Germany)	
664	Schutte & Koerting	(12/16/91)
	(A division of Ketema, Inc.)	
	XO Technologies Products	
	2233 State Road	
	Bensalem, Pennsylvania 19020	
	29-01 Air Eliminators for I and Fluid Milk Product	
340	Accurate Metering Systems, Inc.	(6/2/81)
	1651 Wilkening Court	
	Schaumburg, Illinois 60173	
662	G/H Products Corp.	(11/21/91)
	7600-57th Avenue	
	P.O. Box 1199	
	Kenosha, Wisconsin 53142	
436	Scherping Systems	(11/27/84)
	801 Kingsley Street	
	Winsted, Minnesota 55395	
	30-01 Farm Milk Storage T	anks
421	Paul Mueller Co.	(4/17/84)
	P.O. Box 828	
	Springfield, Missouri 65801	
	31-02 Scraped Surface Heat Ex	-
290	APV Crepaco, Inc.	(6/15/77)
	100 South CP Ave.	
	Lake Mills, Wisconsin 53551	
323	Cherry-Burrell Corp.	(7/26/79)
	Process Equipment Division	
	P.O. Box 35600	
	Louisville, Kentucky 40232-5600	(DE EL
274	Contherm, Inc.	(6/25/76)
	111 Parker St., P.O. Box 352	
401	Newburyport, Massachusetts 01950	(2)22 (07)
496	FR Mfg. Corp.	(2/23/87)
	2807 South Highway 99	
040	Stockton, California 95202	(7/17/05)
040	Kobold Instr. Inc.	(7/17/95)
	1801 Parkway View Dr. Bittsburgh Bennsylvania 15205	
	Pittsburgh, Pennsylvania 15205 (Mfg. by: Kobold Messring GmbH	
	Frankfort HRB 29376	
	Germany)	
	Octilially)	

	Netherlands	
	(U.S. Agent Manning & Lewis-NJ)	
	32-01 A1 Uninsulated Tanks and Milk Products	for Milk
397	APV Crepaco, Inc.	(6/21/83)
	100 South CP Ave.	
	Lake Mills, Wisconsin 53551	
264	Cherry-Burrell Corp.	(1/27/75)
	(A Unit of AMCA Int'l., Inc.)	
	575 E. Mill St.	
	Little Falls, New York 13365	
268	DCI, Inc.	(11/21/75)
	600 No. 54th Ave., P.O. Box 1227	
	St. Cloud, Minnesota 56301	
708	Lee Industries, Inc.	(1/12/93)
	P.O. Box 688	
844	Phillipsburg, Pennsylvania 16866	(012/105)
044	Paul Mueller Co. 1600 West Phelps St.	(8/24/95)
	Springfield, Missouri 65801	
354		(3/3/82)
574	S. Hwy. #65, P.O. Box 118	(3/3/02)
	Mora, Minnesota 55051	
683	SANIFAB	(7/9/92)
	A Division of A&B Process Systems (
	528 North Street	
	Stratford, Wisconsin 54484	
441	Scherping Systems	(3/1/85)
	801 Kingsley St.	
	Winsted, Minnesota 55395	
852	Viatec Process/Storage Systems	(10/18/95)
	500 Reed Street	
	Belding, Michigan 48809	
339	Walker Stainless Equip. Co., Inc.	(6/2/81)
	618 State St.	
	New Lisbon, Wisconsin 53950	
	33-01 Polished Metal Tubing for D	airy Products
310	Allegheny Bradford Corp.	(7/19/78)
	P.O. Box 200 Route 219 South	
	Bradford, Pennsylvania 16701	
812	A.T.I. s.r.l.	(1/26/95)
	Viale Resegone 7	
	22036 Erba (Como)	
	Italy	
	(U.S. Rep: Norca Corporation	
	185 Great Neck Road	
	Great Neck, New York 11022)	
413	Azco, Inc.	(12/8/83)
	P.O. Box 567	
	Appleton, Wisconsin 54912	
809		(1/2/95)
	795 Reynolds Industrial Park Road	
	Greenville, Pennsylvania 16125	
736	-	(6/11/93)
	S-693 29 Degerfors, Sweden	
	(U.S. Rep: Flowtech, Inc.	
	1000 Lalva Darla Deixa Cha 2/6	
	1900 Lake Park Drive, Ste. 345 Smyrna, Georgia 30080)	

(7/12/82)

361 N.V. Terlet

P.O. Box 62 7200 AB Zutphen

308	Rath Manufacturing Co., Inc.	(6/20/78)	680	Quadro Engineering, Inc.	(6/3/92)
	2505 Foster Ave.			613 Colby Drive	
	Janesville, Wisconsin 53545			Waterloo, Ontario	
368	Rodger Industries Inc.	(10/7/82)		Canada N2V 1A1	
	P.O. Box 186, R.R. 1			(U.S. Rep: Zajac Equipment Supply	
	Blenheim, Ontario			270 Roosevelt Trail	
	Canada NOP 1A0			Windham, Maine 04062)	
	(Not available in U.S.A.)		766	Semi-Bulk Systems	(4/28/94)
776	Siam Stainless	(7/18/94)		159 Cassens Court	
	Fittings & Tubulars			Fenton, Missouri 63026-2543	
	Bangkok, Thailand		724	Silverson Machines, Inc.	(4/14/93)
	(U.S. Rep: Kurt Orban Partners			P.O. Box 589	
	Kurt Orban			355 Chestnut Street	
	450 Kings Road			East Longmeadow, Massachusetts 01	028
	Brisbane, California 94005)			(Mfg. by: Silverson Machines,	
775	Trent Tube	(7/18/94)		Chesham, England)	
	P.O. Box 77				
	East Troy, Wisconsin 53120			36-00 Colloid Mills	
289	Tri-Clover, Inc.	(1/21/77)			
	9201 Wilmot Road		808	Boston Shearpump, Inc.	(12/16/94)
	Kenosha, Wisconsin 53141			P.O. Box 390161	
331	United Industries, Inc.	(10/23/80)		Cambridge, Massachusetts 02139-999	8
	1546 Henry Ave.		846	IKA Works, Inc.	(9/7/95)
	Beloit, Wisconsin 53511			2635 North Chase Parkway, S.E.	
				Wilmington, North Carolina 28402-74	í99
	34-02 Portable Bins		608	Kinematica, Inc.	(10/17/90)
<i></i>				19 Normandy Road	
647		(9/18/91)		Newton, Massachusetts 02166	
	Tote System Division			(Mfg. by: Kinematica AG,	
	555 1-35 South			CH-6014 Littau/Lucerne, Switzerland)
	Burleson, Texas 76028		293	Waukesha Cherry-Burrell	(8/25/77)
				611 Sugar Creek Road	
	35-00 Continuous Blend	ers		Delavan, Wisconsin 53115	
527	Arde Barinco, Inc.	(3/15/88)		,,,	
	500 Walnut Street		2		and an Deviler
	Norwood, New Jersey 07648		3/	7-01 A1 Liquid Pressure and Level S	ensing Device:
590	Chemineer, Inc.	(1/23/90)	738	ABB Kent-Taylor, Inc.	(6/25/93)
	125 Flagship Dr.			1175 John Street	
	North Andover, Massachusetts 0184	5		Rochester, New York 14602-0550	
417	Cherry-Burrell	(2/7/84)	576	Ametek/Mansfield & Green Division	(10/13/89)
	Process Equipment Division			8600 Somerset Dr.	
	P.O. Box 35600			Largo, Florida 34643	
	Louisville, Kentucky 40232-5600		822	Ametek US Gauge Division	(3/17/95)
825		(3/30/96)		PMT Products	
	Machines Collette			820 Pennsylvania Blvd.	
	One Indian Lane East			Feasterville, Pennsylvania 19053	
	Towaco, New Jersey 07082		318		(4/9/79)
	(Mfg. by: Machines Collette N.V.			156 Auriesville Road	
	Keerbaan 70			Fultonville, New York 12072	
	B-2160 Wommelgem		659		(11/20/91)
	Belgium)			1915 Dove Street	(
526	Hosokawa Bepex Corporation	(3/16/88)		Port Huron, Michigan 48060	
140	333 Taft St. NE	()/ 10/00/	525		(3/4/88)
	Minneapolis, Minnesota 55413)_)	(Formerly Zantel Instruments)	()/ 1/00)
642	Mondomix Howden B.V.	(9/7/01)		1500 Kansas Ave., Suite 2A	
042		(8/7/91)		Longmont, Colorado 80501-6540	
	Reeweg 13		850	0	(9/28/95)
	P.O. Box 98		070	511 Weston Ridge Drive	()/20/7))
	1394 ZH Nederhorst den Berg			Naperville, Illinois 60563	
	The Netherlands		672	Computer Instruments Corp.	(4/3/92)
	(U.S. Rep: Donster and Co.		0/2	1000 Shames Drive	(4/3/74)
	HCR-3, Box 128			Westbury, New York 11590	
	Johnsburg, New York 12843)			weatbury, new TOIK 11370	

706	CTI Celtek Electronics	(12/29/92)
	5762 Royalmount	
	T.M.R., Quebec, Canada H4P 1K5	
	(U.S. Rep: CTI Celtek Electronics, Inc.	
	1000 Leonidas Street	
	New Orleans, Louisiana 70118)	
829	DCT Instruments	(4/13/95)
	1165 Chambers Road	
	Columbus, Ohio 43212	
	(Mfg. by: Sensotec Inc.	
	1200 Chesapeake Avenue	
	Columbus, Ohio 43212)	
862	Delta Controls Corporation	(11/30/95)
	585 Fortson Street	
	Shreveport, Louisiana 71107	
640		(7/16/91)
	Instrument Division	
	250 East Main Street	
	Stratford, Connecticut 06497	
663	Dresser Industries	(12/4/91)
	Instrument Division	
	210 Old Gate Lane	
	Milford, Connecticut 06460	
405	0 0	(9/27/83)
	205 Keith Valley Rd.	
	Horsham, Pennsylvania 19044	
861	Dwyer Instruments, Inc.	(11/28/95)
	P.O. Box 373	
	Michigan City, Indiana 46360	
	(Mfg. by: Ametek, U.S. Gauge Div.	
	PMT Products	
	820 Pennsylvania Blvd.	
1=0	Feasterville, Pennsylvania 19053)	
459		(10/17/85)
	2350 Endress Place	
	Greenwood, Indiana 46142	
	(Mfg. by: Endress + Hauser GmbH,	
	Hauptstrasse 1,	
F24	D-79689 Maulburg, Germany)	(1)14(00)
524	077	(1/14/88)
	4250 E. Broadway Road	
112	Phoenix, Arizona 85040	(10)(105)
463		(12/6/85)
	33 Commercial Street	
(10	Foxboro, Massachusetts 02035	(2) (20) (02)
668	GP: 50 New York, Ltd. 2770 Long Road	(3/30/92)
	P.O. Box 805	
	Grand Island, New York 14072	
651	Grando Island, New Tork 14072 Granzow, Inc.	(10/2/01)
0)1		(10/3/91)
	2300 CrownPoint Executive Drive Charlotte, North Carolina 28227	
	(Mfr: Kubler AG	
	Baar, Switzerland)	
	Griffith Industrial Products Company	(6/21/01)
055	P.O. Box 111	(0/21/91)
	Putnam, Connecticut 06260	
7/0	Haenni Cie & AG	(1/17/94)
11)	CH-3303	(1/1//94)
	Jegenstorf, Switzerland	
	(U.S. Rep: Viatran Corporation	
	300 Industrial Drive	
	Grand Island, New York 14072)	
771	Hawk America	(6/13/94)
// 1	1741 W. Rose Garden Lane	(0/13/74)
	Phoenix, Arizona 85027	

100	Dairy,	Food	and	Environmental	Sanitatian	- FEBRUARY	1996	

832	H.O. Trerice Co.	(5/12/95)
	12950 W. Eight Mile Rd.	
	Oak Park, Michigan 48237-3288	
	(Mfg. by: Bourdon-Sedene	
	125 Rue De La Marre	
	41 100 Vendome	
	France)	
557	Honeywell, Inc.	(12/21/88)
	Industrial Controls Div.	
	1100 Virginia Drive	
	Fort Washington, Pennsylvania 19034	
629	Intrinsic Safety Equipment of Texas	(5/20/91)
	907 Bay Star	
	Webster, Texas 77598-1531	
598		(3/22/90)
	P.O. Box 1183	
	Hutchinson, Kansas 67504-1183	
572	ITT Conoflow	(9/25/89)
2	P.O. Box 768, Rt. 78	()1-21-27
	St. George, South Carolina 29477	
798	- ·	(10/14/94)
170	1400 Business Center Dr.	(10/11//1)
	Mount Prospect, Illinois 60056	
842	Klay Instruments B.V.	(8/18/95)
012	Nijverheidsweg 5	(0/10//))
	NL 7991 CZ Dwingeloo	
	The Netherlands	
	(Not available in the U.S.A.)	
206	King Engineering Corp.	(6/13/83)
390	P.O. Box 1228	(0/13/03)
501	Ann Arbor, Michigan 48106	(4107070
501	Lumenite Electronic Company	(4/27/87)
	2331 N. 17th Avenue	
=(0	Franklin Park, Illinois 60131	16 16 10 10
768	MTS Sensors Division	(6/6/94)
	3001 Sheldon Drive	
FOL	Cary, North Carolina 27513	(2) (20) (00)
596	Magnetrol International	(3/20/90)
	5300 Belmont Rd.	
· · -	Downers Grove, Illinois 60515	
627		(4/12/91)
	730 The Kingsway	
	Peterborough, Ontario	
	Canada K9J 7B1	
	(U.S. Rep: Milltronics, Inc.	
	709 E. Stadium Drive	
	Arlington, Texas 76011)	
597	NUOVA FIMA S.p.A.	(3/20/90)
	Via C. Battisti 59	
	28045 - INVORIO (N0) Italy	
	(Not available in U.S.A.)	
523	1 1 1	(1/3/88)
	Miry Brook Road	
	Danbury, Connecticut 06810	
554	Par Sonics, Inc.	(11/30/88)
	R.D. #1 · Box 505	
	Centre Hall, Pennsylvania 16828	
563	PI Components Corp.	(2/13/89)
	350 Loop 250 South	
	Brenham, Texas 77833	
644	Princo Instruments, Inc.	(8/22/91)
	1020 Industrial Highway	
	Southampton, Pennsylvania 18966-40	095

815	ProMag PM LTD 4251 Rhoda Drive	(2/24/95)
	Baton Rouge, Louisiana 70819	
328	Rosemount, Inc.	(5/22/80)
	12001 Technology Dr.	
	Eden Prairie, Minnesota 55344	
784	Sensotec, Inc.	(8/31/94)
	1200 Cheseapeake Ave.	
	Columbus, Ohio 43212-2288	
515	Setra Systems, Inc.	(9/14/87)
	45 Nagag Park	
	Acton, Massachusetts 01720	
583	S. J. Controls, Inc.	(11/11/89)
	2248 Obispo Ave. #203	
	Long Beach, California 90806	
638	Span Instruments	(7/10/91)
0,00	1947 Avenue "K"	(1/ = 0/) =)
	Plano, Texas 75074	
205		(12/7/76)
285	K Systems Corp. (Tank Mate Division)	(12////0)
	4919 Butterfield Road	
11.	Hillside, Illinois 60162	(= (1) (10.1)
641	Tempress A/S	(7/16/91)
	Engtoften 6, DK-8260	
	Viby J, Denmark	
765	Tri-Clover, Inc.	(4/27/94)
	9201 Wilmot Road	
	Kenosha, Wisconsin 53141	
754	Valmet Automation	(2/15/94)
	30 Thomas Drive	
	Westbrook, Maine 04092	
	(Mfg. by: Valmet-Finland	
	P.O. Box 237 SF-33101	
	Tampere, Finland)	
410	Viatran Corporation	(11/1/83)
	300 Industrial Drive	
	Grand Island, New York 14072	
569	WEISS Instruments, Inc.	(5/24/89)
	85 Bell St.	
	West Babylon, New York 11704	
	(Mfg. by: Nuova-Fima, Italy)	
600	Weksler Instruments Corporation	
	800 Mill Rd.	
	Freeport, New York 11520-0808	
646	WIKA Instrument Corp.	(9/10/91)
	1000 Wiegand Blvd.	
	Lawrenceville, Georgia 30243	
	(Mfg. by: WIKA Ind. Corp.	
	63911 Klingenberg	
	Germany)	
685	Winter's Thermogauges, Ltd.	(8/3/92)
	2220-3 Midland Avenue	
	Scarborough, Ontario	
	Canada M1P 3E6	
	(U.S. Rep: Winter's Thermogauges, In	C
	100 Sonwil Drive	•••
	Buffalo, New York 14225)	
	38-00 Cottage Cheese Va	its

541 Kusel Equipment Company (9/16/88) 820 West St. Watertown, Wisconsin 53094

385	Stoelting, Inc.	(5/5/83)
	P.O. Box 127	
	Kiel, Wisconsin 53042-0127	
	40-01 Bag Collectors for Dry and Dry Milk Products	Milk
453	Hosokawa MikroPul E. Systems	(9/4/85)
	102 American Road	
	Morris Plains, New Jersey 07950	
381	Marriott Walker Corp.	(4/12/83)
	925 E. Maple Rd.	
	Birmingham, Michigan 48011	
456		(9/25/85)
	P.O. Box 118	
	Mora, Minnesota 55051	
	41-00 Mechanical Convey	
631	Flexicon Corporation	(5/28/91)
	1375 Stryker's Road	
	Phillipsburg, New Jersey 08865	
	42-00 In-Line Strainers	
855	Flowtech Inc.	(10/30/95)
	1900 Lake Park Drive, No. 345	
	Smynra, Georgia 30080	
655	Tri-Clover, Inc.	(10/23/91)
	9201 Wilmot Road	
	Kenosha, Wisconsin 53141	
606		(9/18/90)
	611 Sugar Creek Road Delavon, Wisconsin 53115	
	Delavon, wisconsin (511)	
	44-01 Air Driven Diaphragm	
713		(2/5/93)
	800 North Main Street	
	P.O. Box 1568	
022	Mansfield, Ohio 44905	(6122105)
833	Wilden Pump & Engr. Co. 22069 Van Buren Street	(6/22/95)
	Grand Terrace, California 92313-5651	
669		(3/30/92)
	2 Robert Street	(0) 0
	P.O. Box 11-020	
	Ellerslie, Auckland 5	
	New Zealand	
	(U.S. Rep: Masport, Inc.	
	6140 McCormick Drive	
	Lincoln, Nebraska 68507)	(11.10.0)
805		(11/18/94)
	9201 Wilmont Road	
	Kenosha, Wisconsin 53141 (Mfg. by: KWW	
	Dusseldorf, Germany)	
	45-00 Cross Flow Membrane M	Aodules
807	CeraMem Separations	(11/30/94)
007	12 Clematis Ave.	
	Waltham, Massachusetts 02154	
813	Golden Technologies Co., Inc.	(2/2/95)
	1697 Cole Blvd., Suite 300	
	P.O. Box 4040	
	Golden, Colorado 80402	

786	North Carolina SR1, Inc.	(8/31/94)
	1018 Morrisville Parkway	
	Morrisville, North Carolina 27560	
	(Mfg. by: Tohshin Seiko Co., Ltd.	
	42-2 Aza Shinmei Tazawa Ohkuma	
	Watari-Cho, Watari-Gun	
	Miyagi 889-23 Japan)	
	46-00 (Refractometers and Optic	al Sensors)
785	Bran & Lubbe, Inc.	(8/31/94)
10)	1025 Busch Parkway	(0/ 5 - / 7 - 7
	Buffalo Grove, Illinois 60089	
	(Mfg. by: Bran & Lubbe	
	Norderstdt	
	GMbH [Germany])	
859	The Electron Machine Corp.	(11/4/95)
	15820 CR 450 West	
	P.O.Box 2345	
	Umatilla, Florida 32784	
800		(10/24/94)
	2215 Grand Ave. Parkway	
	Austin, Texas 78728	
783		(8/31/94)
/05	dba Advantec Process Systems	(0/31/71)
	95 Wyngate Dr.	
	Newnan, Georgia 30265	
	(Mfg. by: BTG Inc.	
	2364 Park Central Blvd.	
	Decatur, Georgia 30035-3987)	11
737	Katrina, Inc.	(6/17/93)
	91 Western Maryland Pkwy.	
	Hagerstown, Maryland 21740	
697	Liquid Solids Control, Inc.	(10/21/92)
	P.O. Box 259	
	Farm Street	
	Upton, Massachusetts 01568	
751	I	(1/20/94)
	Via Baganza, 4/3	
	43100 Parma, Italy	
	(U.S. Rep: Maselli Measurements, Inc.	
	P.O. Box 7571	
	7746 Lorraine Avenue	
-/-	Stockton, California 95267)	
767	NIRSystems/Perstorp	(6/6/94)
	12101 Tech Road	
750	Silver Spring, Maryland 20904	(1/20/04)
/30	PT Papertech, Inc.	(1/20/94)
	4850 The Dale	
	West Vancouver	
	B. C. Canada V7W 1K3	
	(U.S. Rep: BD Services Corporation	
	300 North Commercial Street	
	Bellingham, Washington 98227)	
742	Reflectronics, Inc.	(9/15/93)
	3009 Montavesta Road	
0.15	Lexington, Kentucky 40502	10 10 1 10 -
817	Technitron Labs Inc.	(2/24/95)
	306 Looney Road	
	Piqua, Ohio 45346	

50-00 Level Sensing Devices			
705	CTI Celtek Electronics 5762 Royalmount T.M.R., Quebec, Canada H4P 1K5 (U.S. Rep: CT1 Celtek Electronics, Inc 1000 Leonidas Street New Orleans, Louisiana 70118)	(12/29/92)	
	51-00 (Formerly 08-17R) Plug-Ty	pe Valves	
801	Alloy Products Corp. P.O. Box 529 Waukesha, Wisconsin 53187	(11/10/94)	
787	Cipriani, Inc. Tassalini S.P.A. 23195 LaCadena Dr., Suite 103 Laguna Hills, California 92653	(8/31/94)	
772	G & H Products 7600 - 57th Avenue Kenosha, Wisconsin 53141	(6/13/94)	
780	L. C. Thomsen, Inc. 1303 - 43rd St. Kenosha, Wisconsin 53140	(8/31/94)	
239	LUMACO 9-11 East Broadway Hackensack, New Jersey 07601	(6/3/72)	
788	Puriti, S.A. De C. V. Alfredo Nobel No. 39 Fracc. Ind. Pte. de Vigas Tlalnepantha, Mexico (U.S. Rep: Waukesha Cherry-Burrell 611 Sugar Creek Road Delavan, Wisconsin 53115)	(8/31/94)	
781	Robert James Sales, Inc. 699 Hertel Ave., Suite 260 Buffalo, New York 14207	(8/31/94)	
357	Tanaco Products 3860 Loomis Trail Road Blaine, Washington 98230	(4/15/82)	
777	Tech Control Ent. 3725 N. Murray Road Otis Orchard, Washington 99027 (Mfg. by: Tech Control, Taipei, TAIW		
271	The Foxboro Company 33 Commercial Street, No. 05-4A Foxboro, Massachusetts 02035	(3/8/76)	
790	Tri-Clover, Inc. 9201 Wilmont Road Kenosha, Wisconsin 53141-1413	(9/14/94)	
759	VNE Corporation 1149 Barberry Drive Janesville, Wisconsin 53545	(3/16/94)	
761	Waukesha Fluid Handling 611 Sugar Creek Rd. Delavan, Wisconsin 53115	(12/17/93)	
	52-00 (Formerly 08-17H) Therr Plug Type Valves	noplastic	

577	Ralet-Defay	(11/2/89)
	66, Blvd. Poincare	
	1070 Brussels, Belgium	
	(U.S. Agent GENICANAM, Chazy, New	York)

5	3-00 (Formerly 08-17A) Compressio	n Type Valves
484	APV Crepaco, Inc. 100 South CP Avenue	(10/22/86)
730	Lake Mills, Wisconsin 53551 APV Crepaco 100 South C P Avenue	(4/21/93)
552	Lake Mills, Wisconsin 53551-1799 Alloy Products Corp. 1045 Perkins Ave. P.O. Box 529	(11/23/57)
245	Waukesha, Wisconsin 53187 Babson Brothers Company Dairy System Division	(2/12/73)
443	1400 West Gale Ave. Galesville, Wisconsin 54630 Badger Meter, Inc. 6116 East 15th Street	(4/30/85)
686	P.O. Box 581390 Tulsa, Oklahoma 74158-1390 Bardiani Valvole S.R.L. Via G. Vittorio, 53	(8/3/92)
538	43045 Fornovo (PR) Italy (U.S. Rep: Sanchelima Int. 1763 Northwest 93rd Ave. Miami, Florida 33172) Cipriani, Inc.	(7/31/86)
716	23195 La Cadena Drive, Suite 103 Laguna Hills, California 92653 (Mfg. by: Fratelli Tassalini, Italy) Conexiones Inoxidables	(3/4/93)
	de Puebla S.A. de C.V. Vicente Guerrero No. 211 Xicotepec de Juarez Edo, Puebla Mexico (U.S. Rep: Ben Dolphin Consulting,	
376	4735 Lansing Drive North Olmsted, Ohio 44070) Definox Division Defontaine, Inc.	(9/13/93)
530	16720 W. Victor Road New Berlin, Wisconsin 53151 G & H Products Corp. 7600-57th Ave. P.O. Box 1199	(6/10/57)
480	Kenosha, Wisconsin 53141 Niro Inc. Evaparator Division	(8/8/86)
607	9165 Rumsey Road Columbia, Maryland 21045-1991 Kammer Valve, Inc. 510 Parkway View Drive	(9/25/90)
	Pittsburgh, Pennsylvania 15205 (Mfg. by: Kammer Ventile GmbH Manderscheidtstr. 19 45141 Essen 1, Germany)	
570	LUMACO 9-11 East Broadway Hackensack, New Jersey 07601	(8/9/89)
594	Oden Corp. 255 Great Arrow Ave. Buffalo, New York 14207	(3/6/90)
483	On-Line Instrumentation, Inc. Rt. 376, P.O. Box 541 Hopewell Junction, New York 12533	(10/15/86)

652	Pierre Guerin SA	(10/4/91)	
	BP.12 - 79210		
	Mauze-Sur-Le-Mignon		
	France		
	(U.S. Rep: Alfa Technical Group, Inc.		
	601 Thompson Road N.		
	Syracuse, New York 13211)		
551	Puriti, S.A. de C.V.	(9/12/72)	
	Alfredo Nobel 39		
	Fracc. Ind. Puente de Vigas		
	Tlalnepantla, Mexico		
	(U.S. Rep: Waukesha Cherry-Burrell		
	611 Sugar Creek Road		
	Delavan, Wisconsin 53115)		
149R	Q-Controls	(5/18/64)	
	Subsidiary of Cesco Magnetics		
	93 Utility Court		
	Rohnert Park, California 94928		
748	Richards Industries	(1/11/94)	
	3170 Wasson Road	(
	Cincinnati, Ohio 45209-2381		
762		(12/18/80)	
, 01	P.O. Box 169	(12/10/00)	
	1649 - 72nd Avenue		
	Somers, Wisconsin 53171-0169		
806	Steri Technologies, Inc.	(11/23/94)	
000	857 Lincoln Ave.	(11/23/94)	
	Bohemia, New York 11716		
	(Mfg. by: Aseptomag AG		
	Bachweg 3, Postfach 415		
	0		
	CH-3401 Burgdorf		
004	Switzerland)	(11/10/04)	
804	Sudmo North America	(11/18/94)	
	4740 E. 2nd St., Suite C-20		
	Benicia, California 94510		
	(Mfg. by: Sudmo Schleicher AG		
	Industriester 7 D-73469		
	Reisburg, Germany)		
823	Sudmo North America	(3/17/95)	
	4403 First Ave., Suite 500		
	Cedar Rapids, Iowa 52402		
	(Mfg. by: Sudmo Schleicher AG		
	Industiester 7 D-73469		
	Riesburg, Germany)		
542	L.C. Thomsen, Inc.	(8/31/57)	
	1303-43rd. St.		
	Kenosha, Wisconsin 53140		
34A	Tri-Clover, Inc.	(10/15/56)	
	9201 Wilmot Rd.		
	Kenosha, Wisconsin 53141		
467	Tuchenhagen North America, Inc.	(1/13/86)	
	(Mfg. by: Otto Tuchenhagen, West Ge	ermany)	
	196 Western Avenue		
	Fond du Lac, Wisconsin 54936-1458		
789	Tuchenhagen North America, Inc.	(8/31/94)	
	196 Western Avenue		
	Fond du Lac, Wisconsin 54936-1458		
	(Mfg. by: Scan Flow A/S		
	Skelhojsvej 9, d k 9541 Suldrup		
	Denmark)		
561		(1/26/89)	
	214 West Main St.		
	P.O. Box 272		
	Fredericksburg, Iowa 50630		

584	Valvinox, Inc.	(11/27/89)
	650 lere Rue.	
	Iberville-QUE-Canada J2X 3B8	
796	VNE Corp.	(10/11/94)
	1149 Barberry Dr.	
	Janesville, Wisconsin 53547	
	(Mfg. by: EGMO LTD.	
	1 Hayotsrim, P.O. 266	
	Nahariya, Israel)	
555	Waukesha Cherry-Burrell	(12/11/57)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	
86R	Waukesha Specialty Co., Inc.	(12/20/57)
	P.O. Box 160, Hwy. 14	
	Darien, Wisconsin 53114	
54	-00 A2 (Formerly 08-17B) Diaph	ragm-Type Valves
565	APV Crepaco, Inc.	(10/22/86)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551	
	(Mfg. by: APV Rosista, Inc., W. Ger	many & Denmark)
615	AsepCo	(1/4/91)
	1101 San Antonio	
	Mountain View, California 94043	
814	Burkert Contromatic Corp.	(2/2/95)
	1091 North Batavia Street	
	Orange, California 92667	
	(Mfg. by: Buerkert Steuer-Und Rege	eltechnik
	Christian-Buerkert-Str 13-17	
	D-74653 Ingelfinger	
=/-	Germany)	(12 (0 (0 3)
745	Cashco, Inc.	(12/9/93)
	P.O. Box 6, Hwy. 140 West Ellsworth, Kansas 67439-0006	
617	Definox Division	(2/1/91)
01/	Defontaine, Inc.	(2/1/91)
	16720 W. Victor Road	
	New Berlin, Wisconsin 53151	
856	Flowtech	(10/30/95)
	1900 Lake Park Drive, No. 345	(
	Smyrna, Georgia 30080	
637	Gemu Valves, Inc.	(7/10/91)
	3800 Camp Creek Parkway	
	Bldg. 2400, Suite 102	
	Atlanta, Georgia 30331	
514	H. D. Bauman Inc.	(8/24/87)
	35 Mirona Road	
	Portsmouth, New Hampshire 0380)1
203R	ITT Engineered Valaves	(11/27/68)
	33 Centerville Rd.	
	Lancaster, Pennsylvania 17603	
494		(2/10/87)
	16516 Air Center Blvd.	
	Houston, Texas 77032-5103	
	55-00 Boot Seal Valves for Milk	& Milk Products

839 G & H Products Corp. (7/11/95) 7600 · 57th Avenue F.O. Box 1199 Kenosha, Wisconsin 53141-1199 (Mfg. by: Keofitt A/S Snaremosvej 27 DK-7000 Fredericia Denmark)

021	Mark James Company	(3/1//93)
	P.O. Box 23505	
	Milwaukee, Wisconsin 53223-0505	
	(Mfg. by: Keofitt A/S	
	Snaremosvej 27	
	DK-7000 Fredericia	
	Denmark)	
	Demmark)	
	56-00 (Formerly 08-17E) Inlet of	
	Leak-Protector Plug Va	ve
34E	Tri-Clover, Inc.	(10/15/56)
	9201 Wilmot Rd.	
	Kenosha, Wisconsin 53141	
556		(12/12/57)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	
	57-00 (Formerly 08-17F) Tank C	Outlet Valve
531	G & H Products Corp.	(6/10/57)
	7600 57th Ave.	
	P.O. Box 1199	
	Kenosha, Wisconsin 53141-1199	
534		(6/30/72)
	9-11 East Broadway	
	Hackensack, New Jersey 07601	
643		(8/22/91)
	1600 West Phelps	
	Springfield, Missouri 65801	
	58-00 (Formerly 08-17M) Vacuu	m Breakers
	and Check Valves	
843	APV Crepaco, Inc.	(8/24/95)
	100 South CP Avenue	
	Lake Mills, Wisconsin 53551	
691	Definox Division	(1/25/83)
	Defontaine, Inc.	
	16720 W. Victor Road	
	New Berlin, Wisconsin 53151	
835		(5/22/95)
	7600 · 57th Avenue, P.O. Box 1199	
	Kenosha, Wisconsin 53141-1199	
834		(5/22/95)
0.5 1	3908 - 69th Avenue	()/==//))
	Edmonton, Alberta	
	Canada T6B 2V2	
	(U. S. Rep: Andron Stainless Corpora	tion
	8901 Farrow Road, Suite 101	luon
	Columbia, South Carolina 29203	(1.0.10.0.10.0)
857		(10/30/95)
	12850 Route 39	
	Sardinia, New York 14134	
689	1	(8/17/92)
	1149 Barberry Drive	
	Janesville, Wisconsin 53547	

59-00 (Formerly 08-17D) Automatic Positive Displacement Sampler

291 Accurate Metering Systems Inc. (6/22/77) (Mfg. by: Diessel, Germany) 1650 Wilkening Ct. Schaumburg, Illinois 60173

284	Bristol Equipment Co. 210 Beaver St. P.O. Box 696	(11/18/76)
693	2323 6th Street, P.O. Box 7007 Rockford, Illinois 61125	(9/17/92)
	(Mfg. by: Olper Maschinen & Arma Olpe, Germany)	turen
	60-00 (Formerly 08-17G) Ru	pture Discs
422	BS & B Safety Systems, Inc. 7455 E. 46th St. Tulsa, Oklahoma 74145-6379	(6/12/84)
407	Continental Disc Corp. 3160 W. Heartland Dr. Liberty, Missouri 64068	(10/14/83)
854	Fike Metal Prod. Div. Fike Corp. 704 South 10th Street Blue Springs, Missouri 64015	(10/17/95)
	61-01 (Formerly 08-17I) Steam Ir	njected Heaters
728	APV Crepaco, Inc. 395 Fillmore Avenue Tonawanda, New York 14150	(4/14/93)
811	Hydro-Thermal Corporation 400 Pilot Court Waukesha, Wisconsin 53188	(1/1/95)
560		(1/19/89)
	62-00 (Formerly 08-17L) Hose	Assemblies
795	Able Hose & Rubber, Inc. 2307 E. Hennepin Ave. Minneapolis, Minnesota 55413	(9/14/94)
758	Crouch Supply Co. P.O. Box 163829 902 S. Jennings	(2/22/94)
721	Ft. Worth, Texas 76161 Dixon Valve & Coupling Co. 800 High Street Chestertown, Maryland 21620	(3/23/93)
774		(7/18/94)
757	Nelson-Jameson, Inc. P.O. Box 647 2400 East 5th Street Marshfield, Wisconsin 54449	(2/21/94)
727		(4/14/93)
799	Rubber World 936 Links Ave. Landisville, Pennsylvania 17538	(10/21/94)
698	Sanitary Couplers, Inc. 696-698 Pleasant Valley Dr. Springsboro, Ohio 45066	(10/23/92)
700		(10/23/92)

	63-00 (Formerly 08-17R) Sanita	ry Fittings
470	Advance Stainless Mfg. Corp. 218 West Centralia Street	(3/30/86)
380	Elkhorn, Wisconsin 53121 Allegheny Bradford Corp. P.O. Box 200 Route 219 South Bradford, Pennsylvania 16701	(3/21/83)
79R	Alloy Products Corp. 1045 Perkins Ave., P.O. Box 529 Waukesha, Wisconsin 53187	(11/23/57)
682	Andron Stainless, Ltd. 6170 Tomken Road Mississauga, Ontario Canada L5T 1X7	(6/30/92)
	(U.S. Rep: Andron Stainless Corp. 8901 Farrow Road, #101 Columbia, South Carolina 29223)	
349	APN, Inc. 921 Industry Rd. Caledonia, Minnesota 55921	(12/15/81)
621	Bradford Castmetals P.O. Box 33	(2/25/91)
688	Elm Grove, Wisconsin 53122 Cajon Company 9760 Shepard Road Macedonia, Ohio 44056	(8/4/92)
645		(8/27/91)
696	Conexiones Inoxidables de Puebla S. A. de C. V. Vicente Guerrero No. 112 Xicotepec de Juarez Edo. Puebla, Mexico (U.S. Rep: Ben Dolphin Consulting 4735 Lansing Drive North Olmsted, Ohio 44070)	(10/1/92)
528	Dayco Products, Inc. 1 Prestige Place Miamiburg, Ohio 45342	(3/16/88)
677		(5/8/92)
838	Food & Dairy Quality Mgmt. Inc. 245 E. 6th Street, Suite 416 St. Paul, Minnesota 55101	(7/10/95)
67R	G & H Products Corp. P.O. Box 1199 7600-57th Avenue Kenosha, Wisconsin 53141	(6/10/57)
773	Herrli AG 3210 Kerzers Switzerland (U.S. Rep.: VNE Corp. P.O. Box 1698 Janesville, Wisconsin 53547)	(7/15/94)
454	Jensen Fittings Corp. 107-111 Goundry St. North Tonawanda, New York 14120-	(9/11/85) 5998
389	Lee Industries, Inc. P.O. Box 688 Philipsburg, Pennsylvania 16866	(5/31/83)

703	Parker Hannifin Corp.	(11/6/92)
	Instrument Connectors Div.	
	9400 South Memorial Pkwy.	
	Huntsville, Alabama 35803	
200R	Paul Mueller Co.	(3/5/68)
	1600 W. Phelps St., Box 828	
	Springfield, Missouri 65801	
726	Pure Fit. Inc.	(4/14/93)
	924 Marcon Blvd.	
	Allentown, Pennsylvania 18103	
242	Puriti, S.A. de C.V.	(9/12/72)
	Alfredo Nobel 39	
	Industrial Puente de Vigas	
	Tlalnepantla, Mexico	
	(U.S. Rep: Waukesha Cherry-Burrell	
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115)	
424	Robert-James Sales, Inc.	(8/31/84)
	699 Hertel Ave., Suite 260	
	Buffalo, New York 14207	
699	Rodger Industries, Inc.	(10/23/92)
0//	P.O. Box 186	(10/ =5/)=)
	Blenheim, Ontario	
	Canada NOP 1A0	
	(Not available in the U.S.A)	
334	Stainless Products, Inc.	(12/18/80)
551	1649-72nd Ave., Box 169	(12, 10, 00)
	Somers, Wisconsin 53171	
741		(8/26/93)
/ 11	12850 Route 39	(0/20/75)
	Sardinia, New York 14134	
391	Stork Food Machinery, Inc.	(6/9/83)
371	P.O. Box 1258/Airport Parkway	(0/ //03)
	Gainesville, Georgia 30503	
	(Mfg. by: Stork Amsterdam, Netherla	ands)
449	Tech Controls Enterprise Co., Ltd.	(8/2/85)
11)	3725 N. Murray Road	(0/2/0))
	Otis Orchard, Washington 99027	
	(Mfg. by: Tech. Control, Taipei, TAI	WAND
72D	L.C. Thomsen, Inc.	
/31	1303-43rd. St.	(8/31/57)
	Kenosha, Wisconsin 53140	
2/D		(10/15/56)
34R		(10/15/56)
	9201 Wilmot Rd. Kenosha, Wisconsin 53141	
	NCHOSHA, WISCONSIN 77141	

707	Valvinox, Inc., SG RM Div. 650-1st Street	(1/5/93)
	Iberville, Quebec, Canada J2X 3B8	
	(Mfg. by: SG RM, France	
	Not available in U.S.A.)	
304	VNE Corporation	(3/16/78)
	1149 Barberry Drive	
	Janesville, Wisconsin 53547	
82R	Waukesha Cherry-Burrell	(12/17/93)
	611 Sugar Creek Road	
	Delavan, Wisconsin 53115	
	64-00 (Formerly 08-17N) Pressu and Back Pressure Regulatin	
782	CASHCO, Inc.	(8/31/94)
	P.O. Box 6	
	Ellsworth, Kansas 67439-0006	
753	G & H Products	(2/1/94)
	7600 - 57th Avenue	
	P.O. Box 1199	
	Kenosha, Wisconsin 53141	
769	Richards Industries Valve Group	(6/6/94)
	3170 Wasson Road	
	Cincinnati, Ohio 45209	
6	5-00 Sight &/or Light Windows & 3 & Contact with Milk & Milk I	
849	Jacoby TarBox Division of	(9/25/95)
	Clark Reliance Corp.	
	16633 Foltz Industrial Parkway	
	Strongsville, Ohio 44136	
845	L. J. Star Inc.	(9/7/95)
	P.O. Box 280	
	Fredonia, New York 14063	
	(Mfg. by: Herberts Industrieglas	
	GmbH & Co.	
	KG, Wuppertal	
	Germany)	
818		(3/10/95)
010	9201 Wilmot Road	() () ()))
	Kenosha, Wisconsin 53141-1413	
	Renosita, wisconsin 33141-1413	

ATTENTION AUTHORS

The Editors are seeking articles of general interest and applied research with an emphasis on food safety for publication in **Dairy, Food and Environmental Sanitation**

Submit your articles to:

EDITOR, Dairy, Food and Environmental Sanitation, c/o IAMFES, Inc., 6200 Aurora Ave., Suite 200W, Des Moines, Iowa 50322-2863

Please submit three copies of manuscripts along with a fourth copy on 3 1/2" computer disk.

Federal **Register**

"Proceedings of the 1994 *Vibrio vulnificus* Workshop"; Availability

Agency: Food and Drug Administration, HHS.

Action: Notice.

Summary: The Food and Drug Administration (FDA) is announcing the availability of "Proceedings of the 1994 Vibrio vulnificus Workshop." The workshop was a scientific forum that was cosponsored by FDA, the National Marine Fisheries Service (NMFS), and the Interstate Shellfish Sanitation Conference (ISSC) to: Review the current information available on the epidemiology, ecology, and pathogenicity of Vibrio vulnificus, as well as industry practices affecting the levels of this pathogen in seawater and shellfish, ongoing education efforts, and other related technical information obtained since the last Vibrio vulnificus workshop, held in March 1988; identify further critical information needs; and identify the kind of research that will best address these needs using available government and nongovernment resources most effectively.

Addresses: Submit written requests for single copies of "Proceedings of the 1994 *Vibrio vulnificus* Workshop" to the Program and Enforcement Branch, Office of Seafood (HFS-417), Food and Drug Administration, 200 C. St. SW., Washington, D.C. 20204. Requests should be identified with the docket number 95N-0281. Send two self-addressed adhesive labels to assist that office in processing your requests. For further information contact: Jeanette B. Lyon, Center for Food Safety and Applied Nutrition, Office of Seafood (HFS-417), 200 C St. SW., Washington, D.C. 20204, 202-418-3177.

Products from Foreign Countries; Eligibility for Import into the United States

Agency: Food Safety and Inspection Service, USDA.

Action: Notice; affirmation of effective date.

Summary: On July 28, 1995, the Food Safety and Inspection Service (FSIS) published a direct final rule, "Products from Foreign Countries; Eligibility for Import into the United States." This direct final rule notified the public of FSIS' intention to amend those paragraphs of the imported products sections of the Federal meat and poultry products inspections regulations that contain the phrase "at least equal to" by replacing the phrase with the words "equivalent to." This action amends language in the Federal meat and poultry products inspection regulations to correctly reflect the language used in the Uraguay Round Agreements Act, which was enacted to comply with the General Agreement on Tariffs and Trade, 1994 (GATT). No adverse comments were received in response to the direct final rule.

For further information contact: Dr. Paula M. Cohen, Director, Regulations Development, Policy, Evaluation and Planning Staff, Food Safety and Inspection Service, U.S. Department of Agriculture, Washington, D.C. 20250-3700, 202-720-7164.

Beverages: Bottled Water

Agency: Food and Drug Administration, HHS.

Action: Final Rule.

Summary: The Food and Drug Administration (FDA) is establishing a standard of identity for bottled water. At the same time, the agency is recodifying the standard of quality for bottle water. FDA is revising the definition for bottled water in the quality standard to include mineral water and ingredient uses of this product. In addition, FDA is defining "artesian water," "ground water," "mineral water," "purified water," "sparkling bottled water," "spring water," "sterile water," and "well water." FDA is exempting mineral water from certain physical and chemical allowable levels. FDA is taking these actions, in part, in response to a petition submitted by the International Bottled Water Association (IBWA). FDA finds that the regulation will promote honesty and fair dealing in the interest of consumers as well as the interest of the regulated industry.

For further information contact: Sheila A. Davis, Center for Food Safety and Applied Nutrition (HFS-306), Food and Drug Administration, 200 C. St., SW., Washington, D.C. 20204, 202-205-4681.

New **Members**

ARGENTINA

Enrique Cajide CEPA S. A., Buenos Aires

Alejandro Vilarrasa CEPA S. A., Buenos Aires

ARIZONA Korl E. Olson The Dial Corp., Scottsdale

BRAZIL Leo Kuniak Universidade De Sao Paulo, S. Paulo

Daniel S. Marques Sucocitrico Cutrale Ltda., Araraquara-SP

Tereza Cristina De Oliveira Universidade Estadual De Marinea, Clinicas

CANADA

Wendy Fraser Pepsi-Cola Canada Beverages, Toronto

Surinder Grewal Health Canada, Edmonton

Craig Oswald Canbra Foods Ltd., Lethbridge

Manon Quevillon Flamingo Foods, Ste. Rosalie

Ronald Simard Universite Laval, Cite Universitaire

DISTRICT OF COLUMBIA

Kristen Savage Food Marketing Institute, Washington

ENGLAND

Richard Worsley Berkshire

FLORIDA

Lucia A. James-Davis Darden Restaurants, Inc., Orlando Jorge Saltijeral UAM-XOCHIMILCO, Miami

GEORGIA Brian A. Costa Kinnett Dairies, Inc., Columbus

GREAT BRITAIN

Stephen T. Smith Olaf Foods, Wresham, Wales

GREECE Ioannis Hatzigeorgiou Thessaloniki

Angelos Theodoridis Greek Army, Thessaloniki

INDIANA Russell L. Yearwood Indiana Packers Corp., Delphi

MALAYSIA

Lim Luck Peng All Eights (M) SDN BHD, Selangor Darul Ehsan

MARYLAND

Cheryl Trudil New Horizons Diagnostics Corp., Columbia

MASSACHUSETTS

Lynne McLandsborough Univ. of Massachussetts, Amherst

MICHIGAN

Maria V. Tejada-Simon Michigan State Univ., East Lansing

MINNESOTA

Doug Anderson First District Association, Litchfield

Peter Nash Camas Diagnostics Co., Eden Prairie

NEW YORK John Grom Gist-brocades Dairy Ingredients, Liverpool George W. Pilgrim The Red Wing Co., Inc., Fredonia

OKLAHOMA Kim Poyne Seaboard Farms, Guymon

OREGON George H. Weber Georgetown Tech. Group, Portland

PENNSYLVANIA

Alan D. Sauter Dietrich's Milk Products, Middlebury Center

Nancy Winstanley H. J. Heinz Co., Pittsburgh

SINGAPORE Daisy Lai Nestlé R & D Center (PTE) Ltd.

UNITED ARAB EMIRATES

Tim Fulton Forte Grand, Abu Dhabi

UTAH

Jacqueline B. Sheeron Western Country Pies, Salt Lake City

WASHINGTON

Tania Busch-Weak Clallam Co. Division of Env. Health, Port Angeles

Jeff Freshley Unisen Foods, Inc., Redmond

WISCONSIN

Darold Alderman Waukesha Cherry-Burrell, Delavan

Tricia Ciolkosz Garden Fresh Foods, Milwaukee

Virginia Deibel Univ. of Wisconsin-Madison, Monona

Affiliate **News**

Kansas Holds Annual Educational Conference

The Kansas Association of Sanitarians Annual Educational Conference was held in Wichita, Kansas on October 4-6, 1995. The opening session included a presentation about GIS, an address by NEHA Regional VP Larry Gales, the history of sanitation by Howard Duncan, R. S. – starting with biblical references and including the "Broad Street Well" case of London, England in 1854 (initially investigated by John Davis, R. S.), and a motivational talk by mental health consultant Ronald R. Willis.

Ken Robinson again provided and prepared the pork chops for the opening dinner. A talk following the dinner given by Dennis Foster, R. S., included some of his most memorable experiences as an environmental health professional. The second day of the conference involved several diverse presentations and the Kansas Association of Sanitarians business meeting. New officers of the association were then announced as follows: President. Dan Hutchison: 1st Vice President, Marvin Simonton; 2nd Vice President, Joseph Malinowski, R. S.; Secretary, Galen Hulsing; Treasurer, Jerry McNamar, R. S.; Food Section Chair, Greg Willis; General Section Chair, Robert Rust; and Member-at-Large, Jim Cain.

Lead Training Offered

The University of Kansas Regional Lead Training Center is now offering Lead-Based Paint Risk Assessment Training. This course follows the EPA curriculum and discusses how to find lead hazards in a dwelling and advise the owner on possible long- and/or short-term solutions.

Because of the Kansas Association of Sanitarians' EPA funding, the registration fee will be waived for state, county and city government employees wanting to attend this and other lead training courses. The only costs to qualified individuals wishing to attend would be travel and lodging expenses.

Below is a list of upcoming courses for which the fee can be waived for qualifying persons by contacting Stacy at (913) 897-8524.

Lead Inspector Training: March 25-27, 1996; Risk Assessment Training: March 28-29, 1996; Lead Abatement Training for Supervisors & Contractors: May 6-10, 1996.

There is no limit on the number of courses any one individual is allowed to attend through this offer.

Division of Continuing Education, 12600 Quivira Road, Overland Park, KS 66213-2402 (913) 897-8530, FAX (913) 897-8540.

South Dakota Receives Federal Grant

Breast and cervical cancer control efforts in South Dakota will expand with a \$220,000 grant from the Federal Centers for Disease Control and Prevention (CDC). CDC funds similar programs in more than 45 states.

In 1993, 125 women died of breast cancer in South Dakota and cervical cancer claimed 11 women.

The grant will fund development of a comprehensive cervical cancer control program for the state. As part of the grant, a statewide coalition has formed to promote the early detection and control of breast and cervical cancer. Coalition members include health professionals, consumers, cancer survivors, and representatives of the American Cancer Society, the American Association of Retired Persons, and the state Department of Health. Specific uses for the funds are: to increase public and health professional knowledge and awareness of breast and cervical cancer; strengthen quality assurance programs for mammography and cervical cytology sites; strengthen existing cancer surveillance systems; and develop an evaluation system.

Information about the coalition can be obtained from the Department of Health, Breast and Cervical Cancer Control Program, at 605-773-3737, or the American Cancer Society, South Dakota Division, at 605-361-8277.

Group Organizes for Public Health Week

The National Public Health Week is April 7-13, 1996. Public health professionals and groups from across South Dakota have organized to plan for the week.

The group is considering immunization clinics, health screenings and other special events for the week. Media materials will be developed along with a packet for use in planning local events. The group is also organizing a Public Health Awards competition to recognize outstanding public health professionals and initiatives with winners to be announced at the joint Environmental Health and Public Health Conference in April 1996.

Committee members include representatives from the Indian Health Service, the Dakota Association of Community Health Centers, the Sioux Falls City Health Department, the South Dakota Public Health Association, the South Dakota Environmental Health Association, and the South Dakota Department of Health.

Anyone interested in helping or volunteering suggestions is urged to call Sandi Durick at 605-773-3361.

UpDates

Nelson-Jameson Announces New Board Members

Nelson-Jameson, Inc., national supplier to the dairy processing industry, has announced the addition of three new members to its board of directors. Jerry Lippert, George Douma and Don Lasecke have joined the firm's board of directors.

Jerry Lippert, Nelson-Jameson's sales manager, has been with the company since 1992, bringing with him 20 years of sales, purchasing and management experience in the paper industry. George Douma, the company's director of operations worked 28 years with Figi's, Inc. before joining Nelson-Jameson in 1994. Don Lasecke, CEO of Delkor Systems, Inc. in Minneapolis has been continuously employed in the dairy and food processing industry since 1957.

World Dryer Promotes Scott Kerman

David Ring, Vice President-Sales & Service for World Dryer Corporation, has announced the promotion of a veteran employee within the company's sales organization.

Scott Kerman has been employed by World Dryer for $6\frac{1}{2}$ years, most recently as Northeast U.S. Regional Manager. Effective October 1, 1995, he accepted the position of National Sales and Leasing Coordinator for the U.S. Scott's responsibilities include overseeing customer service, sales promotions, trade shows, lead generation and follow-up activities. He will also supervise World Dryer's new Lease and Lease Plus programs.

Beaulieu Retires from AMHIC

Raymond Beaulieu of the Division of Retail Food Protection in the U. S. Food and Drug Administration in Washington, D.C. received a plaque and the well wishes of Larry M. Eils, who serves as secretary of the Automatic Merchandising Health-Industry Council (AMHIC).

Beaulieu is retiring from AMHIC after 13 years of service to the council, which concerns itself with food and public health issues in the vending machine industry. Eils is the director of health, safety and technical standards for the National Automatic Merchandising Association (NAMA), the trade organization representing vending/ foodservice operators, equipment manufacturers and related suppliers throughout the United States.

Margaret A. Lawson Named Group Leader, Product Development for FMC Corporation

Argaret A. Lawson has been named Group Leader, Product Development for FMC Corporation's Food Ingredients Division, one of the world's leading producers of functional ingredients for the food processing industry. She was formerly Research Manager for New Zealand Milk Products, Inc.

Ms. Lawson will supervise global product development for FMC's hydrocolloid products, including Marine Colloids[™] Carrageenan and Nutricol[®] konjac. As Group Leader, Ms. Lawson will manage research and development efforts, strategic planning, and coordinate with marketing and operations in all regions of the world to identify and meet global product needs.

She brings more than 17 years of progressive experience in the food industry, including ten with the Kelco Division of Merck in Applications Research and Development. Ms. Lawson has also worked with the Ralston Purina Company and Hunt Wesson Foods.

She earned a Bachelor and Master of Sciences in Food Science and Technology from the University of California at Davis, is a member of IFT, and has been appointed to a variety of National IFT positions. Ms. Lawson has been an international speaker on ingredient functionality and new product development and has published numerous professional articles.

Becton Dickinson Microbiology Systems Receives ISO 9001 Certification

Becton Dickinson Microbiology Systems, Cockeysville, MD, announces that, following an extensive audit performed in April 1995, its manufacturing facility at 250 Schilling Circle, Cockeysville, Maryland has been certified as an ISO 9001 manufacturer by the British Standards Institution (BSi).

BSi, in assessing the facility, covered the Becton Dickinson Microbiology Systems training regimen, process documentation, integrated policies, standards of production, maintenance programs, proofs of control and other quality systems. ISO 9001 is the ISO 9000 standard for quality assurance in design, development, production, installation and servicing, for use by a supplier to ensure conformance to specified requirements.

The ISO 9000 series of standards were created by the International Organization for Standardization in order to promote common quality standards worldwide. Increasingly, customers around the world demand ISO 9000 certification before doing business with a supplier.

Louise O'Sullivan Elected Treasurer of IFMA for 1996

Louise O'Sullivan, President of Groen/A Dover Industries Company, was elected Treasurer of the International Foodservice Manufacturers Association (IFMA) for 1996. The new officers were officially announced at IFMA's annual President's Conference in Scottsdale, Arizona. Ms. O'Sullivan will be part of the association's leadership foundation that will oversee the accomplishment of long-range plans and immediate goals that impact the association's overall growth.

IFMA is a major trade association of the world's most prestigious food, equipment and supply manufacturers serving the foodservice industry, as well as related marketing service organizations, foodservice trade publications, distributors and brokers.

Since 1985, Ms. O'Sullivan has been President of Groen, the world's largest manufacturer of commercial steam cooking and processing equipment. Her prior positions with Groen include Vice President Marketing & Engineering for the Food Service Group, Director of Marketing and Sales and Eastern Sales Coordinator. Ms. O'Sullivan has been with Groen for 20 years.

Ms. O'Sullivan received a bachelor's degree from the College of St. Teresa in Winona, Minnesota, a MA from Northeastern Illinois University and a MBA from the University of Chicago. In 1991 she received an honorary Doctor of Business Administration degree from Johnson & Wales University. In 1989, she received the MAFSI (Marketing Agents for Food Service Industry) "Market Mover Award."

Ms. O'Sullivan is currently Chair of the CFSP Board of Governors, and is also a past President of NAFEM (the North American Association of Food Equipment Manufacturers). She serves on the FCSI Allied Member's Advisory Committee as Chair and the Board of Directors of the University of Chicago's Executive Program Club. She is also a trustee of Kendall College, Evanston, Illinois and a member of the Foodchain Advisory Board.

Quest International and Van den Bergh Food Ingredients Combine

Quest International has announced that the Van den Bergh Food Ingredients Division and the Loders-Croklaan Division of Van den Bergh Foods will merge with Quest's Food Division, effective January 1, 1996.

To accommodate the merger, a new Specialty Lipids Division will be set up and operated as a distinct part of Quest International and will be based at Quest's new Business and Technology Center, recently opened in Hoffman Estates, Illinois, in suburban Chicago. Following the previously announced Loders-Croklaan (Europe/Canada) combination with Quest, the result will be a world-class global network of specialty functional lipid expertise. The Consumer and remaining Professional Market Divisions of Van den Bergh Foods Company will remain unaffected by this transition.

Leonard Joins Elgin Dairy as Commercial Sales Manager

Elgin Dairy Foods, Inc. announced that George Leonard, formerly National Sales Manager of Bays Corporation, has joined the company as Commercial Sales Manager.

Mr. Leonard, who holds a Bachelor's degree in Business Administration from Providence College in Providence, RI, began his career as a store manager for Winn-Dixie in Pompano Beach, FL. He was an Account Executive for Bonacker & Leigh, Inc., a broker of perishable foods in Miami before joining Bays in 1990.

Elgin Dairy Foods supplies a variety of soft serve, shake and ice cream mixes, sour cream and creamery products to chain and independent foodservice operators and co-packers throughout the Midwest. Its production facilities are capable of producing more than 300,000 gallons of dairy products weekly, sold under the Elgin label as well as custom formulations for private label and co-packed products.

Funds Available for Food Export Promotion

our food or agricultural company's export program may be eligible for up to \$200,000 in support per year.

Market Promotion Program (MPP) funds through the U.S. Department of Agriculture are allocated to food producers and processors and their export agents. MPP funding is available through the Mid-America International Agri-Trade Council (MIATCO), a Chicago-based association of the Midwest State Departments of Agriculture or Trade Offices. The funding encourages companies to begin or expand international export programs.

Companies may use MPP funds as part of a broad range of exportenhancing services. Under the MPP, companies can receive partial reimbursement for their promotional expenditures. Small companies (usually less than 500 employees) may receive up to 50 percent reimbursement; all others are eligible for up to 33 percent. Women and minority-owned businesses are encouraged to participate.

To receive MPP funds, companies must be fully incorporated into the United States, have a product that is at least 50 percent U.S. agricultural in origin by weight and be willing to promote the product as "Made in the USA." Eligible expenses include attendance at trade shows and advertising.

Companies can receive an application on diskette or hard copy by calling their State Department of Ag./Trade Office's international marketing division, or by calling MIATCO directly at (312) 944-3030.

Ryan Instruments—Online with the Internet

R yan Instruments, a leader in temperature and humidity instrumentation, now offers information through the Internet. Companies who are interested in



industry trends, information on Hazard Analysis Critical Control Point regulations (HACCP), converting Fahrenheit and Celsius temperatures, and the latest in temperature and humidity technology from Ryan Instruments can access the Ryan homepage and receive the most upto-date information. This information includes articles, brochures and spec sheets as well as photographs of the products that Ryan Instruments provides. It offers hyper-links to other companies and government agencies for further information. Access is quick and easy. The Ryan address is http:// www.halcyon.com/ryaninst/ or Email us at ryaninst@halcyon.com.

Ryan anticipates the homepage will save people time and money by providing immediate, 24 hour a day access to the information. In addition, this access is worldwide, breaking down the time change issues that occur in day-to-day business. In the near future, Ryan will be offering on-line ordering through the Internet.

Today's high standards of quality, reliability and dependability demand the best. Ryan Instruments has been providing monitoring systems and services, worldwide, for over 70 years. With customers in over 50 countries throughout the world, why choose anyone but Ryan Instruments to protect your products.

Indictment in Veal Feed Case

n December 6, 1995, a Grand Jury issued a 12-count indictment against Jannes (John) Doppenberg, Sherry Steffen, and the Vitek Corporation for conspiracy and smuggling unapproved drugs into the U.S., and adding these drugs to feed mixtures sold to veal producers. Vitek Supply Corporation, located in Oak Grove, Wisconsin, imports, manufactures and distributes animal drugs, feed, feed supplements, and feed premixes for food-producing animals, primarily veal calves. Jannes Doppenberg is the president and owner of Vitek, and Sherry Steffen is employed as Vitek's office manager.

It is alleged in the indictment that the unapproved drugs were added by Vitek to its feed premix products and shipped to feed companies and growers in Kansas, Nebraska, Wisconsin, Minnesota, Pennsylvania, and Illinois. It also is alleged that between 1988 and April 1994, Vitek sold over 1.7 million pounds of products containing unapproved drugs, valued at almost \$1.3 million dollars. The unapproved drugs listed in the indictment include:

• Clenbuterol, one of a class of compounds referred to as beta agonists, which is a growth enhancer. Clenbuterol has been associated with the acute poisoning of humans who consumed meat from animals given the drug.

• Avoparcin, an antibiotic which, through uncontrolled use, might result in strains of bacteria becoming resistant to other antibiotics.

• Furaltadone, furazolidone, and nitrofurazone, all members of a class of compounds known as nitrofurans. Though previously approved, all of these drugs are now unapproved due to substantial evidence that they are carcinogenic in animals. Furaltadone has not been approved since February 1985 and the others have not been approved since January 1992. The indictment charges a conspiracy to defraud the U.S. by circumventing the lawful functions of the Food and Drug Administration and the U.S. Customs Service, five counts of smuggling, four counts of shipping misbranded drugs, and two counts of shipping adulterated drugs. Vitek Corporation and Doppenberg are charged in all twelve counts of the indictment.

Megashow Success Launches Plans for Worldwide Food Show in '97

ean Girton, Chairman of the Dairy and Food Industries Supply Association (DFISA), mentioned the 21,061 people in attendance at MegaShow when referring to the flawless success of the trade show, which was held at McCormick Place North, Chicago, IL, November 4-7, 1995. "The availability of technology on such a broad base has never before been seen in the food industry, in the United States, or otherwise," he said.

"Many of our members have commented that the quality of attendees, in terms of buyers, will be difficult to top at any other trade show. Our policy at DFISA is to provide food, dairy, beverage, pharmaceutical and related sanitary industry processors with educational opportunities, technological breakthroughs and a variety of exhibits that they can't see anywhere else. Processors, in turn, come prepared for that, and exhibitors and processors share the benefits," Girton continued. "And, DFISA's commitment is continuing, as will be witnessed at the next mega event for the industry 'WORLDWIDE FOOD EXPOS '97' which is currently being planned, and will be held at Chicago's McCormick Place, October 30 through November 2, 1997."

DFISA, the International Dairy Foods Associations (IDFA) and the National Food Processors Association (NFPA) will combine Food & Dairy EXPO, the INTERNATIONAL DAIRY SHOW and NFPA's 90th Annual Convention to create an even larger U.S.-based, world-class food show. At the same time, the American Meat Institute (AMI) will co-locate their 1997 International Meat Industry Convention and Exposition to be held at McCormick Place.

The presidents of the four coordinating associations, John M. Martin (DFISA), E. Linwood Tipton (IDFA), John R. Cady (NFPA) and J. Patrick Boyle (AMI) made their announcement about WORLDWIDE FOOD EXPOS '97, at MegaShow, on November 5. They stressed that the new show is intended to mirror the international trend toward large shows that feature diverse products and services. "The presence of 2,247 international attendees, representing 102 countries at MegaShow, is an indication that we are moving in the right direction," said Martin. They predict the event will require hotel rooms for 30,000 visitors and more than 500,000 square feet of exhibit space.

Consent Decree Filed in Drug Residue Case

n October 4, 1995, a Consent Decree of Permanent Injunction was filed in the U.S. District Court for the Eastern District of California naming Arie C. and Clara G. Van Leeuwen, owners of Van Leeuwen Dairy, Modesto, California. This operation is primarily a dairy farm, with a milking herd of 1,200 cows. In addition, the farm sells cull dairy cows for slaughter for human food.

The injunction action against Mr. and Mrs. Van Leeuwen was based on 16 reports of illegal drug residues in cull dairy cattle offered for slaughter during the period from January 22, 1991 through November 17, 1994. The illegal residues included the following drugs: streptomycin, oxytetracycline, penicillin, sulfamethazine, tetracycline, sulfathiazole, gentamicin, erythromycin, and chlortetracycline. The consent decree permanently restrained and enjoined Arie C. and Clara G. Van Leeuwen from administering to cattle any article of new animal drug and introducing or delivering for introduction into interstate commerce any article of food consisting of cattle or their edible tissues unless and until the defendants have established and implemented an identification system, a written record keeping system, a drug inventory and accountability system, a system that ensures that each animal has been held for the proper withdrawal period, and a quarantine or segregation system.

Quality Chekd Co-Founder Celebrates 95th Birthday

rving B. Weber, co-founder of Quality Chekd Dairy Products Association, marked another historic milestone on Tuesday, December 19: birthday number 95.

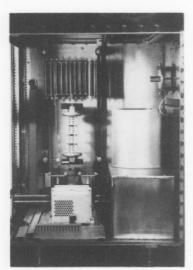
The lifelong Iowa City resident founded the association in 1944, marking the first time such a program had ever been offered to the ice cream and milk industry. Today, the association's highest award for quality bears Weber's name.

"The tremendous energy and accomplishments of Mr. Weber are an inspiration to everyone who knows him and to the entire dairy processing industry," says Mel Rapp, managing director, Quality Chekd.

In addition to his notable dairy career, Weber has made great contributions to the town where he was born in 1900. As the official historian of Iowa City, Weber has penned more than 800 newspaper articles chronicling the town's past. Many of those articles have since been compiled into books. Weber has been honored through a 1995 production of a play entitled "Irving Weber's Iowa City."

A lunch was held recently at the Irving B. Weber Elementary School in Iowa City, at which Weber's birthday was marked by a performance of the school children's adaptation of the play.

Industry **Products**



PurePulse Technologies

CoolPure[™] Low Temperature Pasteurization Process Receives Favorable FDA Action

PurePulse Technologies, Inc. announced that the Food and Drug Administration has advised the company that based on the extensive scientific data presented, the company's *CoolPure* reduced temperature pasteurization process can be used broadly to treat foods and beverages without further regulatory action.

The *CoolPure* process uses pulsed electrical energy to pasteurize pumpable products such as juices, beverages, milk, and liquid eggs at relatively low temperatures. Because the process can be applied at lower temperatures than those used for conventional pasteurization, no appreciable thermal damage occurs, and the original fresh taste, natural color, texture and functionalities of foods can be retained. For example, orange juice processed with *CoolPure* tastes fresh-squeezed. The *CoolPure* process can also provide substantial product safety and shelf life benefits.

PurePulse Technologies, based in San Diego, is developing and commercializing advanced systems for sterilizing and pasteurizing foods, packaging, medical/pharmaceutical products, water and air. PurePulse Technologies is a subsidiary of Maxwell Laboratories, San Diego, California, an advanced scientific and computer-based information systems and services company and a leading developer and manufacturer of high energy pulsed-power components and systems.

PurePulse Technologies, San Diego, CA



Tri-Clover Introduces New Line of Positive Displacement Pumps

Introduction of a new line of positive displacement pumps for high pressure, high performance operations has been announced by Tri-Clover Inc.

This new pump design provides flexibility for different processing requirements with a wide selection of sizes, capacities, tri-lobe or bi-lobe rotors, and other options to accommodate a broad range of applications. Models in the line can deliver up to 290 psi.

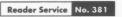
The new line includes TSK and TSR models, all of which have CIP capability and comply with USDA and 3A requirements, as well as international hygiene standards.

All T-Series models feature 316 stainless steel construction for maximum corrosion resistance. To simplify cleaning and rotor disassembly, the pumps are designed with a sealed spline area with rotor nut O-rings located at the back of the rotor. The T-Series shims are located behind the casing so rotor clearance can be set without gearcase disassembly.

The six TSR pumps in the line enable processors to match frame, rotors and seals to suit individual applications. This design flexibility enhances operating efficiency and economy. Interchangeable rotors accommodate a wider range of temperatures and viscosities, while a choice of hard- or soft-faced seals accommodates abrasive or corrosive fluid applications.

Termed the "ultra-clean" pumps, Tri-Clover's five TSK models are designed for food, biotechnology, and pharmaceutical applications. They feature an innovative design that completely separates processed product from potential sources of contamination. The pumps' spline is totally enclosed in the rotor, eliminating exposed rotor nuts, splines and front cover recesses—areas where product can be retained and contaminated by bacterial growth.

Tri-Clover Inc., Kenosha, WI



Diversey Introduces Diver™ White: A Powdered Enzyme Cleaner for CIP Systems to the Dairy Producer Market

Diversey, a global supplier of milk parlor sanitation chemicals and udder health products, introduces Diver[™] White, a powdered enzyme cleaner for CIP systems on Dairy Farms. Diversey brings you this leading technology specially formulated to clean and shine all milk pipelines and bulk tanks in various water conditions. Its unique enzyme technology is more efficient and safer to use than normal chlorinated powdered detergents because it is environmentally friendly. Diver[™] White is nonphosphated, non-chlorinated and contains low amounts of sodium. Diversey Corp., Livonia, MI

Reader Service No. 382

Cooper's Cooling Thermometer Protects Against Foodborne Illness

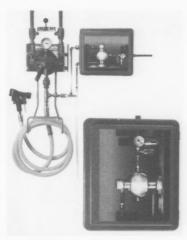
Cooper Instrument Corporation introduced the new cooling thermometer to protect against the number one factor contributing to foodborne illness - the improper cooling of food.

Designed with an eighteen inch stem, the cooling thermometer sufficiently reaches deep into large pots recording center temperatures where the cooling rate is influenced the greatest. A convenient vessel clip attaches to the side of the container allowing the contents to be stirred with a cooling wand while reading the temperature.

"According to HACCP guidelines for cooling, foods must be reduced to 40°F or below within four hours after cooking or hot holding otherwise foods must be reheated to 165°F within two hours or be thrown out. This product will be key to monitoring food batches while in the cooling stage," stated Donna Owen, Marketing Manager at Cooper. "The cooling thermometer monitors internal temperatures of large food masses at this critical control point to insure that temperatures are brought down within the specified time frame."

Cooper Instrument Corp., Middlefield, CT

Reader Service No. 383



Lynwood Industries

Safety Oriented Lynnwood Series 4000 Detergent-Injection System Features Durable, Air-Driven Pump for Ouick, Easy Washdowns

The new Lynnwood Series 4000 Detergent Injection & Sanitation System automatically injects easily controlled amounts of detergents and/or sanitizers directly into the washdown stream, making plant cleanups and equipment washdown procedures quick, efficient and safe for sanitation crews.

The Series 4000 can be hooked up to any hose station—including Lynnwood's own ultra safe 203 Series Steam & Water and 303 Series Hot & Cold Water Hose Stations. The heart of the Series 4000 System is a compact air-driven pump which eliminates electrical hookups.

The durable polymer pump automatically shuts off when the water flow ceases. Detergent or sanitizer concentrations are easily controlled by selecting mix proportions with an easy one-time adjustment. A single control valve allows a choice of Hot Water Only, Cold Water Only or Detergent Wash.

Lynnwood Series 4000 is designed for wall mounting and is

supplied complete with a stainless mounting bracket. An optional corrosion-resistant fiberglass cabinet which completely encloses the unit is also available.

Lynnwood Industries, Hawthorne, NJ



Introducing the NEW Universal K™ Temperature Recorder

Ryan_® Instruments has announced the introduction of the Ryan Universal K, a single channel, programmable, strip chart temperature recorder. The Universal K is accurate, easy-to-use, rugged, reusable and inexpensive. It provides a permanent record of temperature fluctuations that may affect quality and profits. This versatile unit can be used in warehouses, laboratories, manufacturing and processing plants, during shipment of products and in many other applications.

Temperatures can be continuously recorded up to 40 days. It is easy to operate, just push a button to start and stop. The clear window provides visible access to recorded data at any time. Chart and battery replacement is quick and easy. The Universal K has a temperature range of -20° F to 100° F (-30° C to 40°C) with a temperature accuracy of \pm 2° F (\pm 1°C) Full Scale.

 $\label{eq:Ryan} {}_{\scriptscriptstyle (\!\!\!\!\!\!\!\!)} \text{ Instruments, Redmond,} \\ \text{WA}$

Reader Service No. 385

Nasco Introduces... The Whirl-Pak® Retain Bag

The new Whirl-Pak® Retain Bag is now available from NASCO in Fort Atkinson, Wisconsin, and Modesto, California.

The new Whirl-Pak® Retain Bag is made from a special, laminated barrier film that is designed for long term sample retention. The bag will

Industry Products, continued

hold liquids, semi-solids, or solids; can be heat sealed; and will retain a sample for up to two years. The special film is 55% more effective against moisture and 99% more effective against oxygen permeability than the regular Whirl-Pak* bags. It is ideally suited for storing hydroscopic products. The new Retain Bag is available in two sizes: a 6 oz. bag that holds a 4 oz. sample and an 18 oz. bag that accommodates larger samples.

NASCO, Fort Atkinson, WI

Reader Service No. 386



EDC International, Inc.

Head Pressure Controllers

EDC International in Stamford, CT is releasing a line of Head Pressure Controllers to maximize the operating efficiency of both air conditioning and refrigeration systems. This is achieved by sensing the refrigerant temperature to modulate the condenser fan speed balancing the high to low circuit vapour pressure, to significantly reduce the compressors electrical consumption. The HPC eliminate the possibility of excessive subcooling that occurs during periods of low ambient temperatures, reacting to even small changes in head pressure. The HPC modulates the fan speed to a lower limit of

30% of full rpm, this minimum fan speed can be adjusted. Full voltage is applied to the fan motor on startup for 10 seconds, this hard start is particularly important in cold weather. Especially when the served unit may have been out of action for some time, to ensure correct rotation of the fan even in windy and frosty conditions.

EDC International, Inc., Stamford, CT



Sparta Introduces the Vent Tube Filler Brush

S parta Brush Company has introduced the No. 105 Vent Tube Filler Brush designed specifically to clean the vent tubes of Federal and Fogg filling machines.

The 105 features Sparlon bristles trimmed with two different diameters for maximum cleaning effectiveness, helping to eliminate the threat of bacteria. Plastic tubing covers the exposed wire handle to eliminate scratching.

Brush part and trim lengths: 7-3/4" brush part with 13/32" trim, and 4-1/4" brush part with 5/8" trim. The overall length is 25" with a wire loop handle for hanging up when not in use.

Sparta Brush Company is a leading manufacturer of specialty brushes used in the dairy, food processing, food service, beverage, gourmet, janitorial and recreational marine industries.

Sparta Brush Co., Sparta, WI

Reader Service No. 388



Whatman Inc.

Protect Refrigerant/ Desiccant Air Dryers from Oil and Water!

Prevent oil and water from entering Refrigerant and Desiccant Air Dryers with Mainline Coalescing Filters available from Whatman, Inc.

Balston[®] K-Series Mainline Coalescing Filters will remove 99.99% of 0.1 micron and larger oil, water, and solid particles from compressed air and other gases. The filters are designed to accommodate line sizes from 3" to 10" at flow capacitities of up to 40,000 scfm.

The filters are constructed of carbon steel and have pressure ratings of up to 665 psig. All K-Series housings are ASME Code Stamped for the rated maximum operating pressed. All K-Series housings are ASME Code Stamped for the rated maximum operating pressed. All units have built-legs for floor mountings.

Balston[®] Mainline Coalescing Filters are designed for easy installation, operation, and minimal maintenance. Standard features include: a stainless steel automatic float drain, a differential pressure indicator, and a set of filter cartridges.

Whatman Inc., Haverhill, MA

Reader Servic No. 389

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Business Exchange



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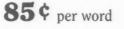
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ANNOUNCING!

In-Line Business Exchange Advertisements are now available in the Business Exchange Section of Dairy, Food and Environmental Sanitation.

Model III ss x

*U.S Pat. No. 4.380.166

Bold and capitalized words are charged as two words. Area code and phone number count as one word. All in-line business exchange ads must be paid in advance. \$20.00 per ad minimum charge.

For more information on how your organization may utilize these ads, call Rick McAtee, IAMFES Advertising/Exhibits Manager at (800) 369-6337 or (515) 276-3344.

Coming**Events**

MARCH

•4, 1996 Cornell Conference on Dairy Market and Product Research, Syracuse, New York. The program will begin with an overview of the potential implications of deregulation of milk pricing in the dairy industry. For further information, contact Andrew M. Novakovic at (607) 255-7602.

•4-5, IBC's World Summit on Agricultural Biotechnology, A comprehensive, interactive forum on utilizing biotechnology to improve agricultural processes, Santa Fe, NM. For further information call (508) 481-6400; fax (508) 481-7911.

•4-6, Quality Assurance for the Food Industry, This course is designed to provide the participant with a basic understanding of the TQM process and its implementation in the food industry. For more information, contact Registrar, The Center for Professional Advancement, PO Box 1052, East Brunswick, NJ 08816; phone (908) 613-4500; fax (908) 238-9113.

•4-6, IBC's Second Annual International Symposium, Obesity-Advances in Understanding and Treatment, held at Washington Vista Hotel in Washington, D.C. Posters will be accepted up to Feb. 12, 1996. Call (508) 481-6400 or fax (508) 481-7911–IBC for immediate registration or write IBC, USA Conferences, 225 Turnpike Road, Southborough, MA 01772-1749.

•4-8, Mold Identification Workshop, sponsored by the Food Science Dept. at Purdue University. For more information contact, Dr. Maribeth A. Cousin, Food Science Dept., 1160 Smith Hall, Purdue University, West Lafayette, IN 47907; phone (317) 494-8287.

•4-8, Backflow Prevention Technician Training & Certification, at the TREEO Center in Gainesville, FL. This course provides guidelines for acceptable practices for annual testing of backflow prevention assemblies used in cross-connection control programs. Individuals wishing to register should call (904) 392-9570, ext. 112.

•11-12, International Seminar on Microbiological Criteria & Risk Analysis, Wolfpassing, Austria. Further information obtainable from E. Hopkin, International Dairy Federation, 41 Square Vergote, B-1040 Brussels/Belgium, telephone +32 2 733 16 90; fax +32 2 733 04 13.

•13-15, Symposium on Bacteriological Quality of Raw Milk, Wolfpassing, Austria. Abstracts of oral presentations and posters are welcome until January 31, 1996 and should be sent to: Dr. G. Hahn, Institut für Hygiene, Postfach 60 69, D-24121 Kiel (Germany), (fax) +44 431 609222.

•18-22, Molds and Mycotoxins in Foods, Lincoln, NE sponsored by The American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org.

• 19-20, Carolina's Association of Milk, Food and Environmental Sanitarians Annual Meeting, will be held at the Best Western-Merchandise Martin Charlotte, NC. Please contact Kay Sigmon at (704) 663-1699 for further details.

•19-21, HACCP Workshops, sponsored by The Educational Foundation of the National Restaurant Association and the Food and Drug Administration. For more information, contact Kyle Gould at (312) 715-5369.

•20, Food Industry Conference, sponsored by the Food Science Dept. at Purdue University. For more information contact, James V. Chambers, Food Science Dept., 1160 Smith Hall, Purdue University, West Lafayette, IN 47907; phone (317) 494-8279.

•20-22, Food Irradiation Technology, Chicago, IL. This course is designed to bring food industry people up-to-speed in this important area of new technology. The basic science and technology pertinent to food irradiation are covered. For more information, contact Registrar, The Centerfor Professional Advancement, PO Box 1052, East Brunswick, NJ 08816; telephone (908) 613-4500; fax (908) 238-9113.

•28-30, Food Mycology–Emphasis on Aspergillus and Penicillium Workshop, Dallas, TX. Participants will review more than 40 species of fungi which are significant to the food mycologist in this three day, hand-on workshop where cultures will be examined and identification schemes will be discussed. For further information, call (504) 568-2081 or (512) 458-7566.

•30-April 2, Dairy and Food Industries Supply Association, 1996 Annual Conference, at the Loews Coronado Bay Resort in San Diego, CA. The Conference has grown into an annual "must attend" event for food, dairy, beverage and related processing industry suppliers. For more information, contact Dorothy Brady at (703) 761-2600.

APRIL

•2-4, South Dakota Environmental Health Association Annual Conference, Holiday Inn, Mitchell, SD. For further information, contact Rex Van Den Berg at (605) 773-3364. •3-5, Missouri Milk, Food & Environmental Health Association 1995 Annual Educational Conference, in Columbia, MO. For further details, contact Stephen St. Clair, R.S. at (314) 221-1166.

•9-11, Backflow Prevention Assembly Repair and Maintenance, in Gainesville, FL. This course is offered by The University of Florida's Center for Training, Research and Education for Environmental Occupations (UF/TREEO). This program provides participants with hands-on experience repairing large diameter models from various manufacturers. For more information, contact Tammy Gumbiner at (904) 392-9570 ext. 129.

•10-15, The Conference for Food Protection, at Adam's Mark Hotel in Denver CO. Information may be received from Leon Townsend, CFP Executive Secretary, 110 Tecumsch Trail, Frankfort, KY 40601 or phone (502) 695-0253.

•11-13, NAMA Western Convention and Exhibition, Anaheim Convention Center, Anaheim, CA. Exhibitors of vending machines, food products and services related to the industry. For additional information contact Larry Eils at (312) 346-0370.

•11-13, The Association of Water Technologies Spring Conference, to be held in Anaheim, CA at the Disney Land Hotel. Please contact Mary Beth Belka at (703) 524-0905 or fax (703) 524-2303 for further information.

•14-16, Annual Meeting of the Milk Industry Foundation Board, the National Cheese Institute Board and the International Ice Cream Association Board, to discuss current issues. For more information contact, IDFA, 1250 H St., N.W., Suite 900, Washington, D.C. 20005; phone (202) 737-4332; fax (202) 331-7820.

•14-18, The Fourth Latin American Congress on Food Microbiology & Hygiene, will be held in Lima, Peru. The program of activities includes plenary speeches by worldwide known specialists, round tables. posters and oral presentations, courses and seminars. For more information, contact Dr. Fernando Ouevedo, Honorary President, 11604 Deborah Dr., Potomac, MD 20854: phone (301) 299-9291; fax (301) 299-9448, USA; or in Peru: Santa Luisa 155, Suite 204, San Isidro, Lima 27, fax (5114) 218 317 or (5114) 373 152. President of the Congress: Dr. Alina Ratto, Av. del Eiercito 467 Miraflores, Lima, Peru Tel/fax (5114) 413 939.

17-19, Chemical Leavening, San Diego, CA sponsored by the American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org.

• 21-24, American Dairy Products Institute Annual Meeting and Technical Conference, Rosemont, IL. Informative programs have been arranged for these events and a wide range of subjects will be addressed by speakers. Additional information can be obtained by contacting Dr. Warren S. Clark, Jr., Chief Executive Officer, 130 N. Franklin St., Chicago, IL 60606; phone (312) 782-4888 or (312) 782-5455; fax (312) 782-5299.

•29, Train-the-Trainer for Environmental Occupations, in Gainesville, FL. This course is offered by The University of Florida's Center for Training, Research and Education for Environmental Occupations (UF/ TREEO). This course provides participants with an understanding of the agencies under which they may be regulated: EPA, OSHA, and DOT. For more information, contact Richard Zelonka at (904) 392-9570 ext. 122.

• 29-May 1, Food Protection Workshop, at the Holiday Inn Downtown-Riverfront, St. Louis, MO. This comprehensive 3-day seminar covers GMP's, HACCP, ISO 9000, food safety issues and regulatory trends, insect and rodent control, cleaning and sanitizing techniques, proper conditions for storage and transportation of food products. For more information, contact Vicki Bodrow, ASI Food Safety Consultants, Inc., 7625 Page Blvd., St. Louis, MO 63133 or call (314) 725-2555 or (800) 477-0778.

•30-May 3, Experimental Baking and Dough Rheology, Fargo, ND sponsored by The American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org.

MAY

•2-4, Symposium on Dairy Microorganisms as Probiotics and Nutrition Week, Potsdam, Germany. For further information, contact Prof. Dr. Chr Barth, Director, DIFE, Arthur-Scheunert-Allee 114-116, D-1505 Bergholz-Rehbrücke (Germany); telephone +49 33 20088216; fax +49 33 200 85250.

•6-8, Third International Conference on Residues of Veterinary Drugs in Food, Veldhoven, The Netherlands. Inquiries to Dr. N. Haagsma, Utrecht University, Faculty of Veterinary Medicine, Dept. of the Science of Food of Animal Origin, section Food Chemistry, P.O. Box 80.175, NL-3508 TD Utrecht, The Netherlands; telephone +31-30-535365/535367; fax +31-30-532365.

•6-8, Introduction to Food Chemistry, Chicago, IL sponsored by the American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org. ComingEvents, continued

•7-9, Food Regulations and Their Impact on Additives and Ingredients Seminar, Radisson Hotel, Newark, NJ. This new seminar presents the impact of regulations in the EC, U.S.A., and some Latin American countries on the usage of food additives and ingredients. For detailed seminar agendas and registration please call (717) 291-5609; fax (717) 295-4538.

•12-15, Associates of Clinical Pharmacology 20th Annual Meeting, in Nashville, Tennessee. The meeting will take place at the Opryland Hotel Convention Center. For more information contact, Dr. Frederic Harwood at (202) 737-8100 or fax (202) 737-8101.

•21-24, Wet Milling, Champaign, IL sponsored by The American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org.

•27-29, Principles of Cereal Science and Technology, Chicago, IL sponsored by The American Association of Cereal Chemists. For more information, contact the AACC Short Course Dept., 3340 Pilot Knob Rd., St. Paul, MN 55121-2097, USA; phone (612) 454-7250; fax (612) 454-0766; E-mail aacc@ scisoc. org.

•27-31, Fourth World Congress on Environmental Health, will take place in Aberdeen, Scotland. Subjects to be covered during the Congress include Pollution Control; Food Safety; Occupational Health and Safety; Waste Management; Housing; Water; Environmental Protection; and Communicable Disease Control. For further information, call (01896) 754751; fax (01896) 757003.

JUNE

•2-4, IDDA's 32nd Annual Seminar & Expo; Dairy-Deli-Bake 96, held at the Minneapolis Convention Center in Minneapolis, MN. For further information contact IDDA, PO Box 5528, Madison, WI 53705-0528; phone (608) 238-7908; fax (608) 238-6330.

•4-6, 4th ASEPT International Conference, Sécurité Alimentaire 96/Food Safety 96, co-sponsored by IAMFES. Laval, France, with the ASEPT/EHEDG Symposium 1996. Contact AMGAR-ASEPT-BP49-53020 LAVAL CEDEX-France or call 33-16 43 49 22 22; fax 33-16 43 53 36 53.

•10-12, The 18th Mycotoxin Workshop, organized by the Institute of Mycrobiology and Toxicology, and held in Kulmbach, Germany. Further information available by phone +49-9221-803-221; or fax +49-9221-803-331.

•30-July 3, International Association of Milk, Food and Environmental Sanitarians, Inc. 83rd Annual Meeting, in Seattle, WA. For additional information contact Julie Cattanachat (800) 369-6337; fax (515) 276-8655.

JULY

·12-19, Rapid Methods and Automation in Microbiology: International Workshop XVI, Kansas State University, Manhattan, KS. A mini-symposium will occur on July 12-13. Contact Dr. Daniel Y. C. Fung, Workshop Director for further information, telephone (913) 532-5654; fax (913) 532-5681.

SEPTEMBER

•2-3, Symposium on Years in the Dairy Industry, Copenhagen (Denmark). The main objective of this Symposium is to provide a comprehensive view of the role of yeasts, both positive and negative aspects, in the dairy industry. For registration information contact Prof. M. Jakobsen, The Royal Veterinary and Agricultural University, Dept. of Dairy and Food Science, Rolighedsvei 30, DK-1958 Frederiksberg C Denmark; telephone+45 35 28 32 15; fax+45 35 28 32 14.

•10-14, The 11th International Packaging & Food Processing Machinery and Materials Exhibition, Jakarta, Indonesia. For further information, telephone +44 (0)171 486 1951; fax +44 (0)171 486 8773 or +44 (0)171 413 8222.

OCTOBER

•31-Nov. 2, NAMA National Convention and Exhibition, Cervantes Convention Center, St. Louis, MO. Exhibitors of vending machines, food products and services related to the industry. For additional information contact Larry Eils at (312) 346-0370.

Food Safety for Temporary Food Events Pamphlet Available

Published for local health officials and others who are educating personnel about Food Safety for Temporary Food events.

The 8 page pamphlet developed by the IAMFES Food Sanitation Professional Development Group outlines 14 steps to safe and sanitary food service events.

To receive a reproducable copy of the pamphlet, contact:

Karla Jordan, IAMFES (800) 369-6337 • (515) 276-3344 Fax (515) 276-8655



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Creview

of the 83rd IAMFES Annual Meeting

Monday Morning–July 1, 1996

Travellers Advisory—Don't Leave Home Without It!

- Medical Advice and General Food Safety Information for Travellers
- Food Safety for Cruises
- New Findings in Washroom Microbiology
- · How Safe is Airline Food
- Ethnic Food Safety
- The Safety of Mysterious Ethnic Foods

Technical Session—Meat & Poultry Safety

- Survival of *Yersinia enterocolitica* during Fermentation and Storage of Yogurt
- Efficacy of Chlorine and Heat Treatment in Killing *Salmonella stanley* on Alfalfa Seeds, and Growth of the Pathogen during Sprouting and Storage
- Inhibition of Listeria monocytogenes, Staphylococcus aureus, and Bacillus cereus by the Hop & Acid Colupulone and Its Derivative, Hexahydrocolupulone
- A Rapid Dot-Blot Immunoassay for the Detection of Salmonella enteritidis in Eggs, Poultry and Other Foods
- Antimicrobial Properties of Linear Furanocoumarins
- The Influence of Divalent Cations and Chelators on Aflatoxin B₁ Degradation by *Flavobacterium* aurantiacum
- Determination of Nisin Activity Using an HPLC Method
- Coliform and *Enterobacteriaceae* Count Comparisons Among Naturally Contaminated Food and Environmental Samples
- Evidence for the Occurrence of Plant Specific *Bacillus cereus* in the Dairy Industry
- Generalized Evaluation of Isolation Methodologies for Foodborne Listeria monocytogenes
- The Antibacterial Effect of Tea and Tea Concentrates on *Clostridium botulinum*

Planning for the 21st Century on the Dairy Farm (part one)

Large Farm Design from the Owner/Operator
 Perspective

- · Large Herd Health Management
- · Economics of Antibiotic Free Dairying
- Planning for Adequate Waste Disposal
- Water Recovery and Reuse
- Western Hauling Concepts

Global Perspectives on *E. coli* O157:H7 and Other Serotypes (Sponsored by ILSI)

- Canadian Views
- U.S. Views
- Australian Views
- European Views
- South American Views
- · U.K. Views
- Roundtable Discussion

Posters-General Microbiology Pathogens

- Numerical Methods to Determine Suitability of Listeria monocytogenes Ribotype Patterns for Normalization and Matching
- Differences in ELISA Reactions of Monoclonal Antibodies EM-6E11 (Genus-Specific) and EM-7G1 (Species-Specific) Against Live and Heat Killed Cells of *Listeria* and *Listeria monocytogenes*
- The Incidence of Listeria Species in Market Mussel
- Antimicrobial Agents Incorporated in Edible Films to Control Microbial Growth
- Influence of Temperature and Preincubation Temperature on Survival of *Listeria monocytogenes* at pH 4.8
- Significance of Preincubation Temperature and Inoculum Size on Growth of *Listeria monocytogenes*
- Thermal Destruction of *Listeria innocua* in Solid Muscle Beef or Chicken
- Effect of Some Additives Used in Meat Products on Behavior of *Listeria monocytogenes*
- Evaluation of Rapid DNA Extraction Methods for Detection of *Listeria monocytogenes* in Dairy Products Using the TaqMan[™] Sequence Detection System
- Survey on *Listeria* spp. Contamination of Korean Market Pork

- Predictive Modeling of *Listeria* spp. Inactivation in Whole Bovine Milk in a High-Temperature, Short-Time Pasteurizer
- Survival and Growth of *Listeria monocytogenes* Scott A in Beef and Pork Stored at Different Temperatures
- Disinfection Efficacy Against Pure-Culture and Mixed-Population Biofilms of *Listeria innocua* and *Pseudomonas aeruginosa* on Stainless Steel, Teflon[®] and Rubber
- Effect of Temperature and pH on the Growth of Listeria monocytogenes on Pork Packaged in CO,
- Microbial Competition: Suppression of Listeria monocytogenes Growth by Pseudomonas fluorescens
- · Evaluation of a New Rapid Screening Test for Listeria
- Evaluation and Application of *Listeria monocytogenes* Specific Antibodies
- Petrifilm[™] *Listeria* Count Plate: A Highly Selective Method for the Quantitative Recovery of *Listeria* from Environmental Samples
- Time to Toxin Production by Nonproteolytic *Clostridium botulinum* as Affected by Environmental Factors
- Development of a Twenty-Four Hour Method for the Detection of *Bacillus cereus* Spores in Raw Milk
- Development of a PCR Assay for the Detection of *Bacillus cereus*
- Effect of Modified Atmosphere and NaCl Treatment on the Growth of *Yersinia enterocolitica* on Minimally Processed Broccoli Stored at 4°C
- Use of a Single Procedure for Selective Enrichment Isolation and Identification of Plasmid-Bearing Virulent Serotypes of *Yersinia enterocolitica* from Ground Pork
- Removal of Blood from Standard Culture Protocol Enhances Recovery of *Campylobacter*
- Multiplex PCR for the Identification and Differentiation of *Campylobacter coli* and *C. jejuni*
- Comparison of Selective Media for Primary Isolation of *Campylobacters* Using Numerical and Graphical Tools to Indicate Optimal Media
- Rapid Detection of *Campylobacter jejuni* in Chicken Products by a Nested PCR
- The Apparent Heat-Resistance of Non-Proteolytic *Clostridium botulinum* Spores is Increased by Endogenous Lysozyme Activity of Vegetable Extracts
- Microbiological Quality of Cream-Fillings from Doughnuts Sold at Bulawayo, a Zimbabwean City
- Cross Protection by Heat and Cold Shock to Lethal Temperatures in *Clostridium perfringens*
- Effect of Heat Shock on Sporulation, Protein Synthesis and Enterotoxin Production of *Clostridium perfringens*

Monday Afternoon—July 1, 1996

Food Safety Education

- Using a Computer-Based CD-ROM Tutorial to Strengthen Understanding of Good Sanitary Practices in Retail Food Stores
- Different Ways to Get Food Safety Information to Clientele Groups
- Codex Alimentarius: Its Expanded Importance in Food Safety and International Trade
- The Management and Technology of Retail Food System Food Safety
- ISO 9000/HACCP/Food Hygiene Practices: Food Safety and Quality for the Food and Beverage Industry
- Food Safety Education for Teens

Technical Session—Sanitation

- A Novel Enzyme-Linked Antibiotic Assay for Rapid
 Detection of Gram-Negative Bacteria
- Quenching and Enhancement Effect on the ATP Bioluminescence Signal Using Different ATP Extractans and Sanitizers
- Characterization of *Alicyclobacillus* Species Isolated from Fruit Juices and Tomatoes
- Chemical, Microbiological, and Physical Quality of Packaged Ice in Florida
- Assessment of the Microbiological Quality of Readyto-Use Vegetables for Healthcare Food Service in Ontario, Canada
- The Effect of Lactic Acid Sanitizer Treatment on Listeria monocytogenes L-Forms Biofilms on Food and Clinical Contact Surfaces

Technical Session—General Microbiology

- Ecology of Salmonella, Campylobacter and Listeria in Chicken Production
- Evaluation of a Steam Pasteurization Process in a Commercial Beef Processing Facility
- Characterization of *Lactococcus* spp. Isolated from Cooked Modified Atmosphere Packaged Poultry Meat
- The Optimization of a Lactic Acid Treatment for the Improvement of the Microbiological Quality and Safety of Poultry Carcasses
- Level of *Campylobacter* on the Farm Associated with Levels on Processed Carcassess
- An Effective Procedure for the Detection of *Campylobacter* spp. on Broiler Carcasses by Rinsing Directly with Enrichment Broth
- Comparison of *In Ovo* Treatments for Reduction of *Salmonella* Colonization in Broiler Chickens
- Immobilization of Nisin in an Edible Gel for Reducing Bacteria on the Surface of Beef and in Ground Beef

- Statistical Evaluation of a Poultry Process for the Determination of Overall Quality Using Conventional Microbiology and ATP Bioluminescence
- Environmental Analysis Methods Utilized to Determine the Contamination Source in a Sausage Processing Plant
- Comparison of F+RNA Coliphage and Coliform Levels as Fecal Contamination Indicators in a Pork Slaughterhouse Environment
- Quantity and Distribution of Airborne Microorganisms in Poultry Processing Environments

Planning for the 21st Century on the Dairy Farm (part two)

- · Eco-Agriculture-Sustaining the Dairy Cow
- Proper Design of Milking Equipment
- On Farm Ultra Filtration Equipment
- Regulatory Concerns
- Electronic Communication on the Dairy Farm
- Farm Uses of Computer Technology

Controlling *Escherichia coli* O157:H7and Friends in Meat

- Industrial Perspective
- Farm Prevalence of EHEC and Production Intervention Strategies
- Effect of Carcass Decontamination Procedures on Microflora
- Intervention Strategies in Primary Processing–New Zealand Experience
- Physiological Control of EHEC
- Control of *Escherichia coli* O157:H7 in Dry, Fermented Sausage

Posters—Methods/Sanitation

- Assessing Microbial Hazards from Chilled/Frozen Foods Exposed to Refrigeration Failure
- Microbial Quality of Vacuum Packaged Cook/Chill Foods Prepared in a Hospital
- Automated Ribotyping-Based Assessment of Diversity in Bovine Mastitis-Causing Microorganisms
- A Comparison of Various Phenotypic and Genotypic Methods for Typing *Enterobacter sakazakii*
- Comparative Recovery of Coliforms from Meat and Milk Using M-ColiBlue 24 and Standard Methods
- Rapid Coliform Counts of Raw Milk
- Microbiological and Sensory Quality of Milk
- Fermented Milk Containing *Bifidobacterium longum* Potentiates Immune Respose of the Host
- Survival and Growth of Aeromonas hydrophila and Listeria monocytogenes on Raw Cabbage and Celery

- Isolation and Characterization of Lactic Acid Bacteria from Bean Sprouts which Inhibit Listeria monocytogenes
- Occurrence of Listeria monocytogenes, Salmonella spp., Escherichia coli and Escherichia coli O157:H7 in Vegetable Salads
- Growth of *Listeria monocytogenes* on Minimally Processed Broccoli with Antimicrobial Treatment
- Application of ATP-Bioluminescence for Cleaning Validation of Food Processing Equipment
- Application of a Rapid ATP-Bioluminescence Method for Assessing Cleanliness of Milking Equipment
- Monitoring Cleanliness of Food Contact Surfaces
 Using Rapid ATP-Bioluminescence Method
- A New Medium for the Quantification of Bacteria in Food After 24 Hours
- Real Time Monitoring of Lactic Fermentations Using Impedance Microbiology
- The Efficacy of Washing and Sanitizing Animal Hauling Trucks
- Enhanced Detection of Pathogens in Meat Products Using Automated Malthus Conductance Assays
- Genetic Characterization and Identification of Lactic Acid Bacteria Important to the Food Industry Using Automated Ribotyping
- Growth of and Antagonism by *Leuconostoc gelidum* UAL 187 in Vacuum Packaged Coarse Ground Beef
- Oregon Consumers' Use of U.S.D.A. Safe Handling Instructions Label on Meats and Poultry and Their Knowledge of Foodborne Illness Risks
- An Evaluation of the Efficacy of Two Beef Carcass
 Decontamination Methods
- Isolation of *Hafnia alvei* from Commercially– Prepared, Chub-Packed Ground Beef, and Its Importance in Meat Spoilage
- Microbiology of Aquacultured Striped Bass Grown in Earthen Ponds, Flow-Through Tanks, and Recirculating Tanks
- Growth of Psychrotrophic Pathogens on Refrigerated Aquacultured Rainbow Trout and Channel Catfish Filets
- Effect of Organic Acids on the Microflora of Channel Catfish (*Ictalurus punctatus*)
- Comparison of Quality in Aquacultured Fresh Catfish Filets II: Pathogens Eschericha coli O157:H7, Campylobacter, Vibrio, Plesiomonas and Klebsiella
- Microbial Evaluation of Salmon Roe Processed in Alaska
- Biogenic Amines in Fish Sauces
- · Quality of Surimi Made from Tilapia and Carp

Tuesday Morning–July 2, 1996

Use of Indicator Microorganisms in Food Safety

- Introduction—Purposes and Uses of Microbial Indicators
- Use of Microbial Indicators–Regulatory Perspective
- · Use of Microbial Indicators-Industry Perspective
- Research Perspectives: Value of Microbial Indicators
 in Environmental Monitoring
- Microbial Indicators and Foodborne Pathogens-Salmonella
- Microbial Indicators and Foodborne Pathogens-Escherichia coli O157:H7
- · Alternative Microbial Indicators and Food Safety

Technical Session—Escherichia coli/Listeria

- Acid and Heat Tolerance of Acid Habituated *Escherichia coli* O157:H7
- Changes in Heat-Resistance of *Escherichia coli* O157:H7 Following Heat Shock and Acid-Shock
- Survival of Unheated and Heat-Stressed Escherichia coli O157:H7 in Salami and Suitability of Plating Media for Its Recovery
- Isolation and Characterization of Substances Inhibitory to Escherichia coli O157:H7 and Listeria monocytogenes
- Outer Membrane Proteins and Adherence of Iron-Stressed Enterohemorrhagic *Escherichia coli* to HEp-2 Cells
- Survival of Escherichia coli O157:H7 during Fermentation of Apple Cider
- Sensitivity of *Escherichia coli* O157:H7 Isolates to Ionizing Radiation at Refrigeration Temperatures
- Application of a Fluorogenic 5' Nuclease PCR Assay for Detection of Listeria monocytogenes in Raw Milk
- Development of a Bacteriophage–Mediated ATP Bioluminescent Detection System for *Listeria monocytogenes*
- Use of Nisin to Control Listeria monocytogenes in Queso Fresco Cheese
- Response of *Escherichia coli* O157:H7 in the Presence of Sodium Lactate during Refrigerated Storage with and without Temperature Abuse

Increasing Dairy Product Shelf Life

- Process Improvement Through the Use of Computerization
- The Use of Computerized Processing/CIP Controls
- The Cheese HACCP Pilot Program
- Round Table Discussion on Increasing Shelf-Life From 16 to 21 Days
- The Economics of Aseptic Processing

- Round Table Discussion on Plant Design and Equipment for Aseptic Processing
- Regulatory Concerns of Aseptic Processing

Emerging Issues in Communicating Food Safety Risks

- Consumer Perceptions of Food Safety Issues: What do We Know and How are We Using That Information in Developing Risk Communication Strategies?
- Changing Patterns in North America Newspaper Coverage of Microbial Food Safety Risks and Implications for Risk Communication
- Food Safety Risk Communication—What's Out There and What's Still Needed
- Effects of Professional and Media Warnings About the Hazards of *Escherichia coli* O157:H7 Prior to and After the 1993 Jack-In-The-Box Outbreak
- Anatomy of a Campaign: Designing Food Safety Education for Those at Risk
- Incorporating Risk Communication into an Overall Risk Analysis Framework For Emerging Foodborne Disease

Posters-Escherichia coli/Listeria

- A Definitive and Rapid Method for Identifying Atypical Salmonella from Selective Agar Plate
- Control of Enteric Pathogenic Bacteria on Fresh Produce
- Evaluation of the Salmonella BAX[™] System. A Rapid PCR Based Method for the Analysis of Foods for Foodborne Salmonella
- Establishing Baseline Risk for Salmonella enteritidis in Shell Eggs
- Elimination of *Salmonella* and *Staphylococcus aureus* from Bison, Ostrich, Alligator, and Caiman Meat by Gamma Irradiation
- Detection of Salmonella in Food Using a Novel PCR-Based Fluorogenic 5' Nuclease Assay
- Rapid Molecular Method for the Detection of Human Enteric Viruses in Clams
- The Effects of Some Extrusion and Canning Processes on Deoxynivalenol
- Electron Microscopy of Fungal Spores Produced under Reduced Water Activity
- Stability of Fumonisin B₁ (FB₁) during Extrusion Cooking
- Inhibition of Growth and Mycotoxin Production of Penicillium by Lactobacillus Species
- An Easy Screening Test for Detecting Yeast Contamination in Rinse Water Samples
- Fumonisin Concentrations in Commercial Corn-Based Food Products

- Rentention of Acid Tolerance and Acid Shock Responses in *Escherichia coli* O157:H7
- A Model for the Interactions of Temperature pH, Lactate, Salt and Nitrite on the Survival of *Escherichia coli* O157:H7
- Effectiveness of Sanitizers vs. Escherichia coli O157:H7
- Heat Shock Response Protects Escherichia coli O157:H7 Against Lethal Acidity
- Survival of *Escherichia coli* O157:H7 in Drinking and Recreational Water
- Heat Inactivation and Injury of *Escherichia coli* O157:H7 Cultured at 10 and 37°C
- Studies on the Survival of Escherichia coli O157:H7 in Fermented Meat Products
- Evaluation of an ELISA System for Detecting Verotoxin Produced by Enterohemorrhagic *Escherichia coli* (EHEC)
- A Multiplex PCR Assay for Detecting Verotoxin-Producing *Escherichia coli* O157:H7
- The Behavior of *Escherichia coli* O157:H7 in Fermentation Systems with Thermophilic and Mesophilic Dairy Starter Cultures
- Thermal Inactivation of *Escherichia coli* O157:H7 in Meat
- Validation of Pepperoni Processes for Control of Escherichia coli O157:H7
- Survival of *Escherichia coli* O157:H7, *Listeria* monocytogenes, and *Salmonella typhimurium* in Ground Beef Jerky
- Acid Stress and Death in Pathogenic Escherichia coli
- Effect of *Escherichia coli* O157:H7 Growth in the Presence or Absence of Glucose on Its Acid Tolerance
- Prevalence of Escherichia coli O157:H7 in Lebanon
- A PCR-Based Method for the Detection of Escherichia coli O157:H7 from Ground Beef

Tuesday Afternoon—July 2, 1996

General Session—Ensuring a Safe Global Food Supply (Sponsored by ILSI)

- Foodborne Disease: A Global Perspective
- Microbial Food Safety Issues and Concerns in International Trade: Harmonization and Standards
- Microbial Food Safety Issues and Concerns in International Trade: Food Industry Perspective
- Microbial Hazards Associated with Produce
- Emerging Issues in Produce Safety
- Microbial Hazards Associated with Seafood
- Emerging Issues in Seafood Safety

Wednesday Morning–July 3, 1996 Microbiological Issues in Seafood

- · Parasites in Seafoods
- Marine Toxins
- Control of Bacterial Pathogens in Seafood
- Risk Assessment of Seafood in Canada–Initial Stages
- Epidemiology and Detection of Human Enteric Viruses in Seafood
- Aquaculture

Microbiology of Wine

- Quality Control Aspects in Winemaking
- · Influence of Yeast Strains on Wine Quality
- · Yeast Enumeration and Identification
- · Interaction Between Yeasts and Malo-lactic Bacteria
- · Physiology of the Malo-lactic Bacteria
- · Wine Spoilage Microorganisms and Their Control

Dairy Foods Safety and Quality—Dairy Foods Research Centers

- The Development and Use of Bacteriocin-Containing Dairy Ingredients to Control Unwanted Microorganisms in Formulated Foods
- Survival of *Escherichia coli* O157:H7 in Fermented Dairy Foods
- Mastitis Pathogens of Public Health Concerns
- Microbiological Safety and Quality of Reduced-Fat Cheddar Cheese
- HACCP Model Programs for the Dairy Industry

Framework for Accessing the Risk of Microbial Contamination (Sponsored by ILSI)

- Role of Risk Assessment in Microbial Food/Water Safety Regulatory Issues
- Risk Assessment Principles Document of the U.S. National Advisory Committee on Microbial Criteria for Foods
- Overview of Risk Assessment in the Agri-Food Industry: Approaches to Identifying Intervention Strategies
- Principles for Microbial Water Safety Risk Assessment
- International Risk Assessment Guidelines for Foods of Animal Origin
- European Perspectives on Microbial Risk Assessment: International Commission on Microbiological Specifications for Food

Wednesday Afternoon—July 3, 1996 Surveillance of Foodborne and Waterborne Disease

Salmonella enteritidis Surveillance in New York
 State

- *Escherichia coli* O157:H7 Outbreaks in the Northeast United States
- Foodborne Disease Surveillance–A National Perspective
- Foodborne Disease Surveillance in Latin America and the Caribbean–An International Perspective
- On Sites Investigation of Waterborne Disease
- Procedures to Investigate Waterborne Illness

Current Methods and Future Prospects for the Control of Foodborne Pathogen Colonization in the Gastrointestinal Tract

- Historical, Current, and Future Prospects for Probiotic Research–International Perspectives
- Strategies for Controlling *Salmonella enteritidis* in Egg-Laying Chickens
- Ecological Concepts for Developing Continuous-Flow Competitive Exclusion Cultures for Food Animals
- Virulence Mechanisms of Bacterial Pathogens and the Effect of Human Biota Interactions in the Gut
- Research Strategies for Understanding Foodborne Pathogen Competiveness under Strict Anaerobic and Gastrointestinal Conditions

- Immuno-Based Methodology for Detection of Competitive Exclusion Cultures
- The Utility of Molecular Assays for Understanding Microbial Gene Expression in Gastrointestinal Tracts

Emerging Issues in Food Mycology

- Detection, Control and Toxicity of Fumonisns and Other Fusarium Toxins
- Alternative Methods for Isolation, Culture and Identification of Fungi in Foods
- Immunological and Genetic Methods to Rapidly Detect Fungi in Foods
- Biocontrol of Mold Growth and Mycotoxin Production
- Heat Resistant Molds and Preservative Resistant Yeasts

Intervention Strategies for Safe Meats: Production to Consumers

- Probiotics
- Slaughter
- Chemical Treatments/Bacteriocins
- Irradiation
- Retail
- Restaurants

83rd IAMFES Annual Meeting Spouse/Companion Tours and Special Events

Sunday, June 30 — 10:00 a.m. — 3:00 p.m. Sample Seattle — A Deluxe City Tour Registration: \$30 (Late \$35) Lunch on your own

Come sample Seattle – This tour provides an overview of the many attractions Seattle offers its visitors. You'll enjoy a drive along the waterfront with its import shops and fresh seafood restaurants. Then you'll drive into Pioneer Square, the city's oldest area rich with early 1900's architecture, much of which has been renovated into art galleries and specialty shops. Next is the International District in which evidence of the Pacific Rim cultural influences abound. The tour continues along Lake Washington into the Arboretum and on to the University of Washington campus. The Hiram Chittenden Locks and salmon ladders will be the first stop. The locks connect the Puget Sound with freshwater Lake Union and the salmon ladders feature seasonal migration of salmon returning to parent streams to spawn. Next you will travel to Magnolia Bluff for a breathtaking view of the Sound. Then back to the city and the world famous Pike Place Market for shopping. The day will be capped off with a visit to the Space Needle observation deck.

Opening Session Ivan Parkin Lectureship Sunday, June 30 – 7:00 p.m.

Lecture: Sense, Nonsense, and Science presented by: Joseph A. Schwarcz, Ph.D., Professor of Chemistry, Vanier College; Senior Adjunct Professor of McGill University; Science Editor of CJAD Radio; TV Columnist on The Discovery Channel.

Cheese and Wine Reception held in the Exhibit Hall Sunday, June 30 — 8:00 p.m. — 10.00 p.m.

The traditional opening of the Educational Exhibits and an opportunity to learn about the latest industry advancements as well as greet old friends and make new friends.

Monday Night Gala Evening at Redhook Ale Brewery July 1 — 6:00 p.m. — 10:00 p.m. Registration: \$45 (Late \$50)

The evening includes fresh Northwest ales and cuisine at Redhook Ale Brewery, one of the Pacific Northwest's premier microbreweries. Enjoy an intimate look at the brewhouse and fermentation cellar with resident experts on hand to answer any questions concerning the process of creating hand-crafted ales.

An assortment of Redhook ales will be available for sampling with your souvenir tasting glass. After a causal brewhouse style dinner you can spend time socializing while enjoying the natural beauty of the countryside in the outdoor beer garden.

All Dolled Up: The Museum of Doll Art and Shopping at Bellevue Square Monday, July 1, 1996 — 9:00 a.m. — 3:00 p.m. Registration: \$30 (Late \$35), Lunch on your own

You will visit an extraordinary museum dedicated to the preservation and exhibition of dolls as an art form. The nostalgia of Rosalie Whyel's Museum of Doll Art will fill you with memories of days gone by. Here you will witness one of the world's fine collections of dolls, teddy bears, toys and miniatures. Over 700 dolls ranging from rare porcelain pieces from the 18th century to Barbie and GI Joe are on display. After you experience the charm of the museum and its eloquent Victorian Gardens you will depart for Bellevue Square with over 200 shops and restaurants. Time will be provided for shopping. If shopping is not your forte, visit the Bellevue Art Museum on the third floor where contemporary Northwest art is on display. Then relax while sipping a cappuccino at Seattle's Best Coffee, or savor a warm cinnamon roll at Cinnabon.

Country Sampler

Tuesday, July 2, 1996 — 9:00 a.m. — 3:30 p.m. Registration: \$30 (Late \$35), Lunch on your own

This favorite outing begins with a scenic ride through the foothills of the Cascade Mountains to breathtaking Snoqualmie Falls. Once worshipped by Native American Indians as a place for the gods, these falls are actually 97 feet higher than Niagara! Next vou're off to Gilman Village in Issaquah. The homes are historic and provide a unique setting for shops which include hand-crafted jewelry, clothing, home accessories and freshly baked goods. You will have time to explore. The last stop will be Chateau Ste. Michelle. Washington's premier winery. Nestled on 87 acres of rolling grounds, the original manor house was built in 1912 and is surrounded by formal gardens, a trout pond, and hundreds of lush shrubs and flowers. During your private guided tour, you will witness the marvel of wine-making and learn the "sniff, swirl, and slurp" method of wine tasting as you sample world famous wines

Historic Seattle Wednesday, July 3, 1996 — 9:00 a.m. — 3:30 p.m. Registration: \$30 (Late \$35), Lunch on your own

Discover the intrigue of Seattle's history and its fascinating architecture on this informative tour. You will break into smaller groups and begin your tour with a short walk to the Fifth Avenue Theater, a national historical landmark, where you will hear about the theater's latest production and enjoy the dramatic interior. Next is a short walk to Seattle's most recent architectural feat, the Underground Metro Bus Tunnel. You'll experience an incredibly clean, beautiful marbled tunnel on your trip down to Pioneer Square. The history of Seattle will unfold before you and come to life as you are guided through the streets on a walking tour of the district. During your tour you will visit the Klondike Museum and Seattle's Underground where you will see "old Seattle." During the afternoon you will have time to enjoy the area. The tour ends with a bus trip back to your hotel.

IAMFES Annual Award's Reception and Banquet, Wednesday, July 3 Reception: 6:00 p.m. — Banquet: 7:00 p.m. Registration: \$35 (\$40 Late)

IAMFES Kid's Pizza Banquet Wednesday, July 3 — 6:30 p.m. — 9:30 p.m. Registration: \$15 (\$20 Late)

Adult supervised for children ages 4 and up. Pizza, pop and activities provided.

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